

# LECTURE SERIES AND WORKSHOPS ON GEOTECHNICAL ENGINEERING IN PRACTICE

## Compaction Projects Case Histories

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Sweden

# Soil Compaction – Changi Airport, Singapore

- Vibratory Compaction to 10 m depth
- Falling mass: 22 tons, 20 m
- Ground vibration measurements
- Calculation of ground impedance

# VibroWing Compaction Rostock Harbour





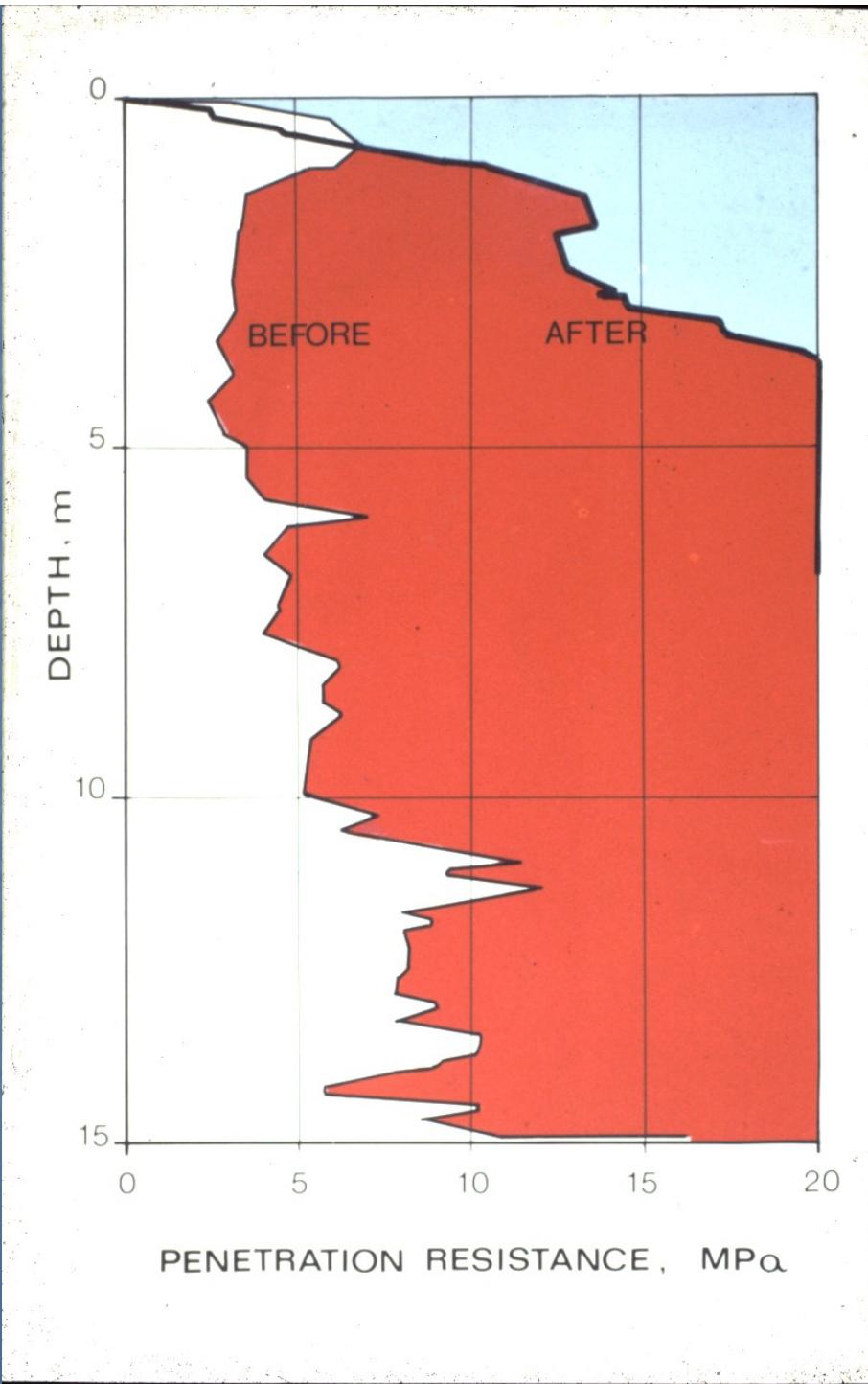


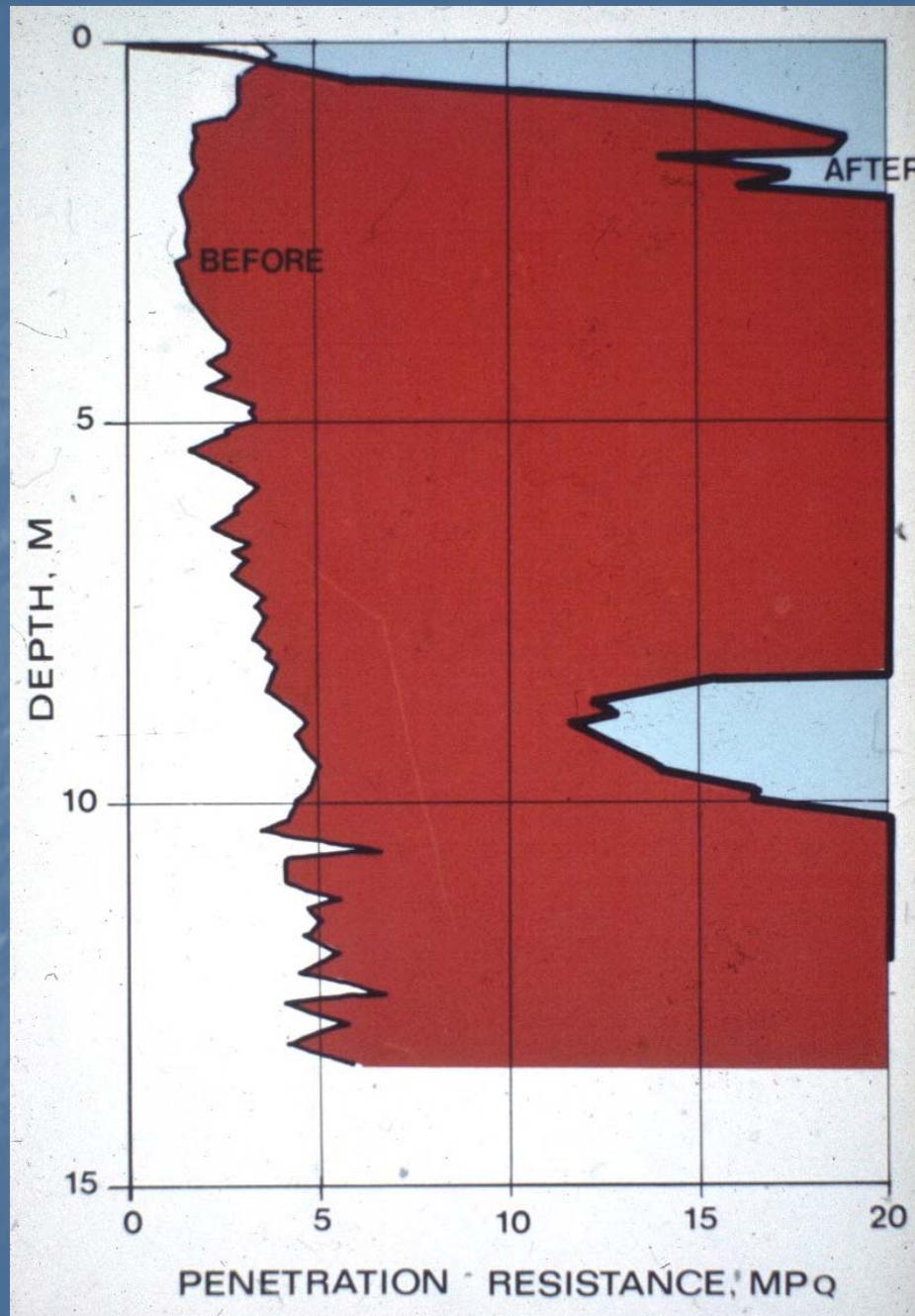


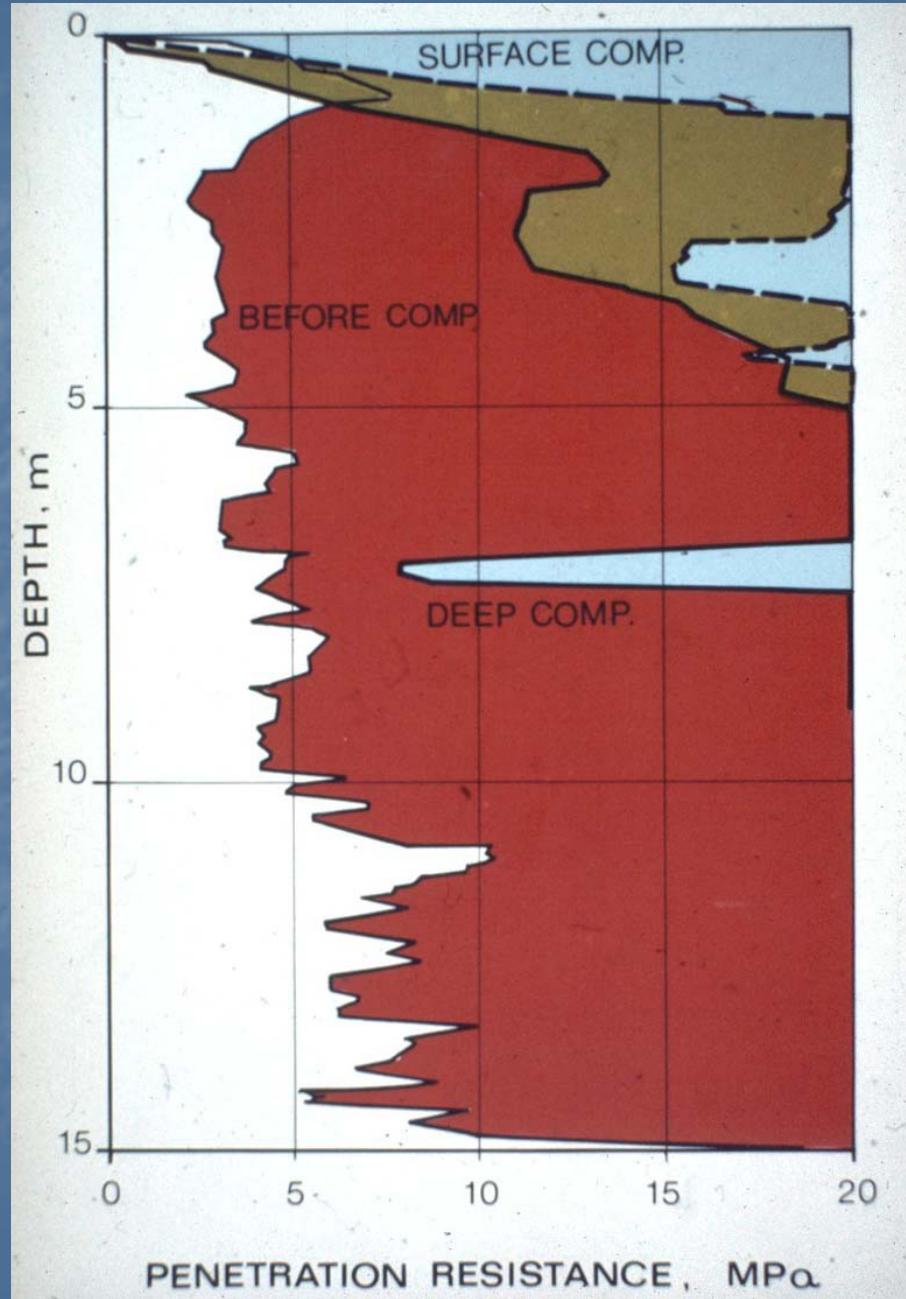


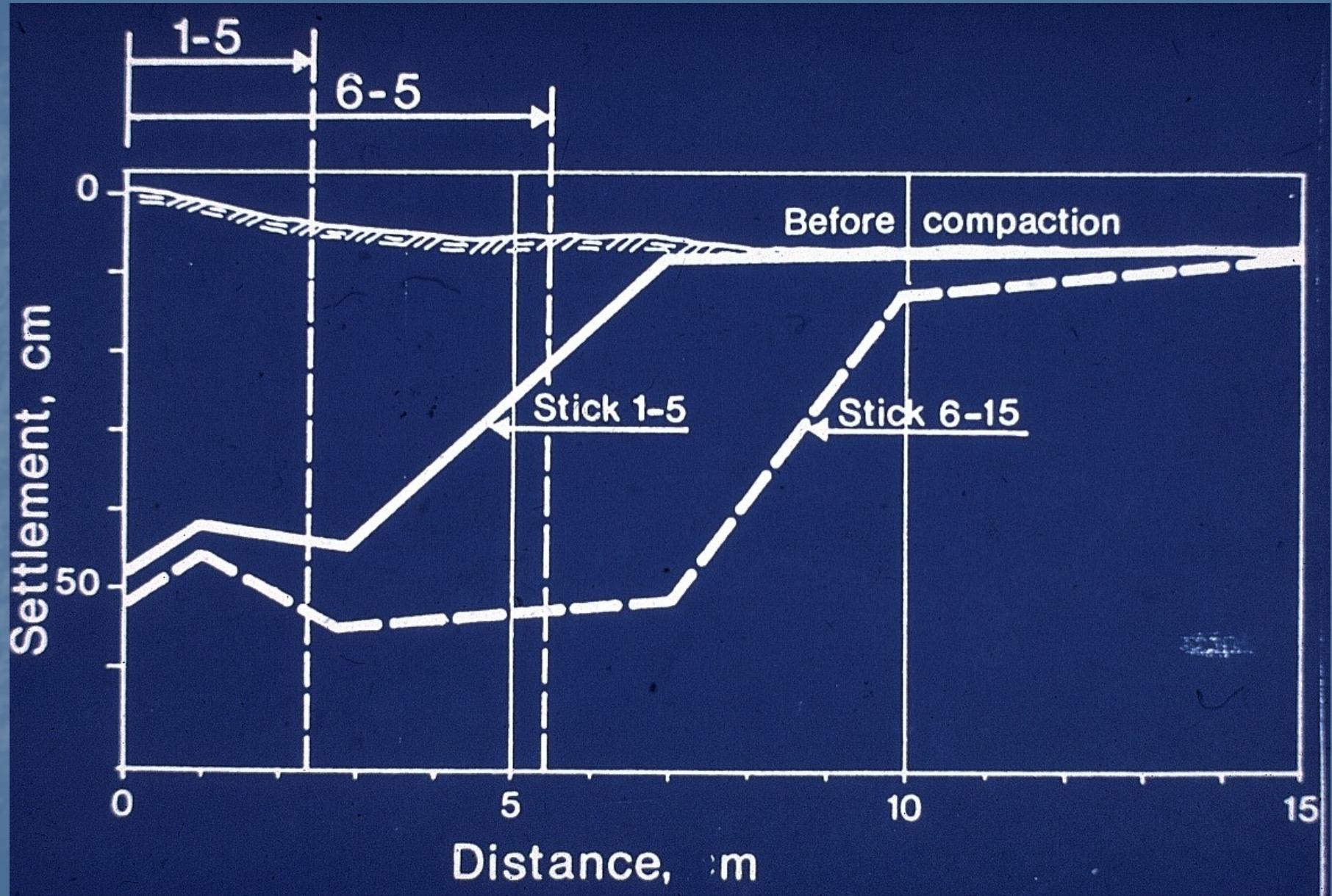












