

# **Deformation & failure of DM group columns**

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# Deep Mixing Method

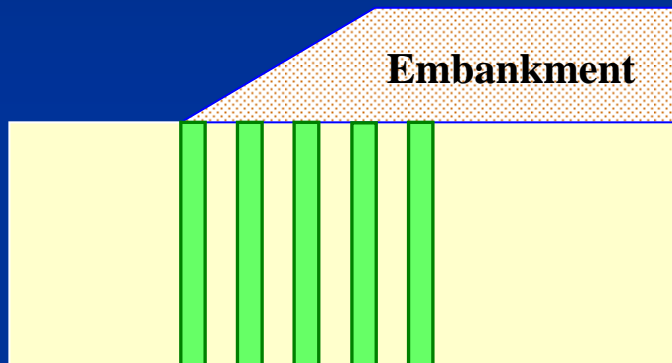


**a deep in-situ soil admixture stabilization  
technique using cement or lime  
column diameter : 1 to 1.5m  
column strength : 200 to 2,000 kPa**



# Failure Pattern

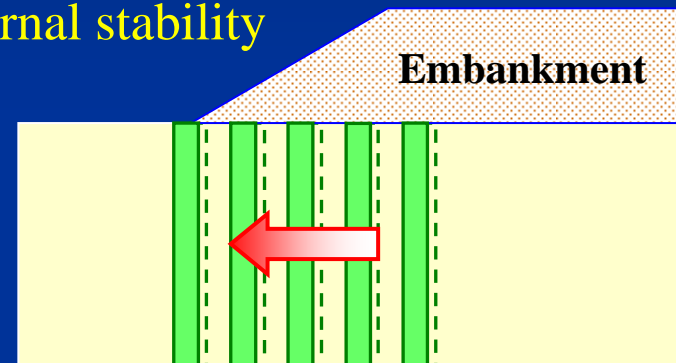
Failure pattern ?



