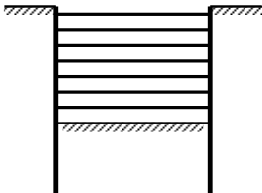


A Short Course on  
**DEEP EXCAVATIONS**

By  
**WONG** Kai Sin  
ckswong@ntu.edu.sg

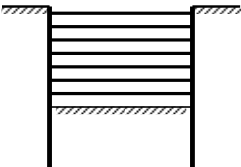
15 & 16 November 2007  
Brisbane, Australia

1



**A robust design is the most important  
step towards a successful excavation.**

2



**A poor design brings...**

Headache

Trouble

**Disaster !!!**

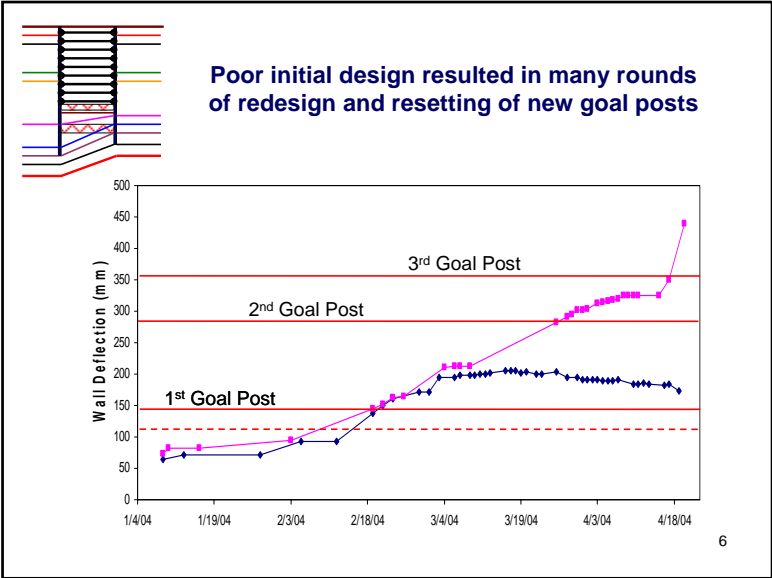
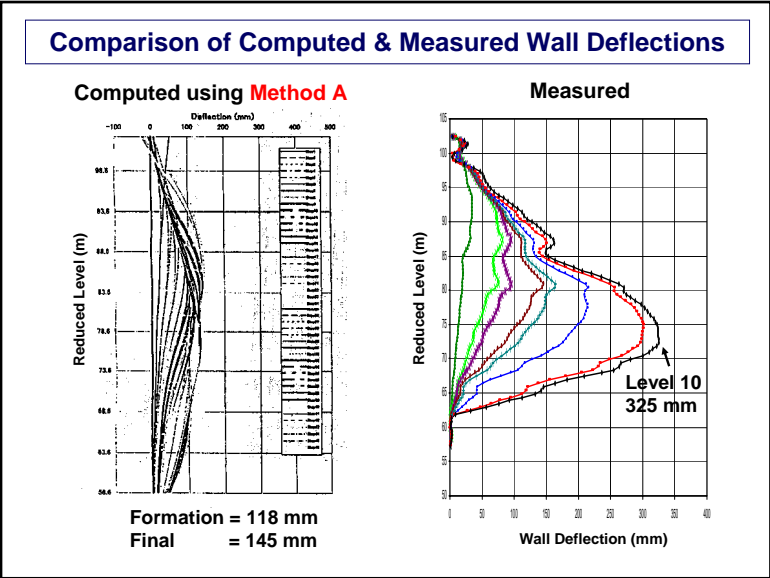
The end result is **cost over-run** and **time delay!**

3



**Potential consequence of a poor design!**

4



Here is a quote from a local “authority” figure:


“At least half of the FE analyses reviewed in Singapore contained major, fundamental errors.”

-- UGS2005

No wonder why we have so many failures and near failures in excavation related incidents in recent years!

7

- Lectures on Braced Excavation**
- ❖ Overview
  - ❖ Basal heave stability
  - ❖ Uplift & toe stability
  - ❖ Strut forces
  - ❖ Bending moment
  - ❖ Wall deflection and ground settlement
  - ❖ Numerical modeling
  - ❖ Mohr-Coulomb soil model
  - ❖ Design issues
  - ❖ Observational method
  - ❖ Case Studies
- 8

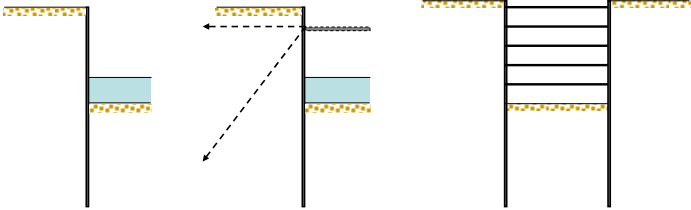


Overview of Braced Excavation

- Types of walls
- Methods of excavation
- Modes of failure

9

Types of Retaining Walls for Excavation



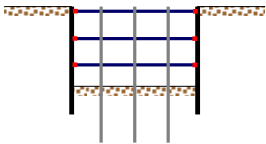
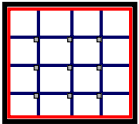
Cantilever Wall