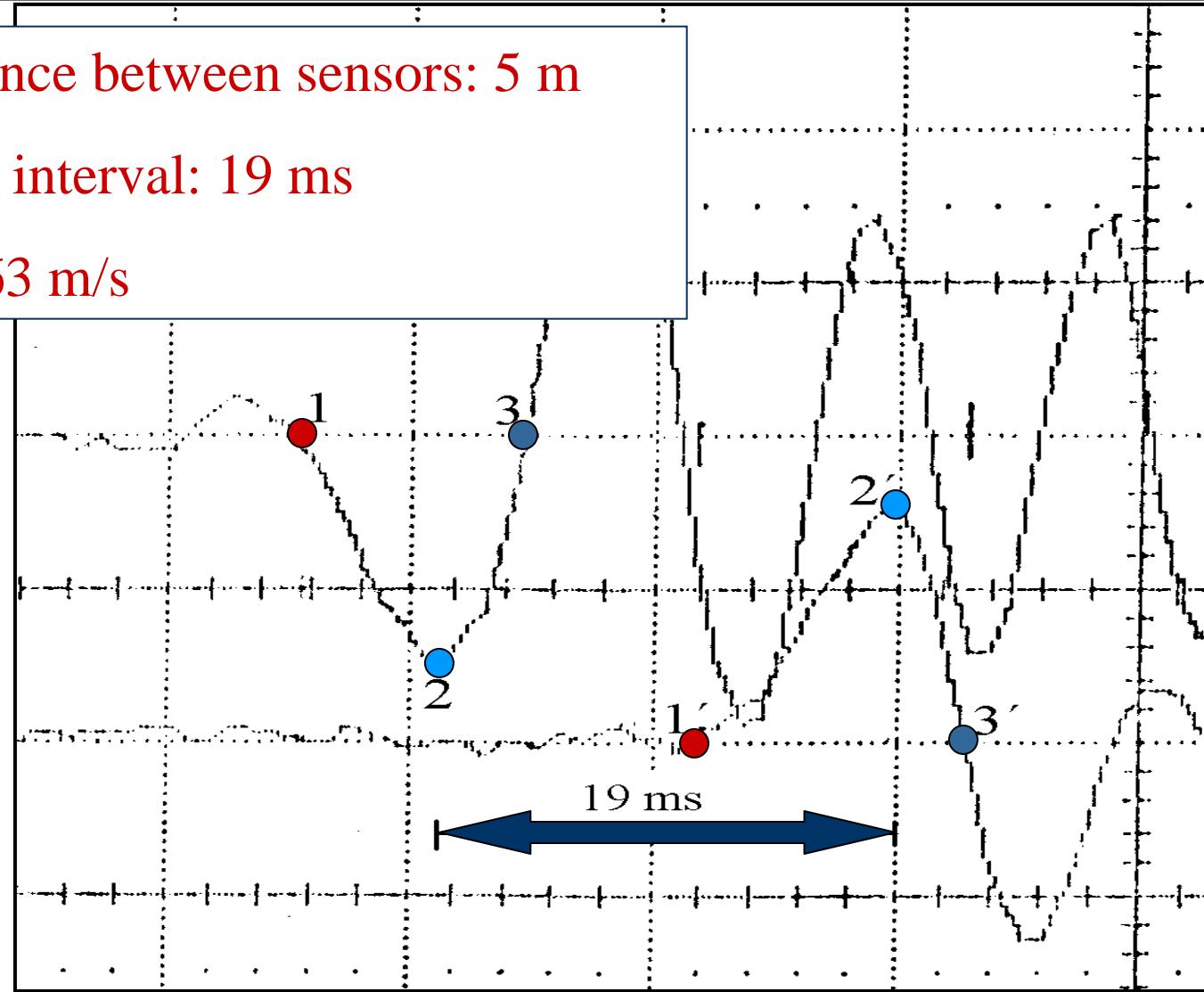


# Determination of first arrival time and time intervals

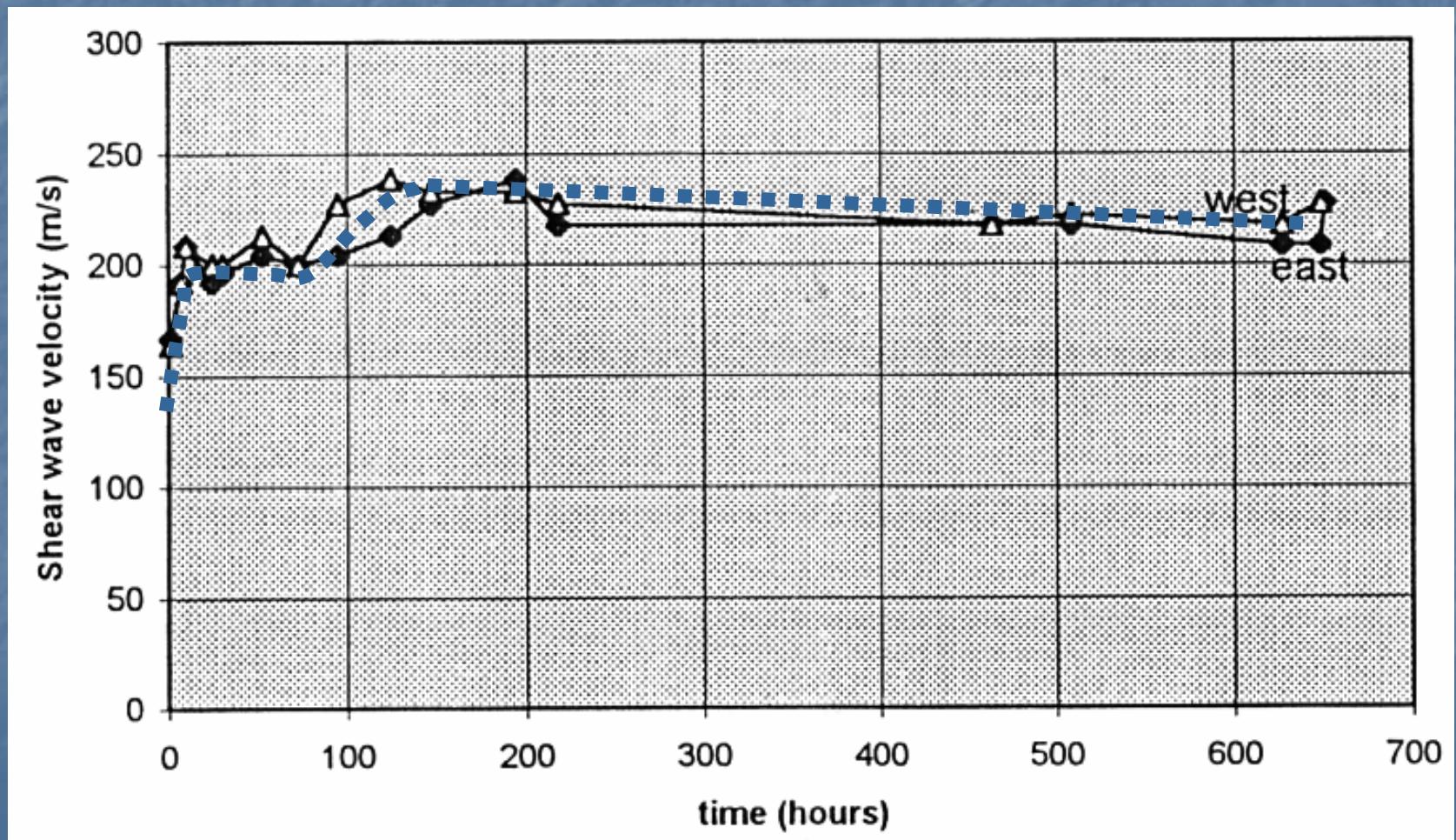
Distance between sensors: 5 m

Time interval: 19 ms

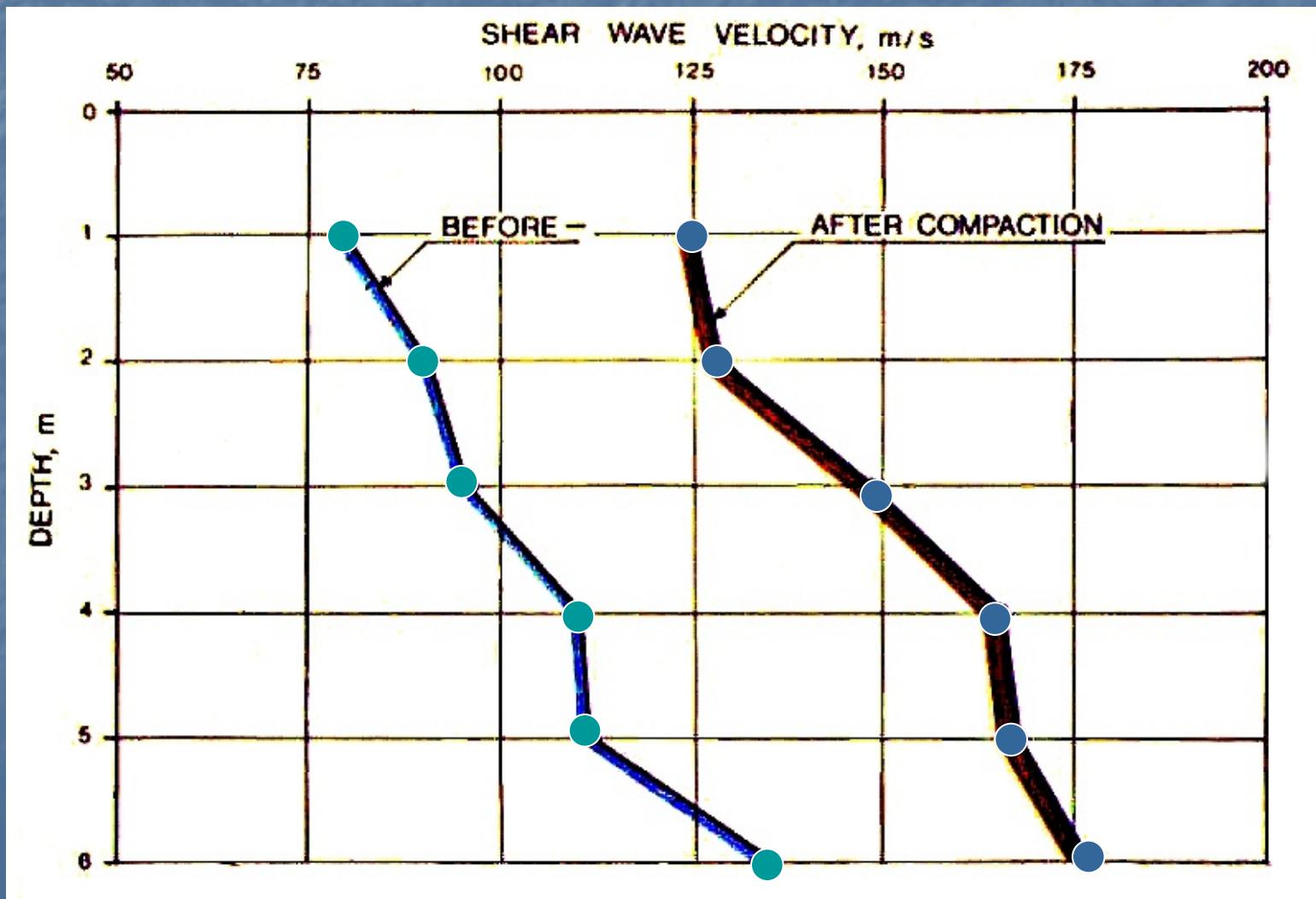
$c_s$ : 263 m/s