DM improved ground

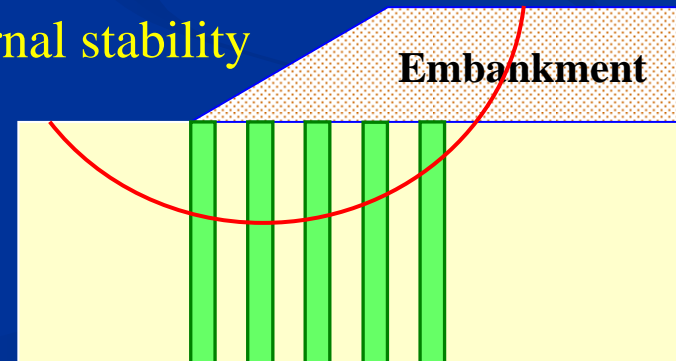
assumed failure modes in design

External stability



sliding failure mode

Internal stability

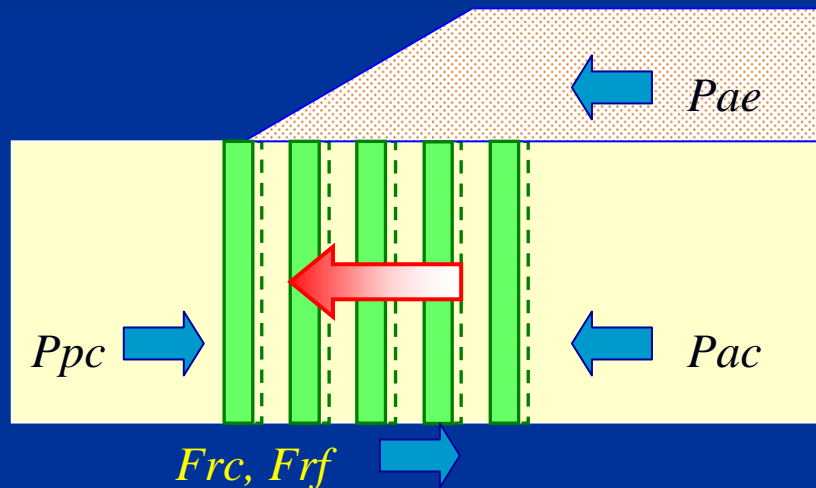


shear failure mode

# Current design

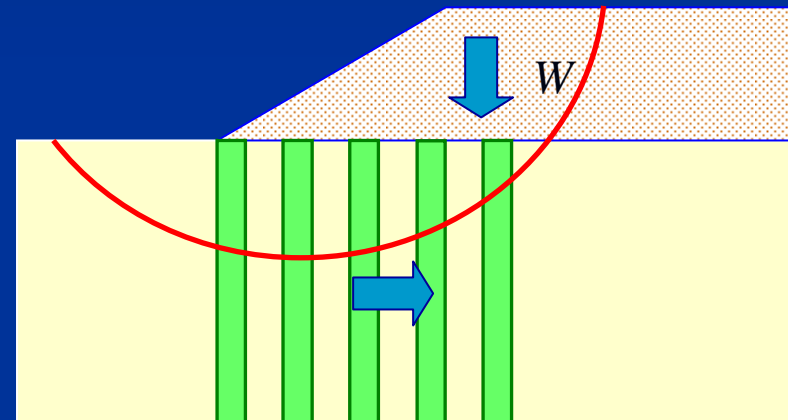
## - External and internal stability -

sliding failure



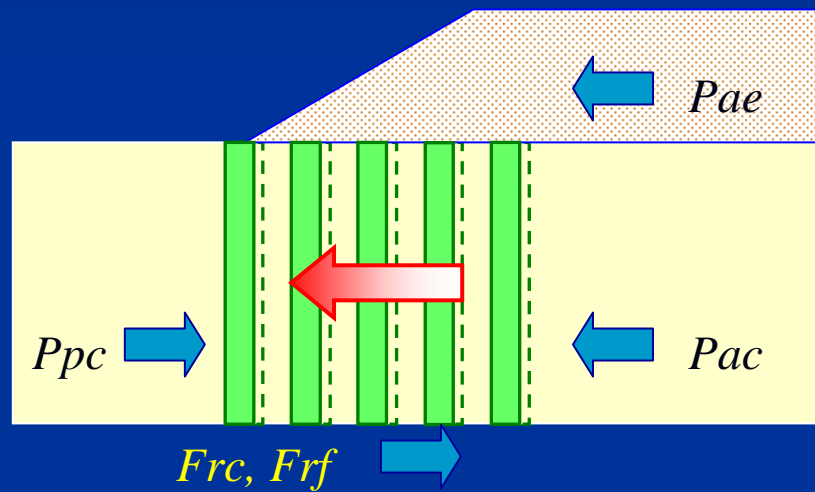
$$F_s = \frac{P_{pc} + F_{rf} + F_{rc}}{P_{ae} + P_{ac}}$$