Anchored or Propped Wall

Braced Wall

10



Wall Types of Deep Excavations

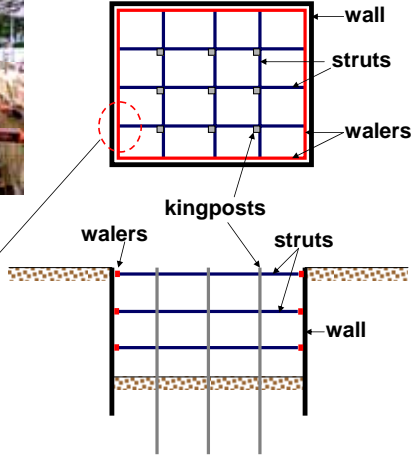


- Diaphragm Wall
- Sheetpile Wall
- Bored Pile Wall
- Soldier Pile Wall
- DCM or Grout Mixed Pile Wall

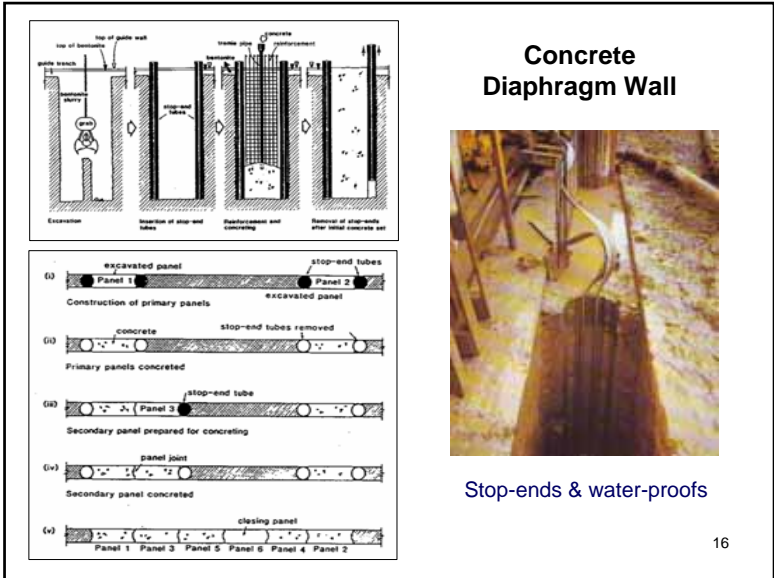
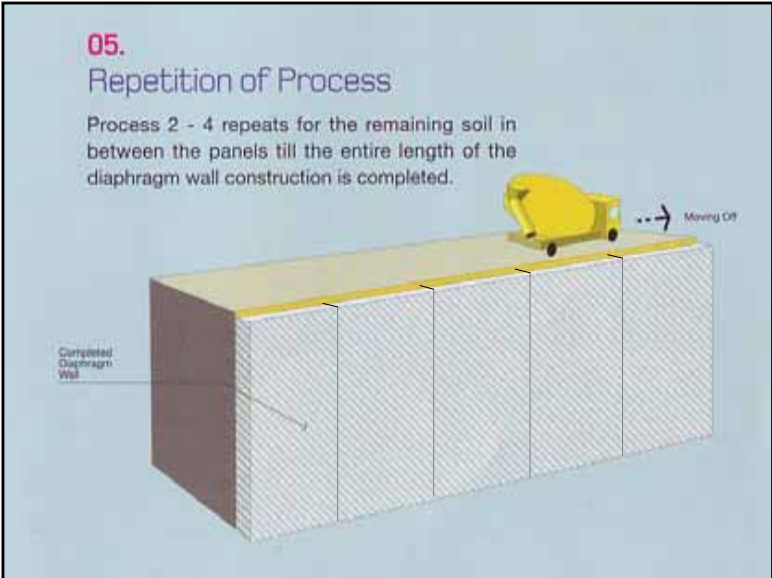
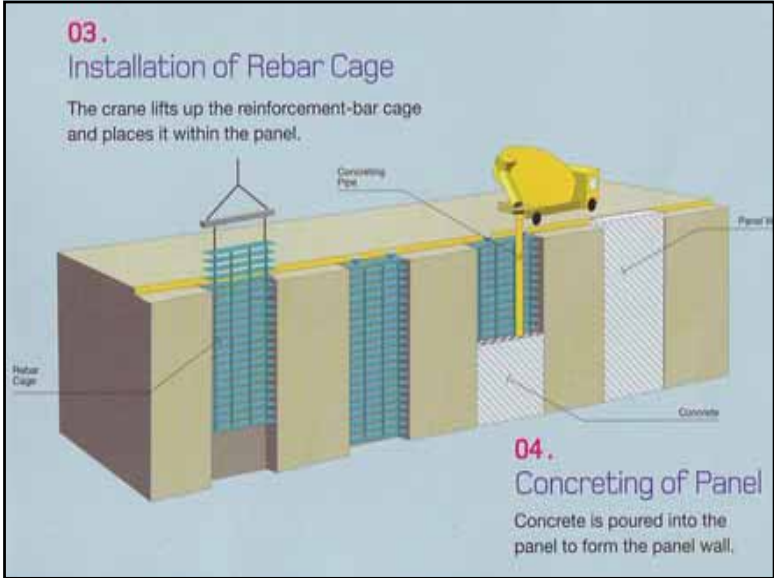
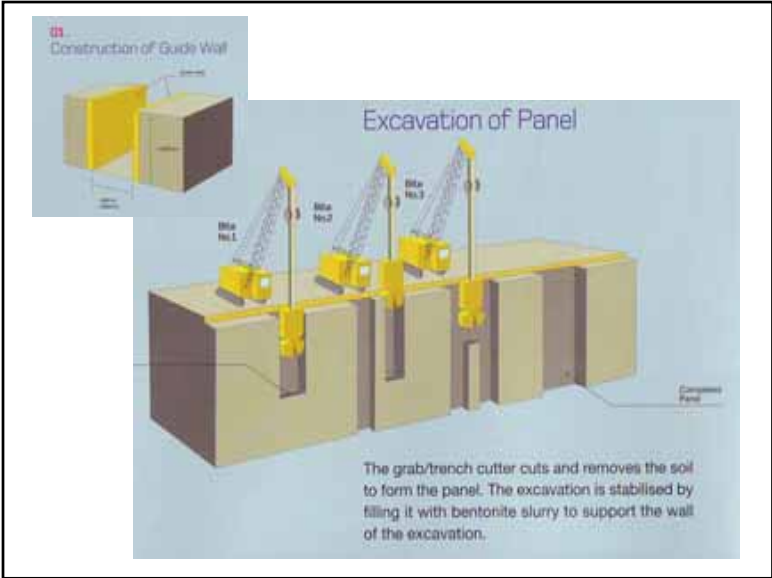
11