# Variation of Shear Wave Velocity with Time after compaction



# Results of Seismic Down-hole Test during Deep Vibratory Compaction







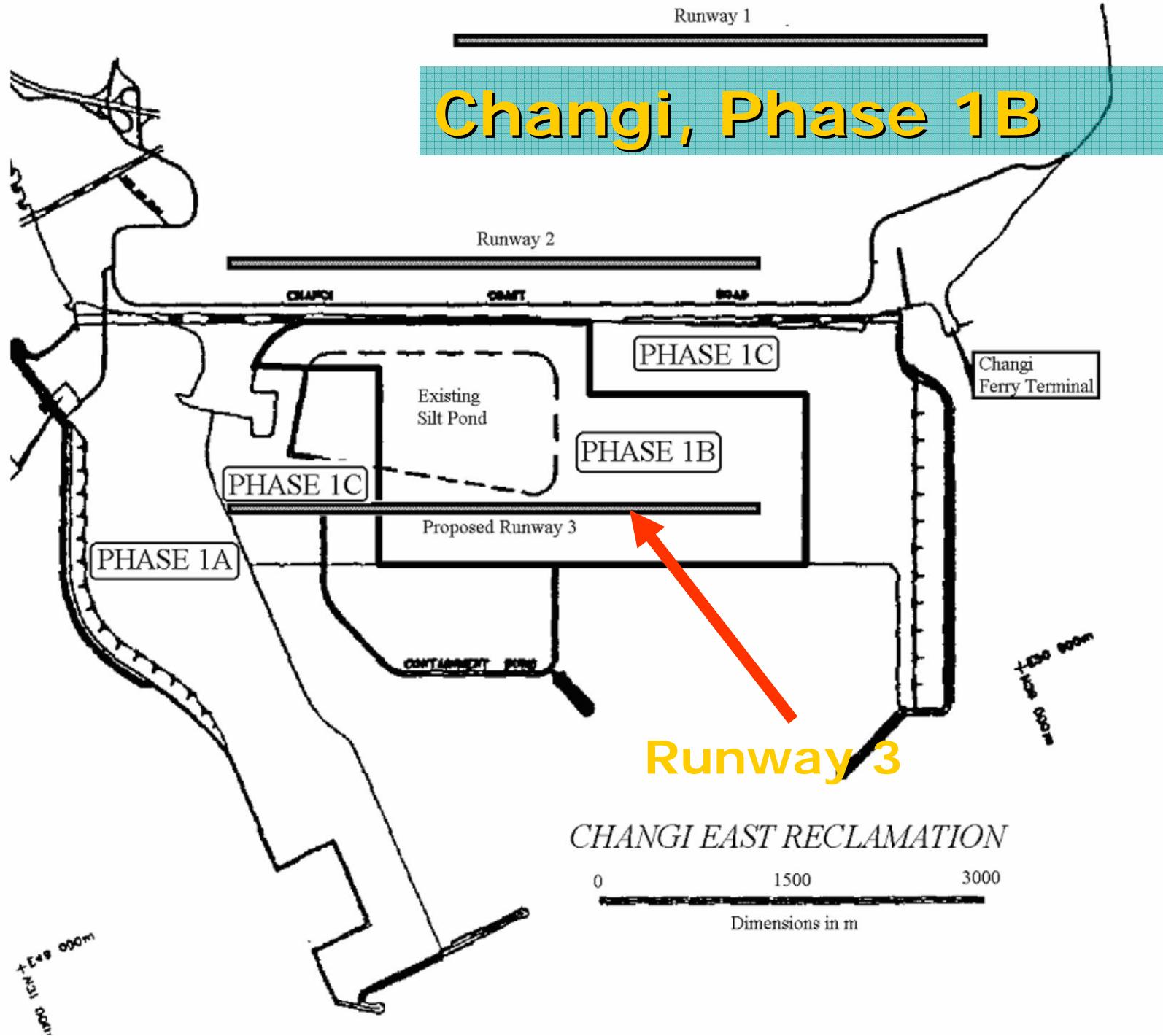






Runway 1

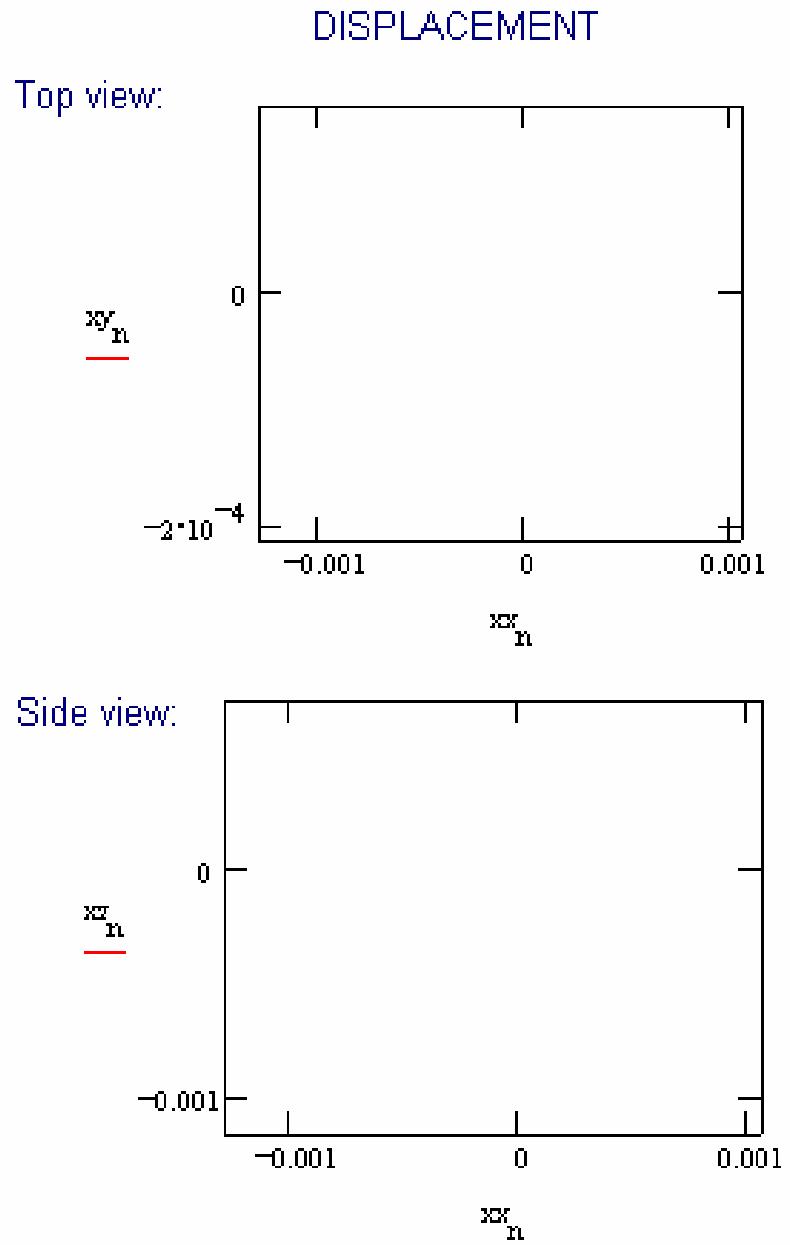
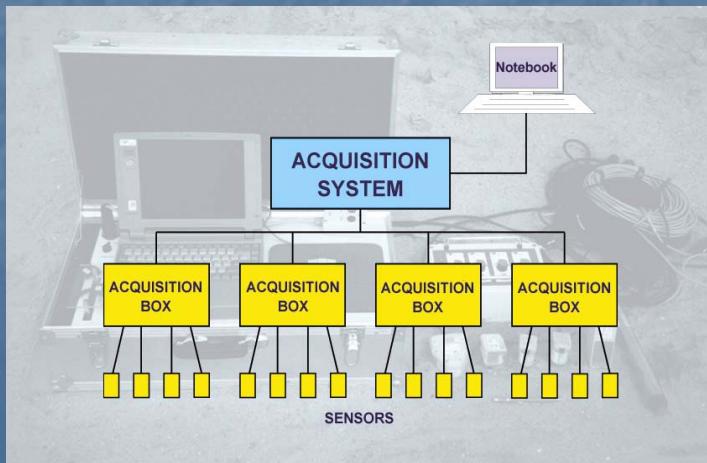
# Changi, Phase 1B