shear failure

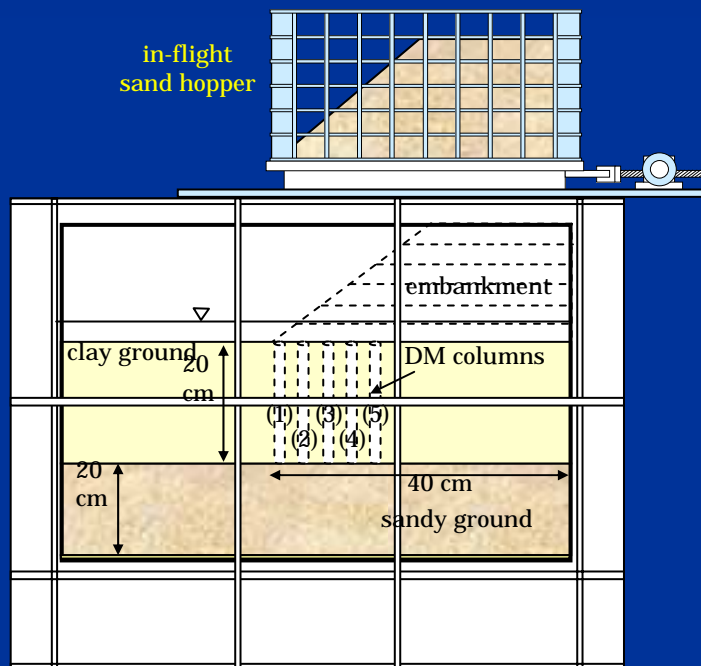


$$F_s = \frac{\{a_s \cdot q_u / 2 + (1 - a_s) \cdot c_u\} \cdot R}{W \cdot x}$$

# External Stability



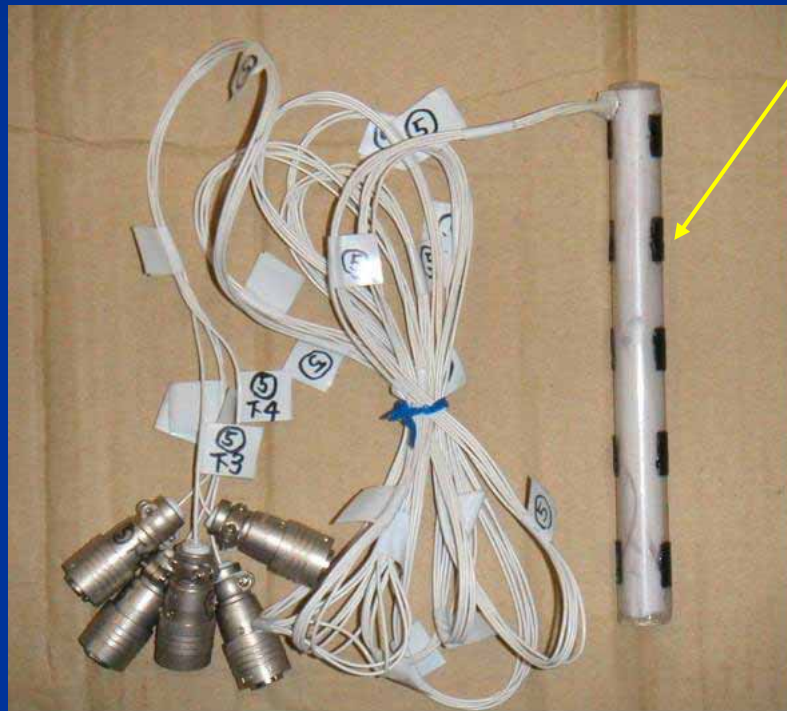
# centrifuge model test



Test case and  $P_{ef}$  (kPa)

		3 rows	5 rows	7 rows
unimp.	10.8	-	-	-
acryl (infinite)	-	26.5	42.2	50.0
high (1300 kPa)	-	33.3	34.2	47.9
low (400 kPa)	-	16.9	26.2	25.4

# Model treated column for external stability



strain gauge

diameter:

inner 1.6 cm

outer 1.9 cm

length : 20 cm

$EI$ : 9.3 Nm<sup>2</sup>

unit weight: 1.43 g/cm<sup>3</sup>

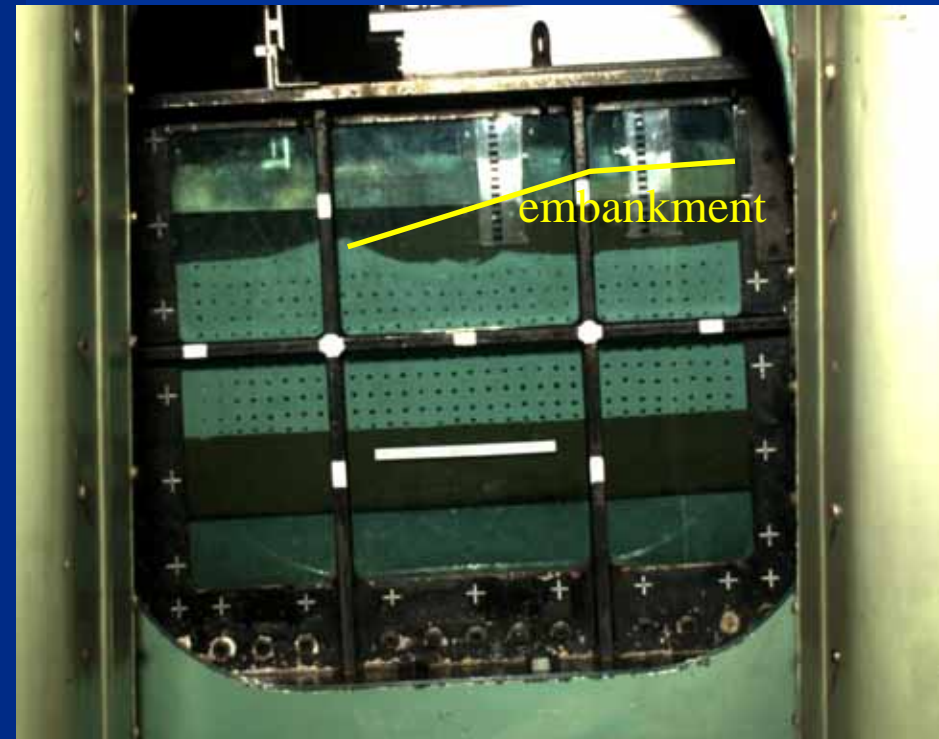
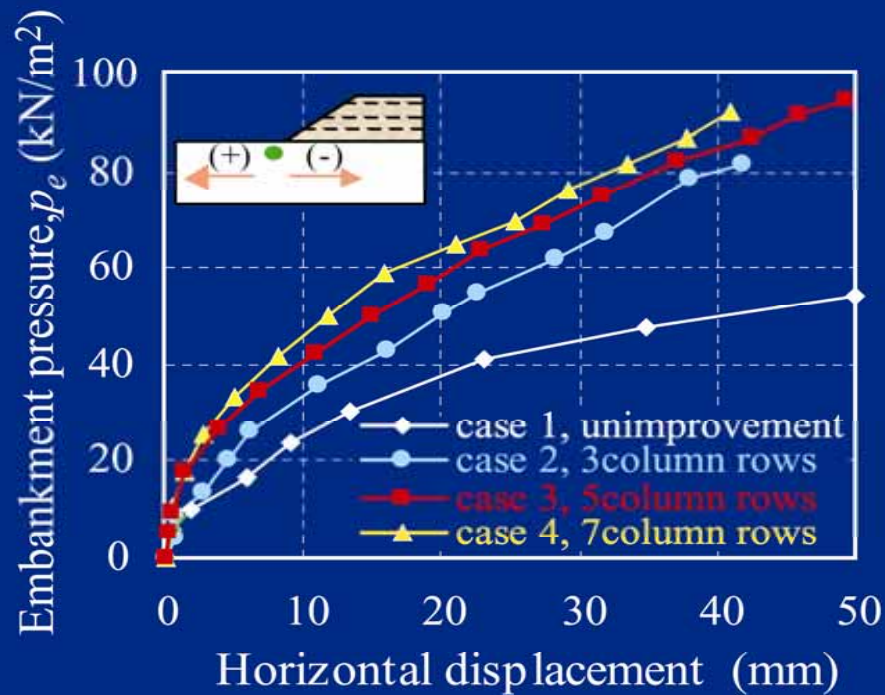


# Failure mode

## - Unimproved ground -

Embankment pressure – disp.