Braced Excavation with Diaphragm Wall







12



### Ring Beam System



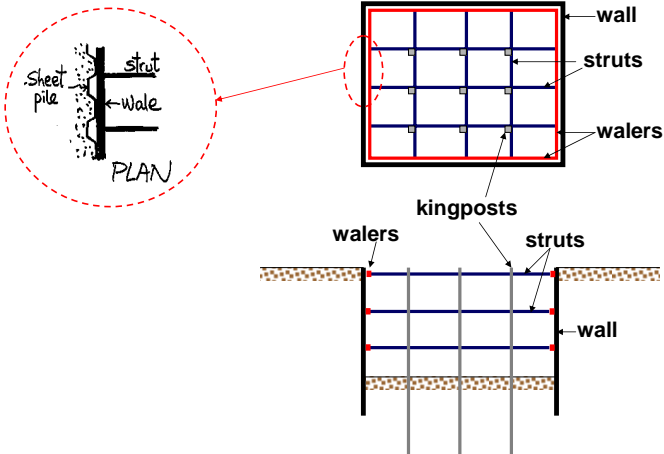
**Central** at  
Clarke Quay  
in Singapore

### The Sail at Marina Bay in Singapore



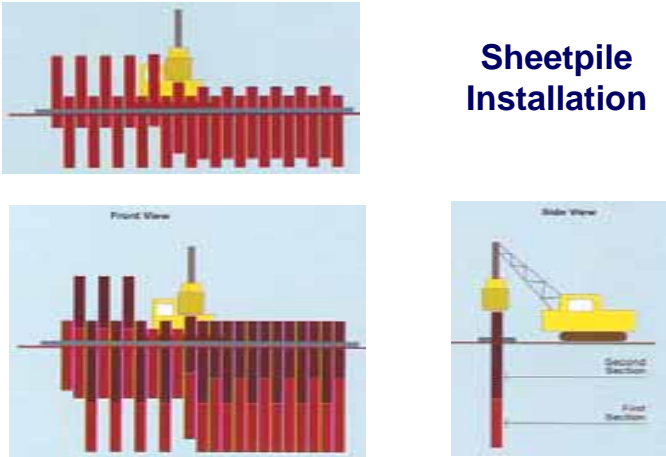
18

### Braced Excavation with Sheetpile Wall



19

### Sheetpile Installation



20



### Bored Pile Walls

Reinforced concrete cylinders  
H  
Firm Foundation

Contiguous Bored Pile Wall

Secant Bored Pile Wall

21

### 18.5m Cantilever CBP wall at NUS

### Contiguous Bored Pile Wall

22

### Construction of Secant Bored Pile Wall

Refer to SS: Installation of Casting  
Refer to SS: Bracing of Secondary Bracing  
Refer to SS: Strutting of

23


### Braced Excavation with Soldier Pile Wall

Lagging  
B  
Struts  
Wale  
Soldier beam  
Section B-B

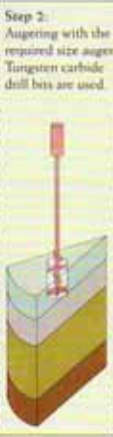
24

### Construction of DCM or Grout Mixed Pile Wall

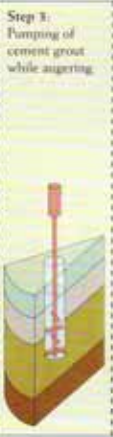
Step 1:  
Setting up auger rig at pile position.




Step 2:  
Augering with the required size auger. Tungsten carbide drill bits are used.



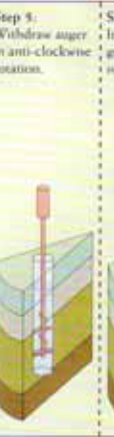
Step 3:  
Pumping of cement grout while augering.




Step 4:  
Mixing is by auger rotation as a form of mechanical agitation.



Step 5:  
Withdraw auger in anti-clockwise rotation.