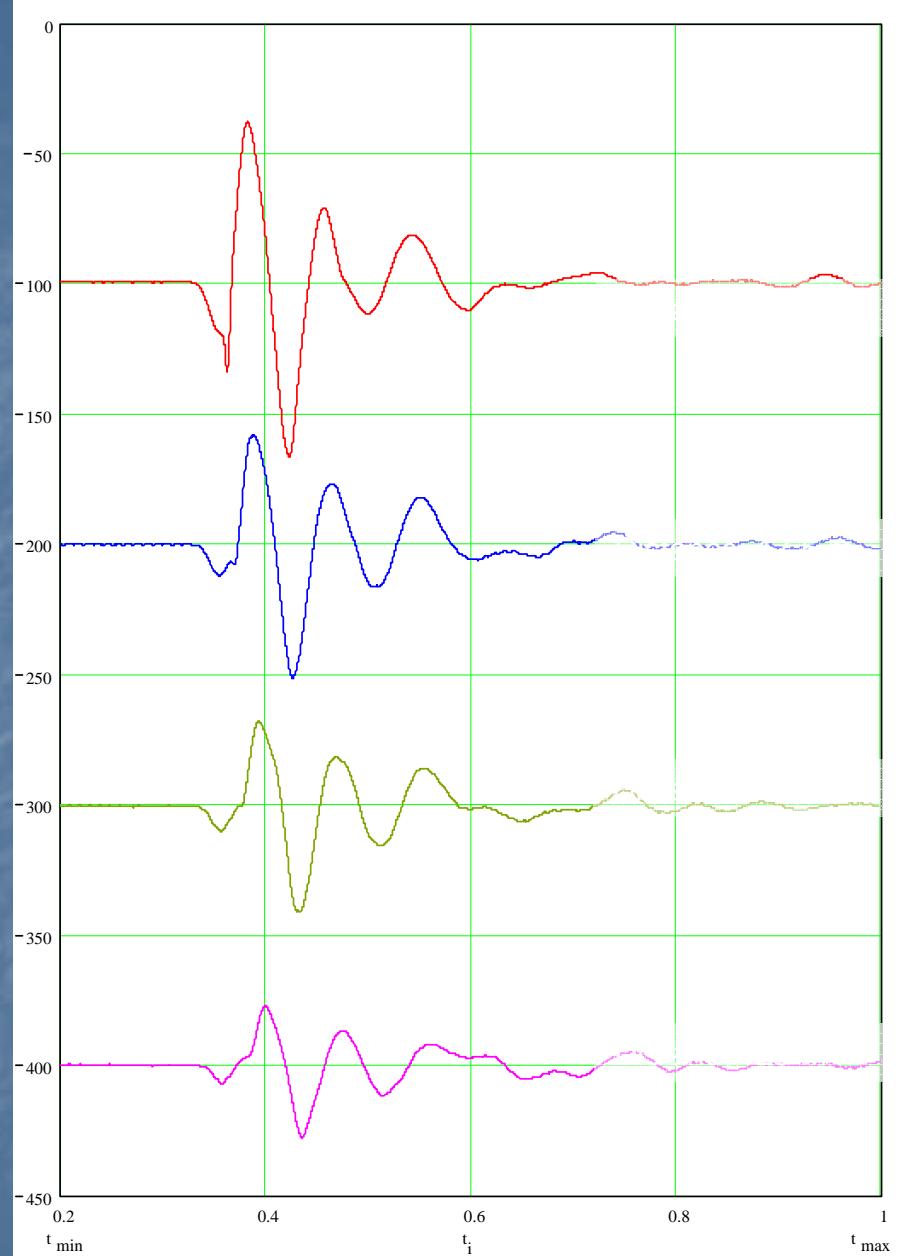




# Vibration monitoring during impact



Particle Velocity  
(mm/s)



Time (sec)

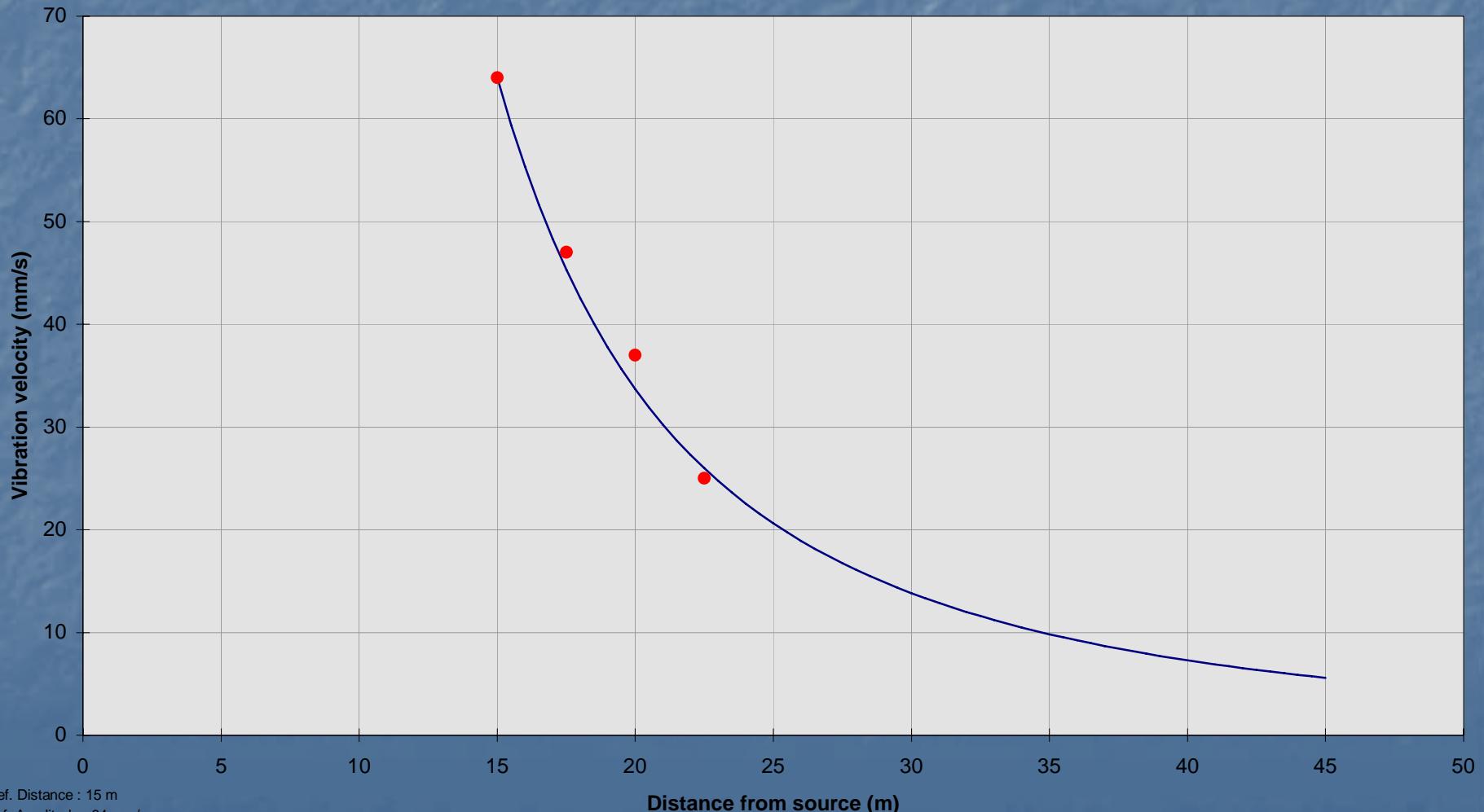
# Wave Type: Body wave at surface

## $C=400 \text{ m/s}$

Frequency: 12 Hz  
Damping Ratio at small strains: 4 %  
Wave Velocity at small strains: 400 m/s  
Wave Type: Body wave at surface