Failure mode



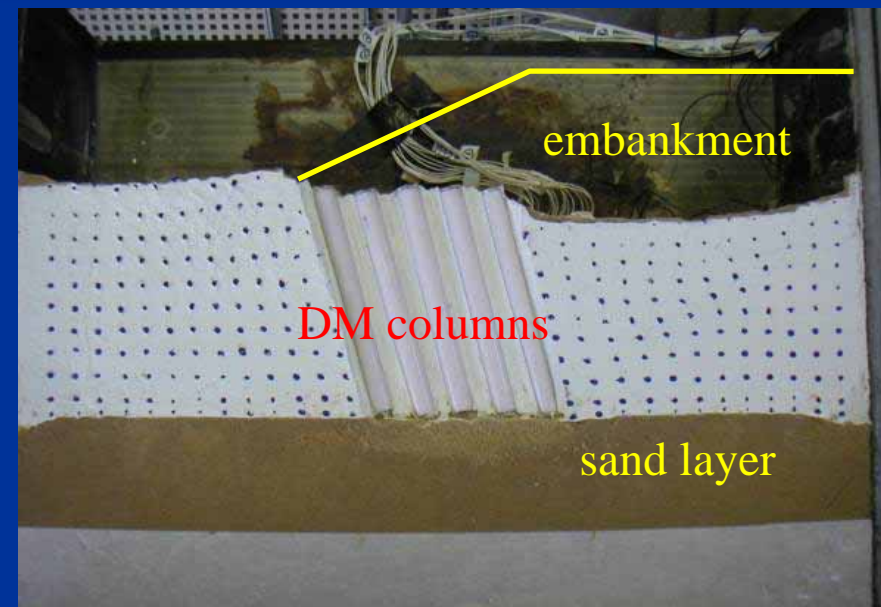
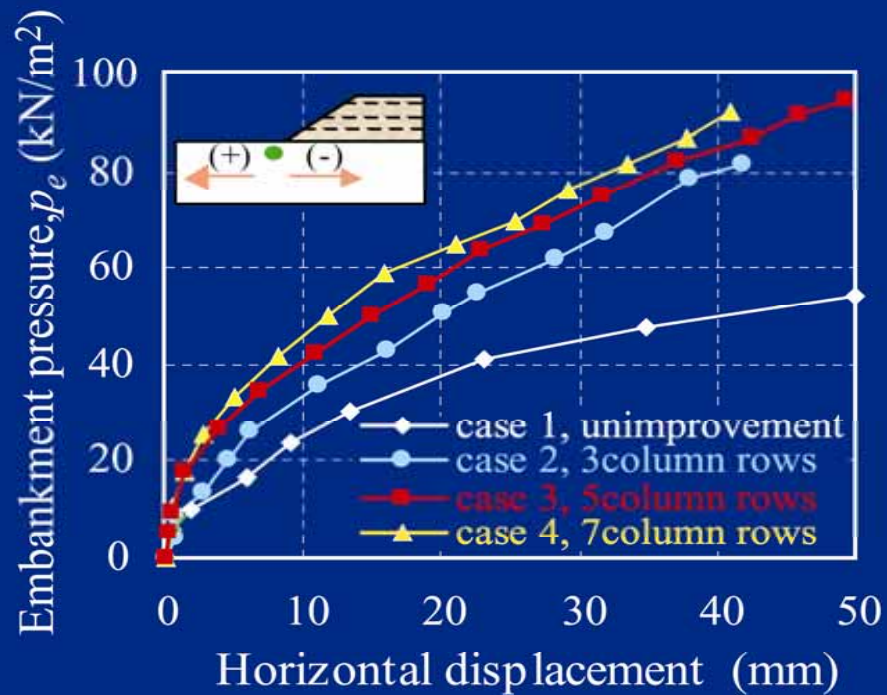


# Failure mode

## - External stability -

Embankment pressure – disp.