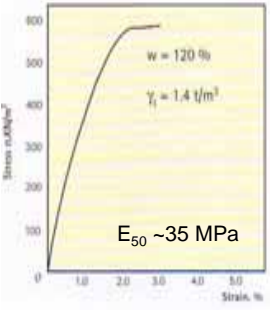


Step 6:  
Installation of grout-mix column is completed.



25

### Properties of DCM or Grout Mixed Pile Wall



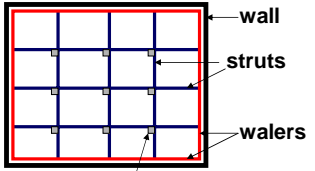

Soil Type	Amount of Cement (kg/m³)	q <sub>u</sub> (kPa)
Peaty Clay	250 - 500	400 - 700
Sandy Clay	200 - 350	700 - 1000
Marine Clay	100 - 250	200 - 700

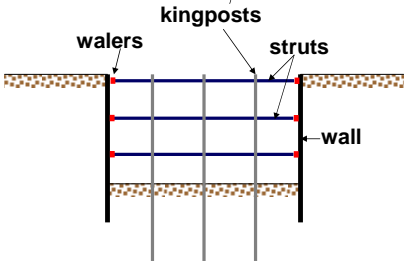
26

### Grout Mixed Pile Wall



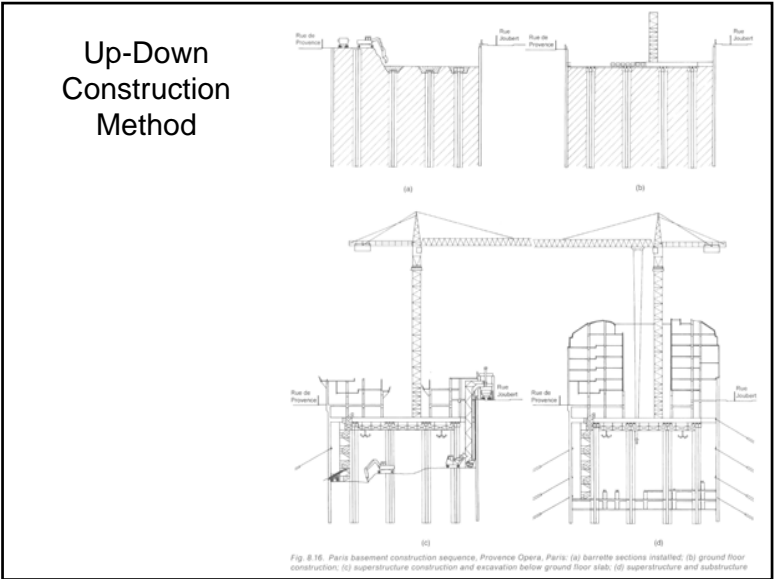
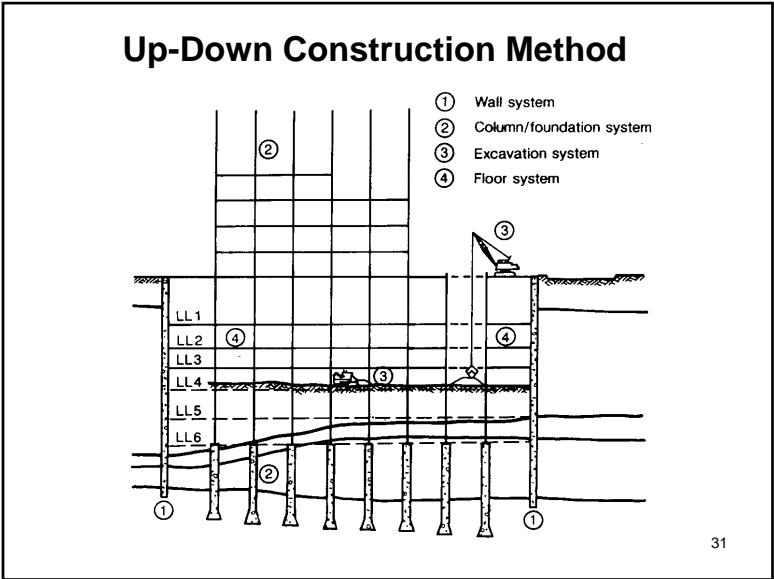
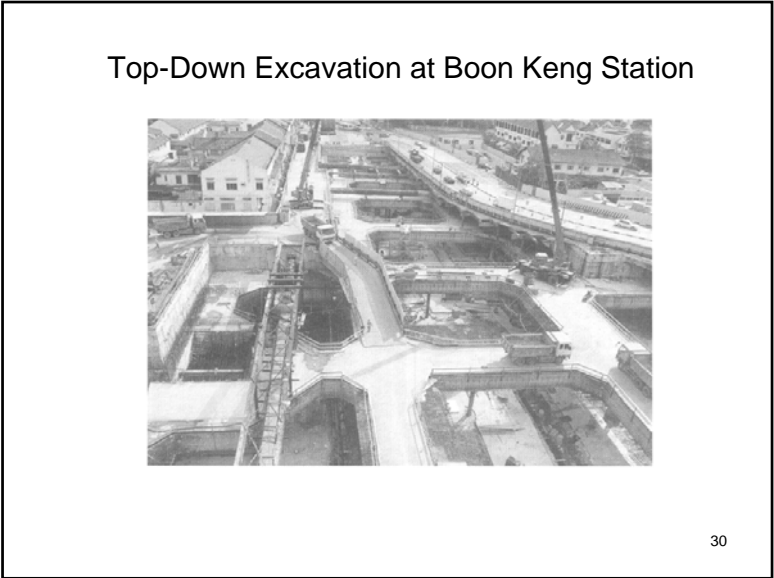
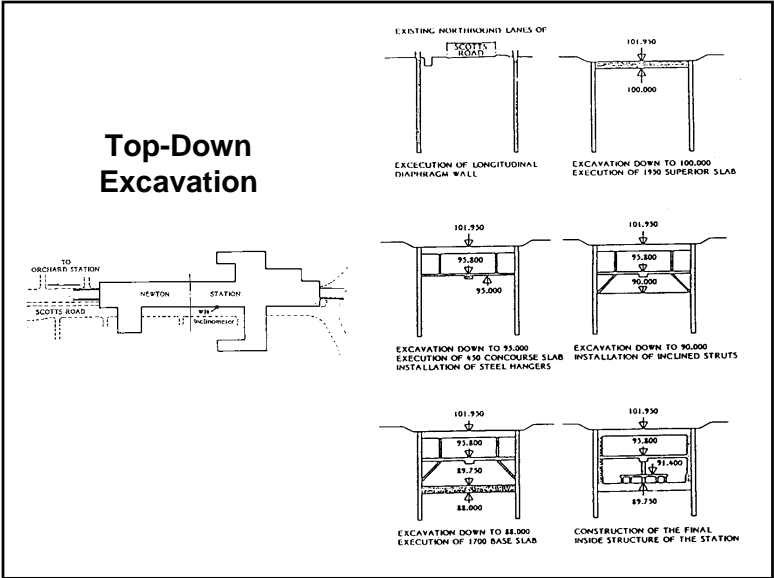
27