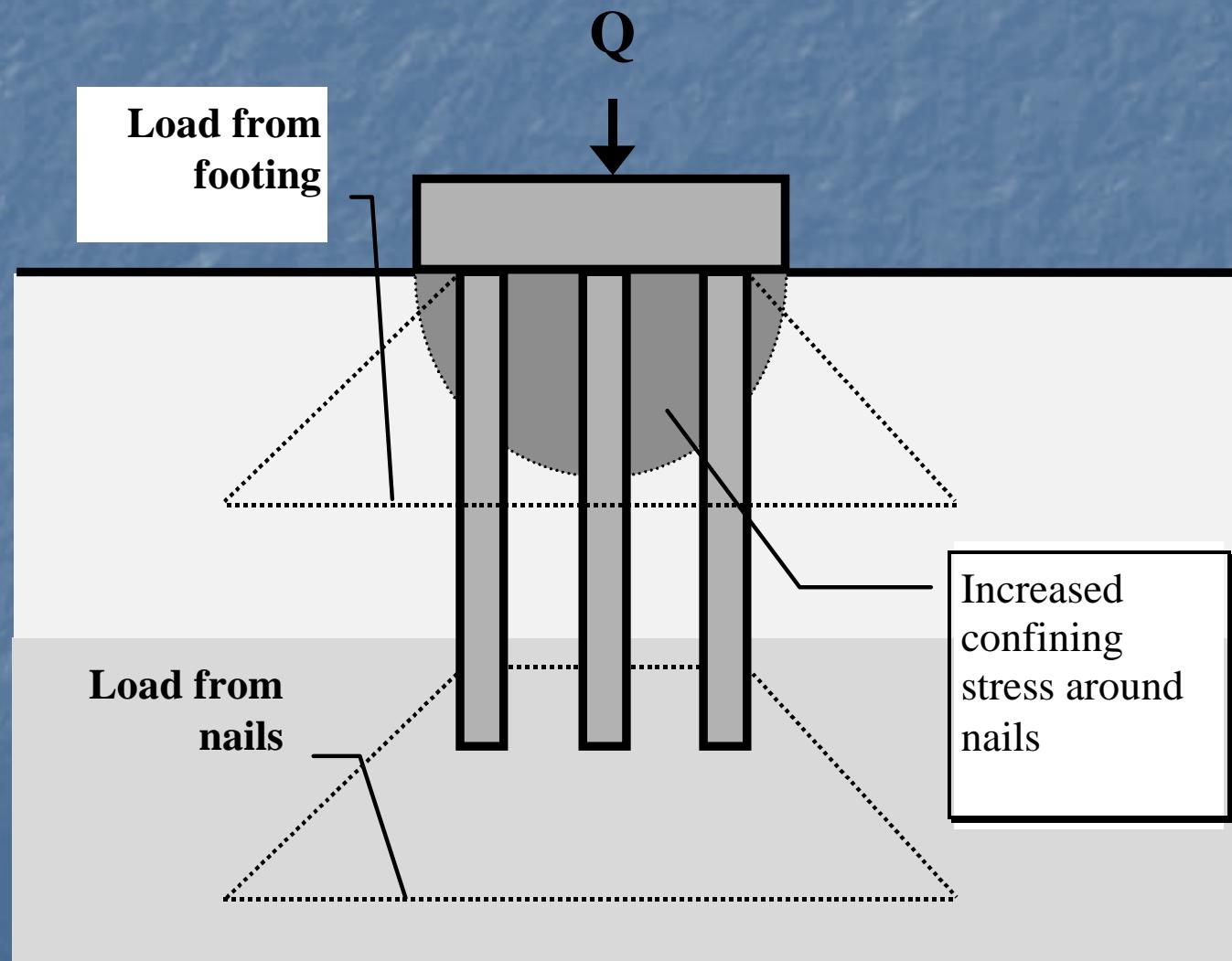
### ATTENUATION CURVES

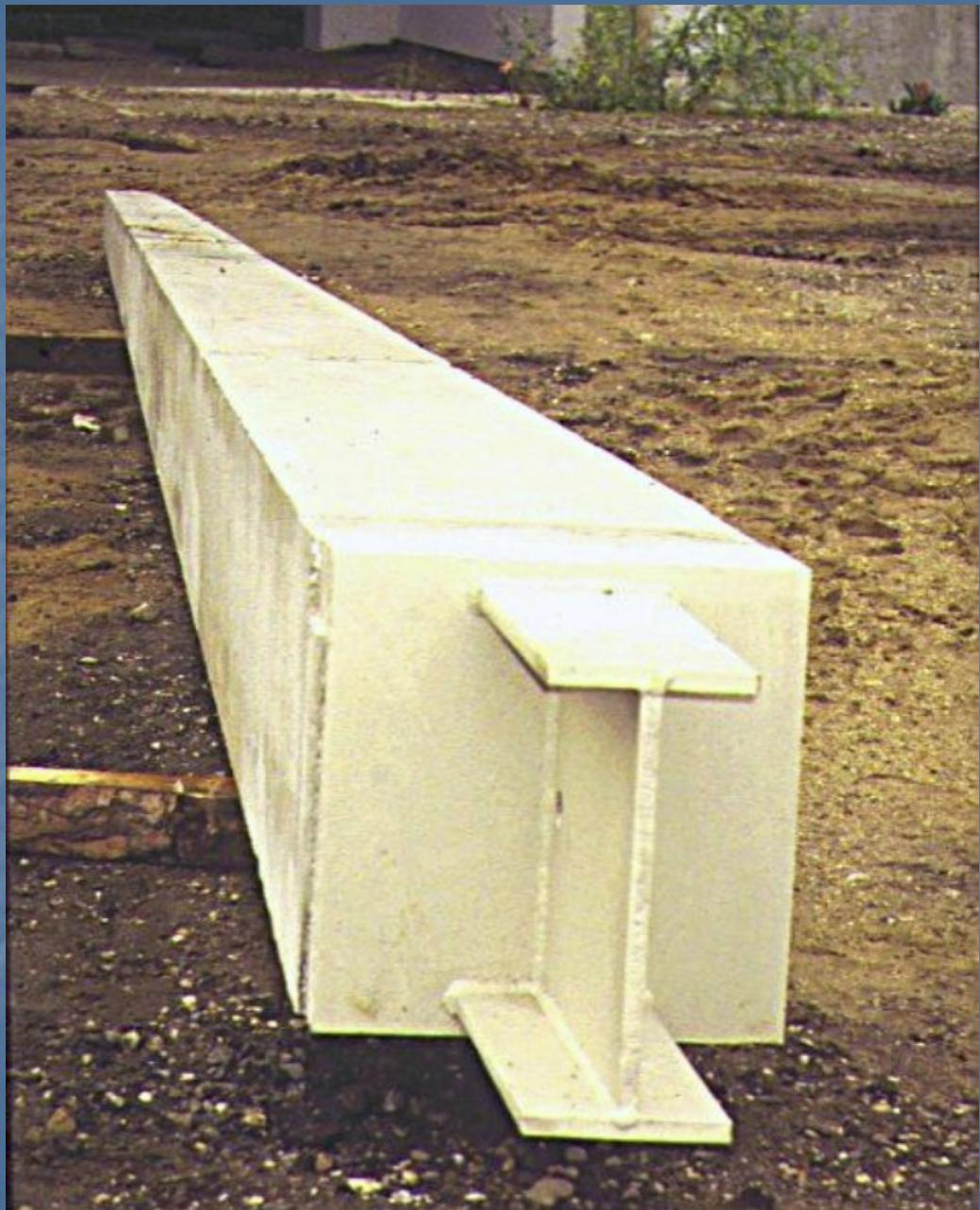
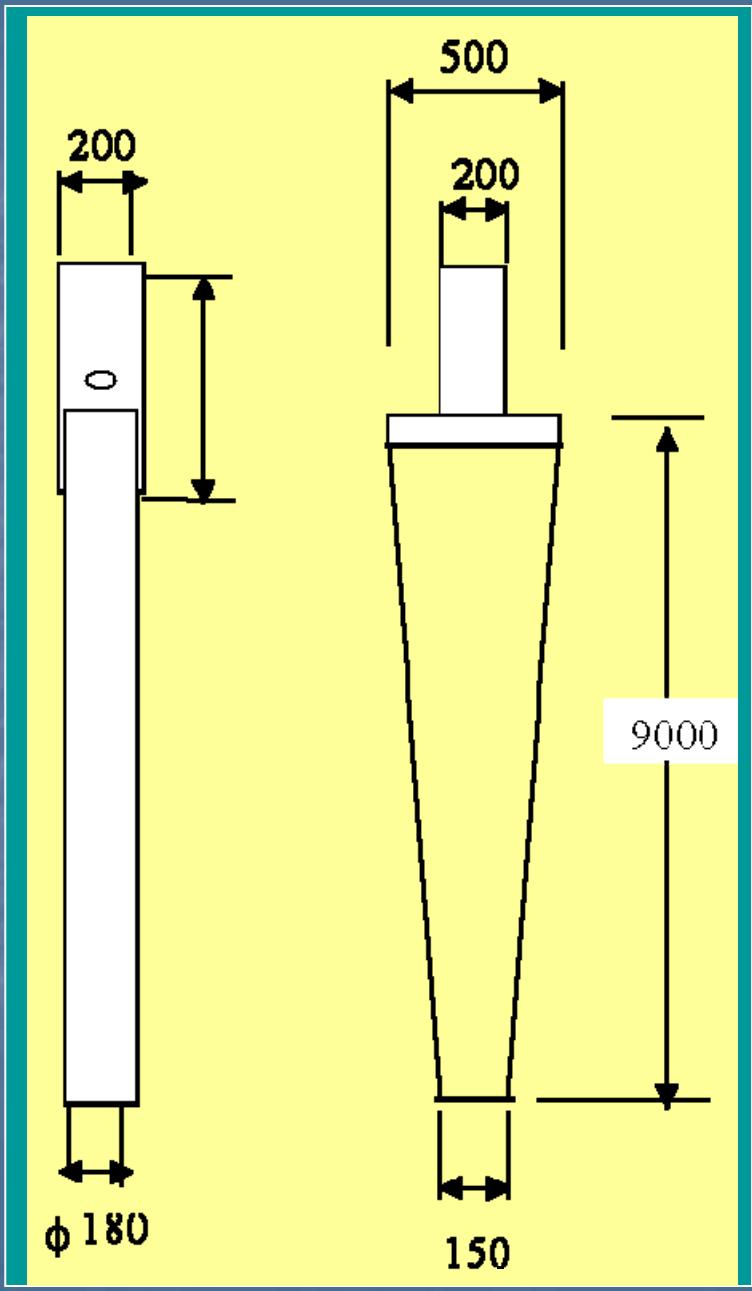
Calculated Vibration velocity    Measured vibration velocity