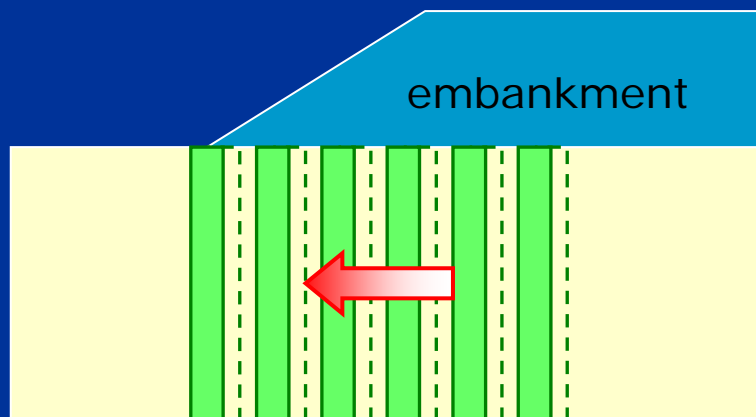
Failure mode



# Failure mode in external stability

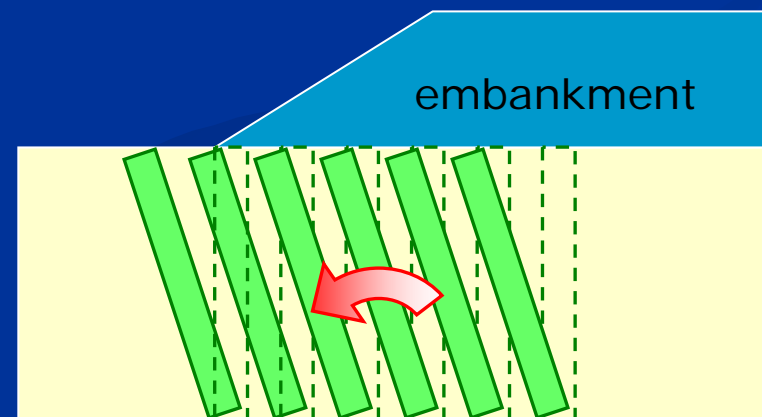
## ■ external stability

- sliding failure mode
- collapse failure mode



sliding failure mode

**Stable**



collapse failure mode

**Less stable**

# collapse – sliding failure mode found in daily life

collapse failure