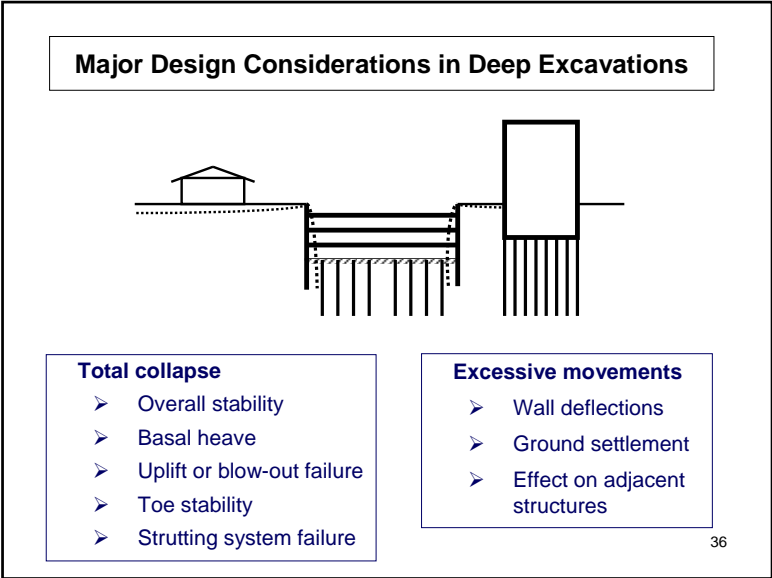
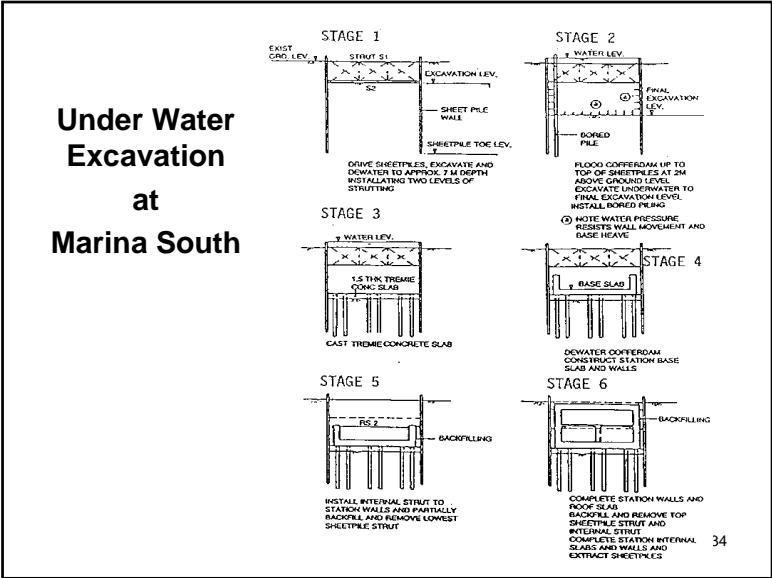
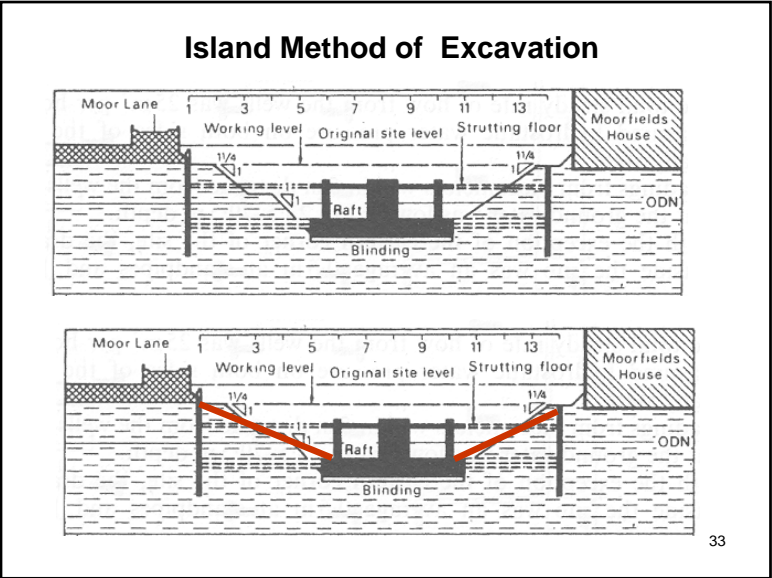