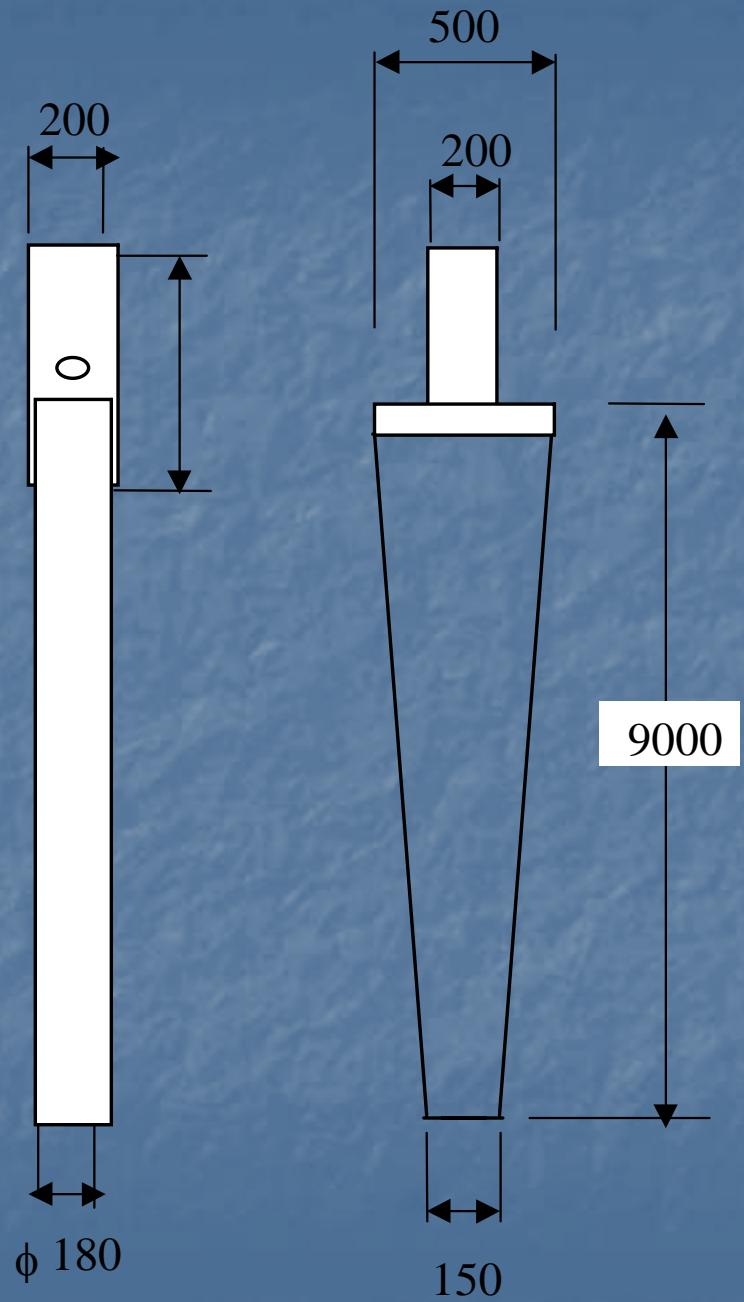


# Vibratory-installed Soil Nails

## Halle, Germany









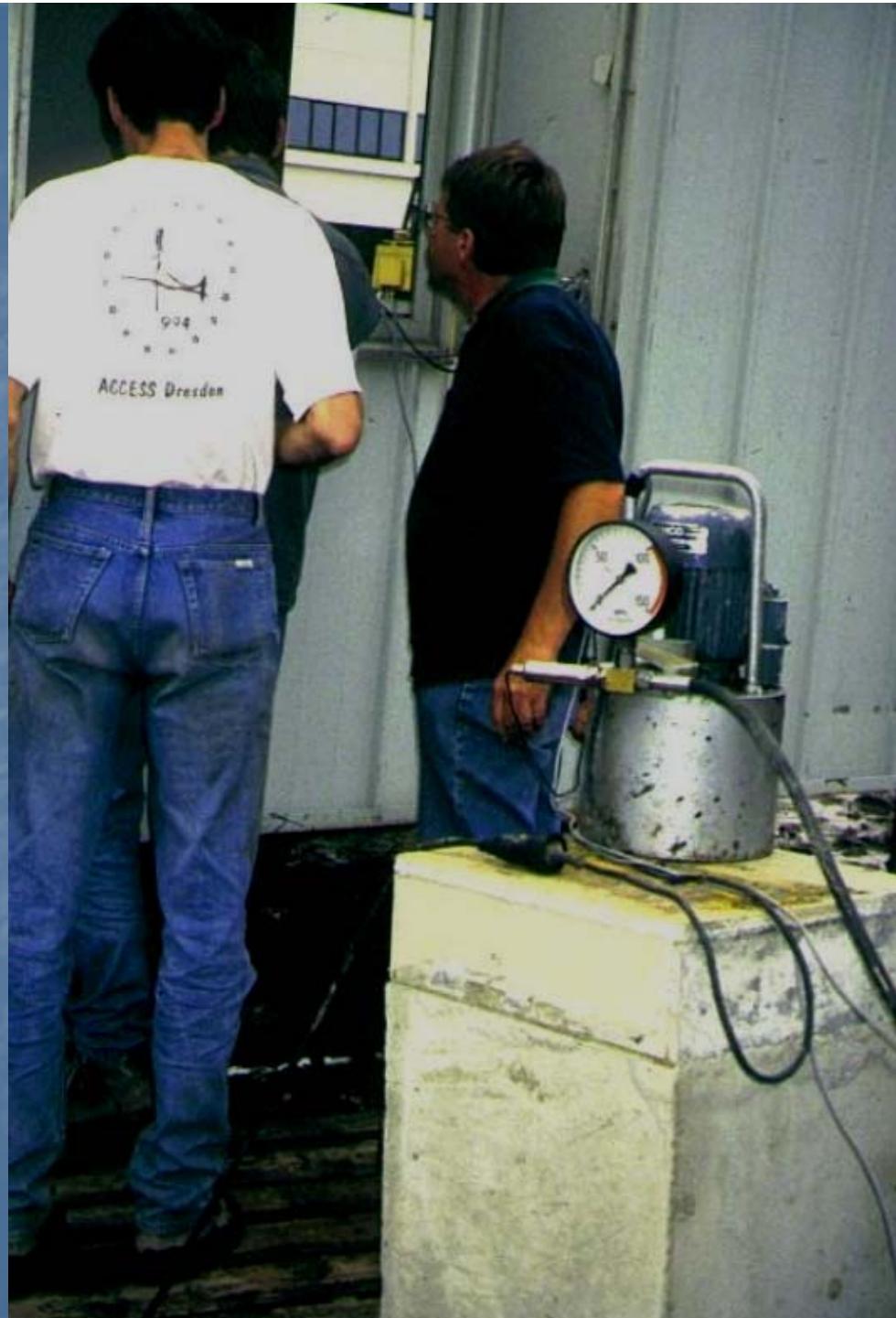




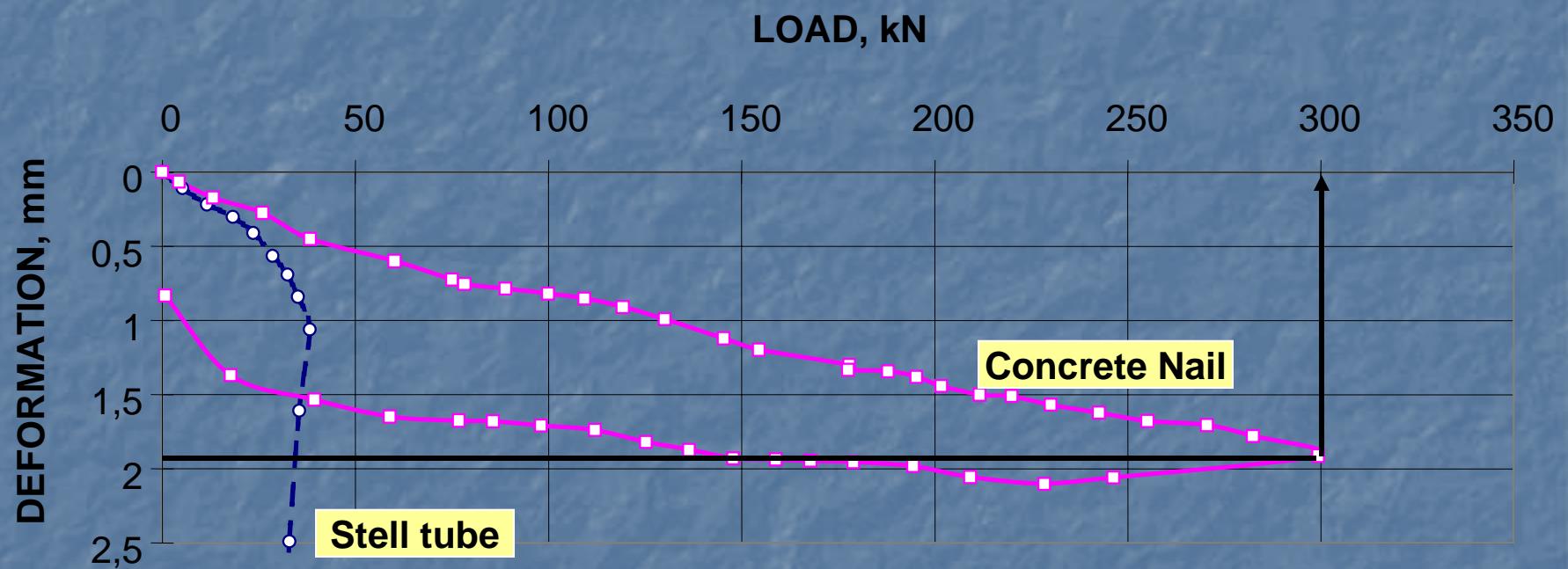


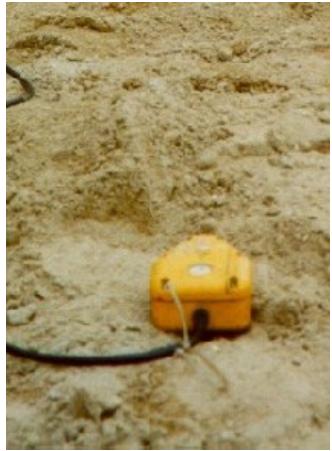