Domino Taoshi

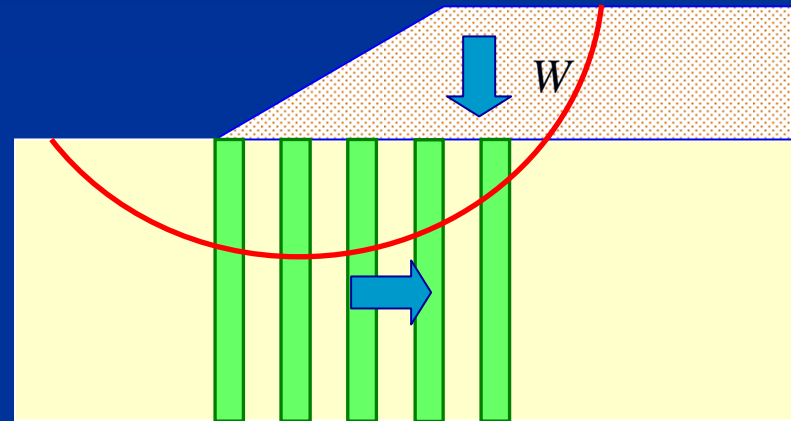
sliding failure



*Dharma Otoshi*

# Internal Stability

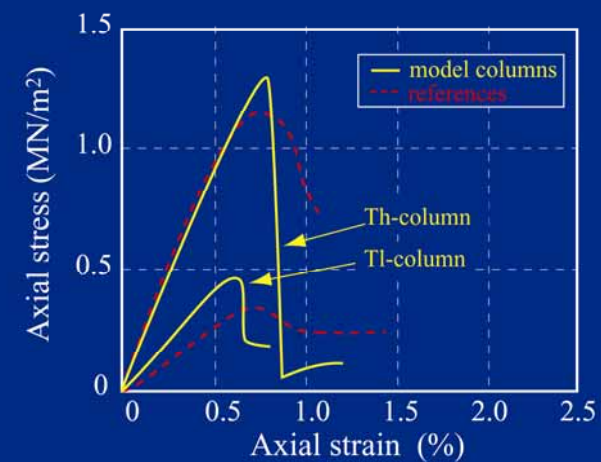
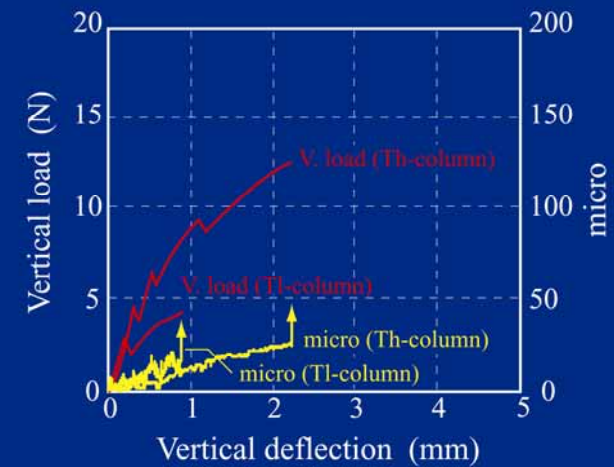
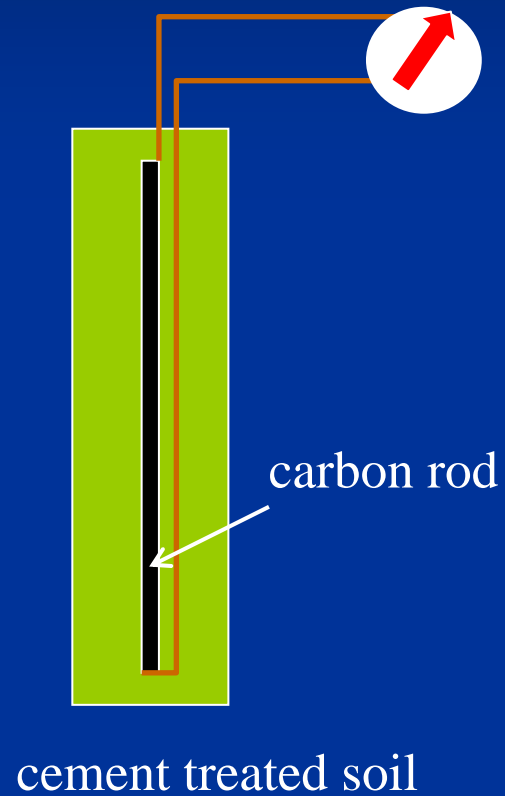
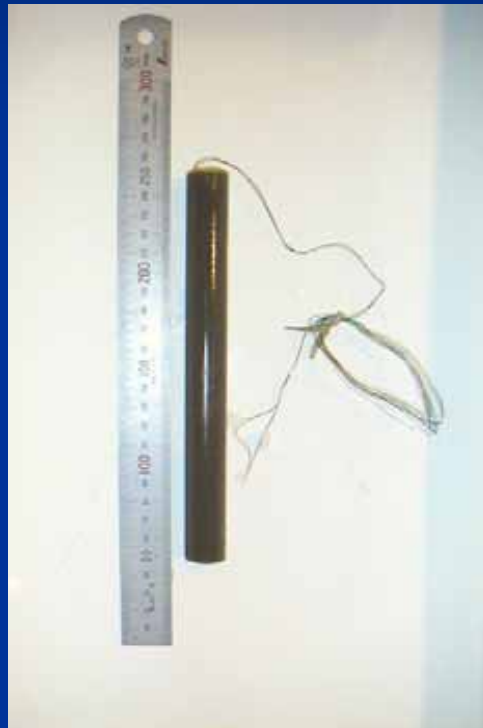
shear failure