### Conventional Bottom-Up Excavation Method

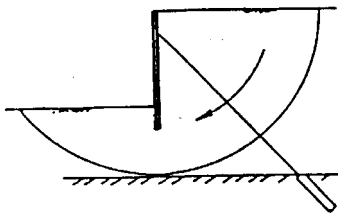
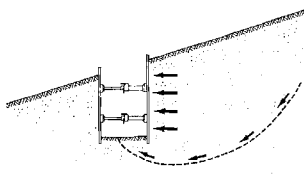
28





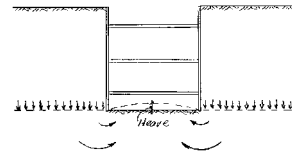


Overall  
Stability

37

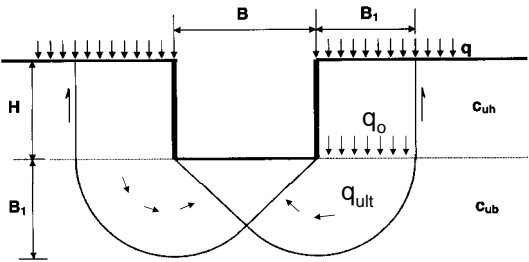
Bottom Heave  
Stability



- Bottom heave is usually associated with deep excavations in soft clay.
- A small portion of the heave comes from rebound due to removal of soil. This heave has no effect on the stability of the system.
- The heave that is of major concern arises from the soil behind the wall that acts as a surcharge. When the surcharge approaches the bearing capacity of the, large heave will occur.

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Basal Heave Stability



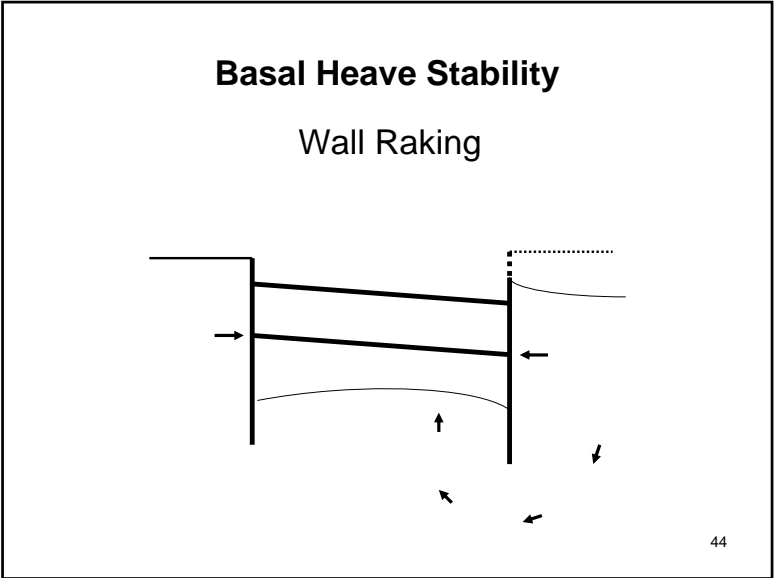
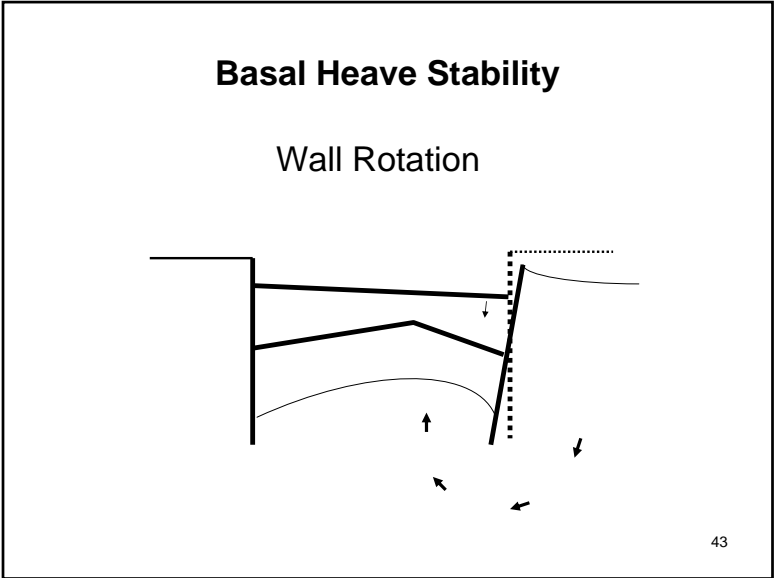
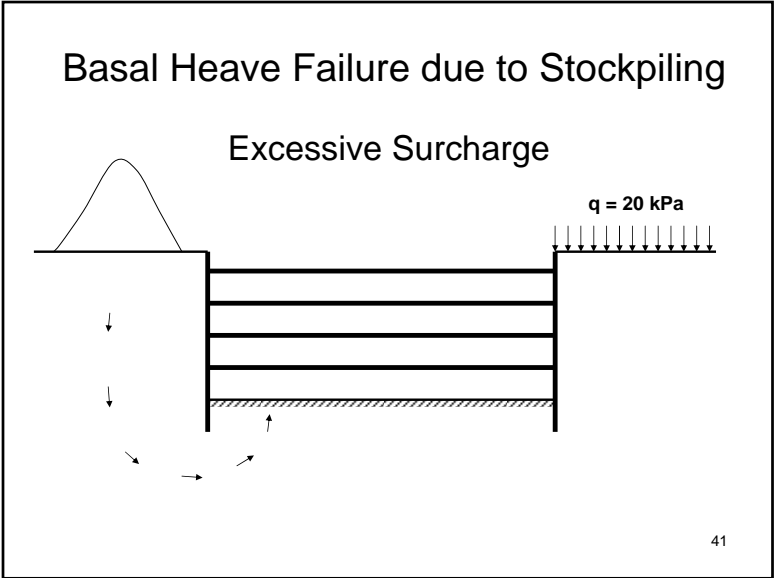
When  $q_0 > q_{ult}$ , failure is imminent.