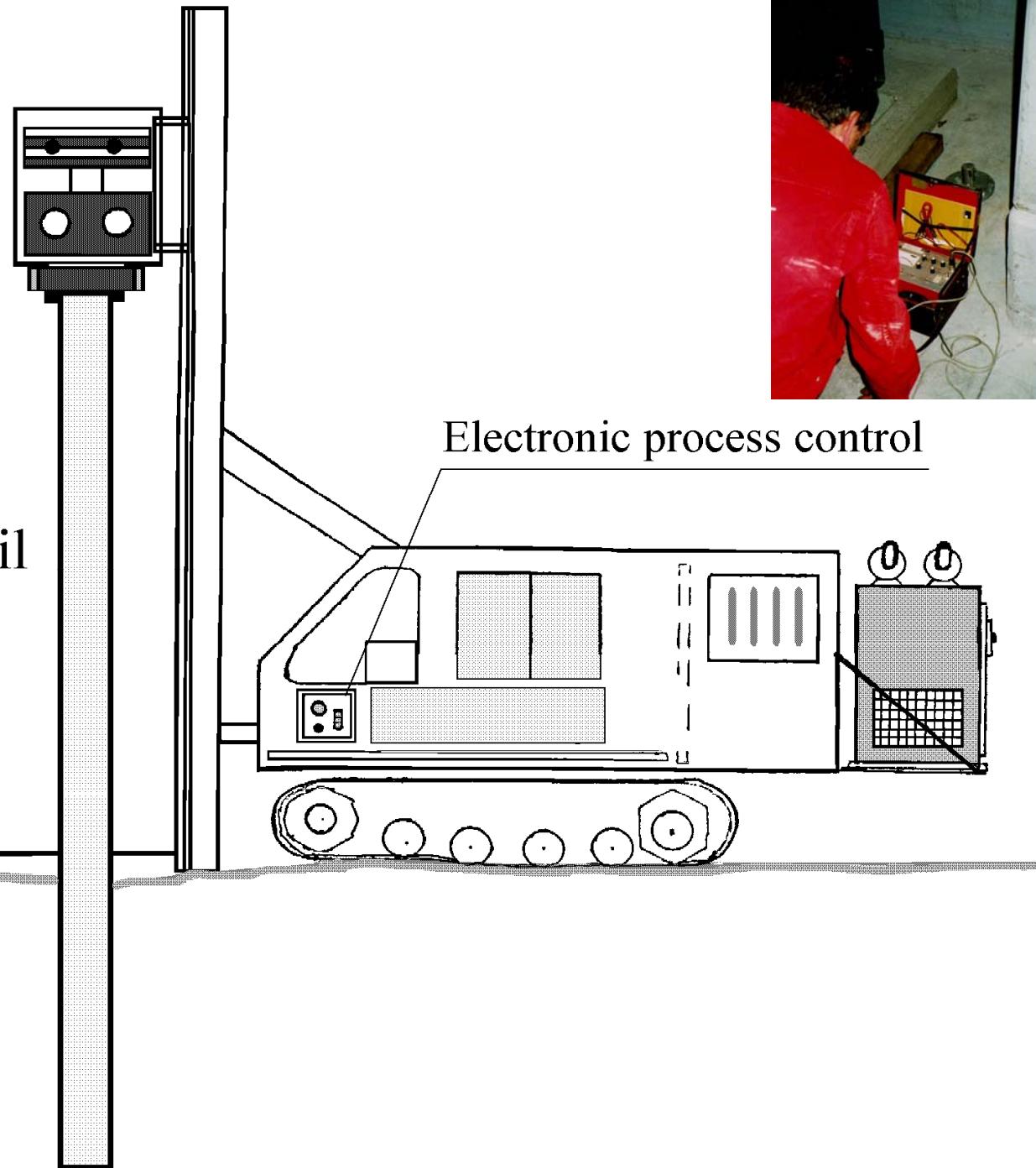


# Results of Load -testing

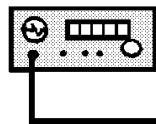




Vibrator  
MS 100



Monitoring unit



Geophones

Electronic process control