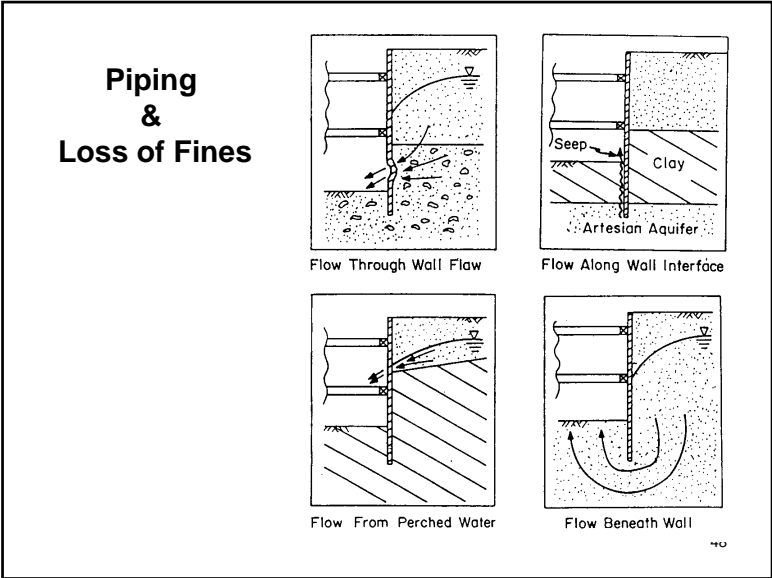
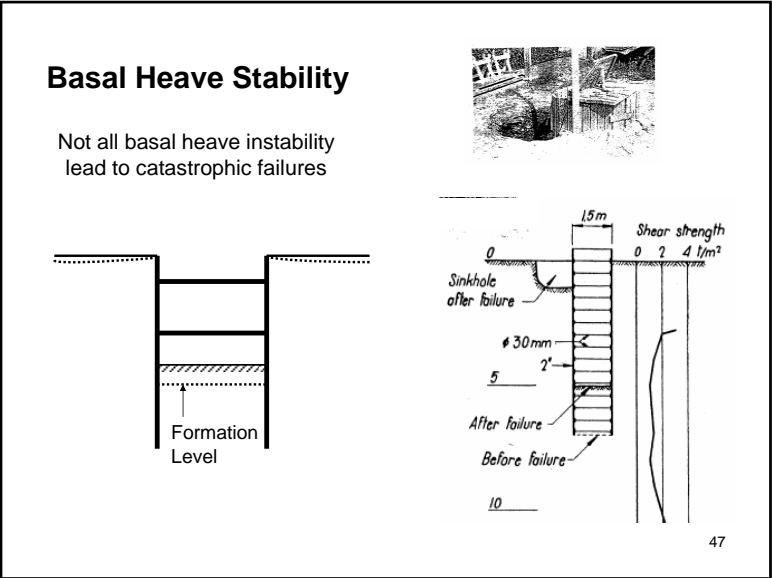
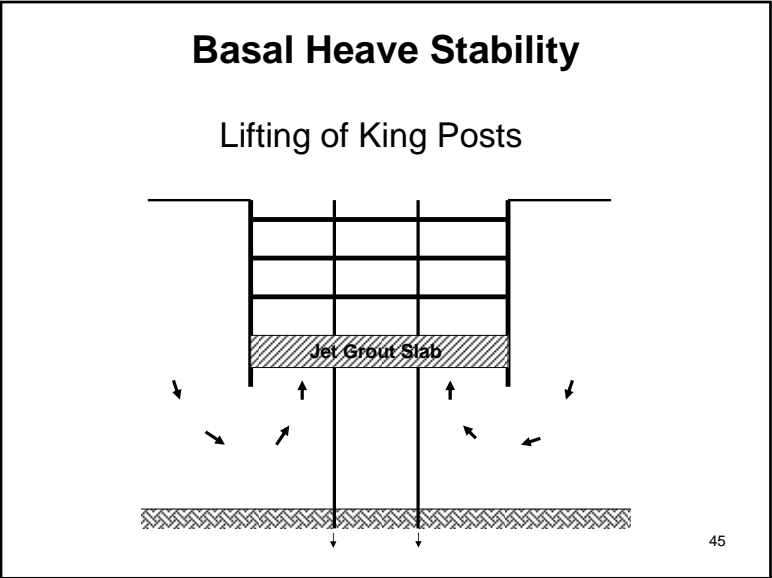
39

Basal Heave Failure in Taipei

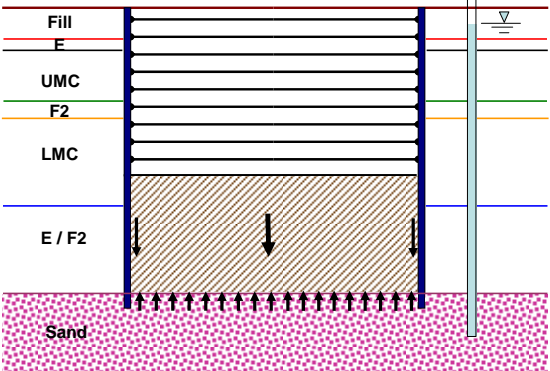


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Uplift Instability or Blowout Failure



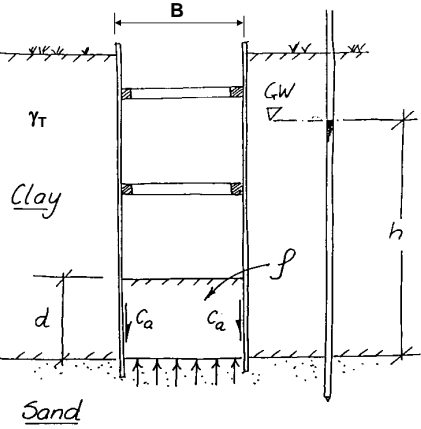
1. What is the permeability of the sand?

2. Is there a free supply of water?

49

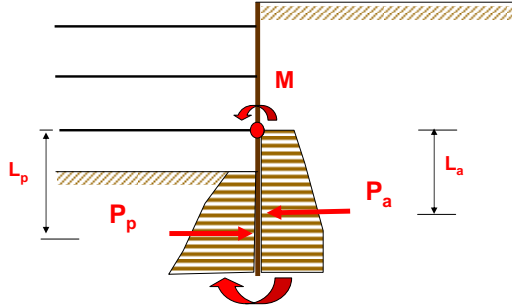
Blowout Failure

$$F_s = \frac{\gamma_T B d + 2 C_a d}{\gamma_w h B}$$



50

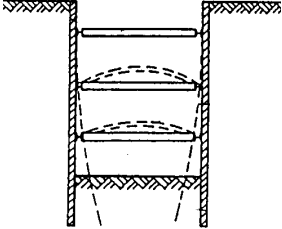
Toe Kick-out Stability



Are there any reported failures due to toe instability?

51

Strut Failure



The buckling of one strut will transfer the load to adjacent struts that may lead to progressive failure and eventually total collapse of the whole system.

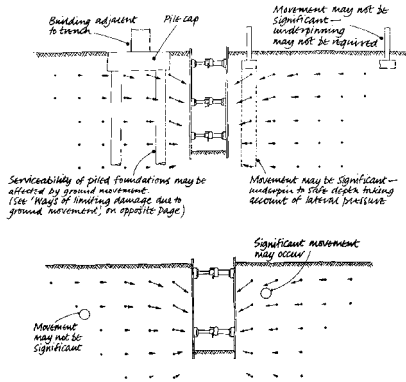
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### Strut Failures

53




### Effect on Adjacent Structures

Excessive wall deflections may induce adverse movements to adjacent foundations, cause large surface settlement, lead to cracking of pavement and underground utilities.

54

### Effect of Excessive Movements


#### Damaged Pavement



After Choong (2003)

55

### Buildings on Shallow Foundations



Race Course Road

56

← CUT AND COVER TUNNEL →



X SETTLEMENT POINT

NOTE:  
MEASUREMENT IN mm  
+ SETTLEMENT  
- HEAVE

58

Sunday School

New kindergarten section

Old Church, wrapped in extension

59

Architectural floor plan of the first floor of a school building. The plan shows a central corridor (HALLWAY) connecting various rooms. On the left side, there are three classrooms (CLASSROOMS) and a library (LIBRARY). On the right side, there is a large auditorium (AUDITORIUM) and a gymnasium (GYMNASIUM). The plan also includes a computer room (COMPUTER ROOM), a kindergarten and nursery (KINDERGARTEN & NURSERY), a Sunday school (SUNDAY SCHOOL), a church (CHURCH), a music room (MUSIC ROOM), a drama room (DRAMA ROOM), a physical education center (PHYSICAL EDUCATION CENTER), and a rest room (REST ROOM). The plan is labeled "FIRST FLOOR" and "SCHOOL BUILDING".

60