# Model treated column for internal stability

Test series	mixing condition		size		strength		carbon rod
	$w_i$ (%)	$a_s$ (%)	diameter	length	$q_u$ (kPa)	$\sigma_b$ (kPa)	diameter
Th	160	10.0	2cm	20cm	1300	320	3mm
Tl	160	12.5	2cm	20cm	400	120	2mm

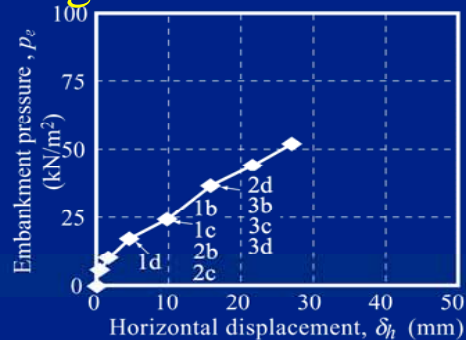
# Model treated column



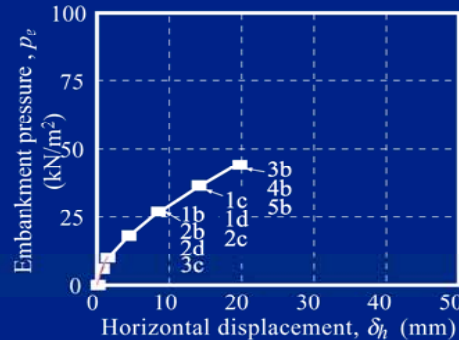
# Internal stability

## Embankment pressure – displacement

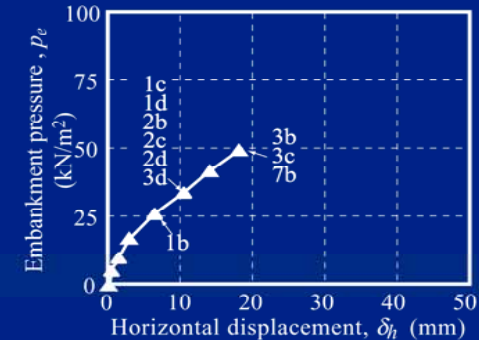
### low strength



(a) Case 6

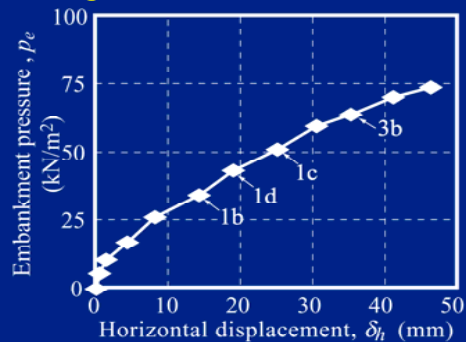


(b) Case 7

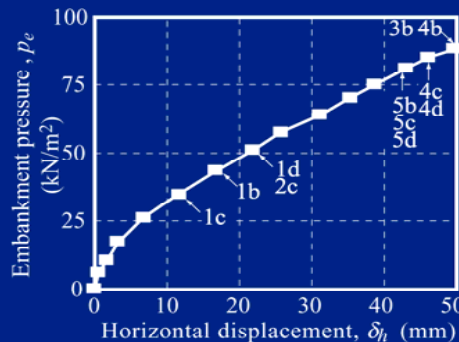


(c) Case 8

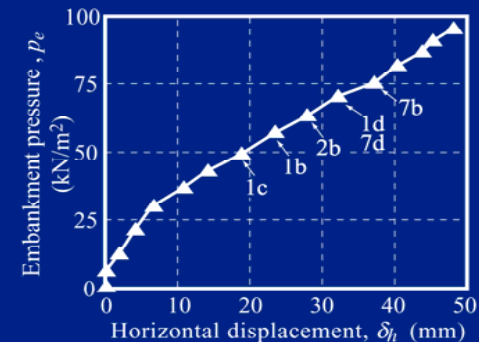
### high strength



(d) Case 9



(e) Case 10



(f) Case 11

3 piles

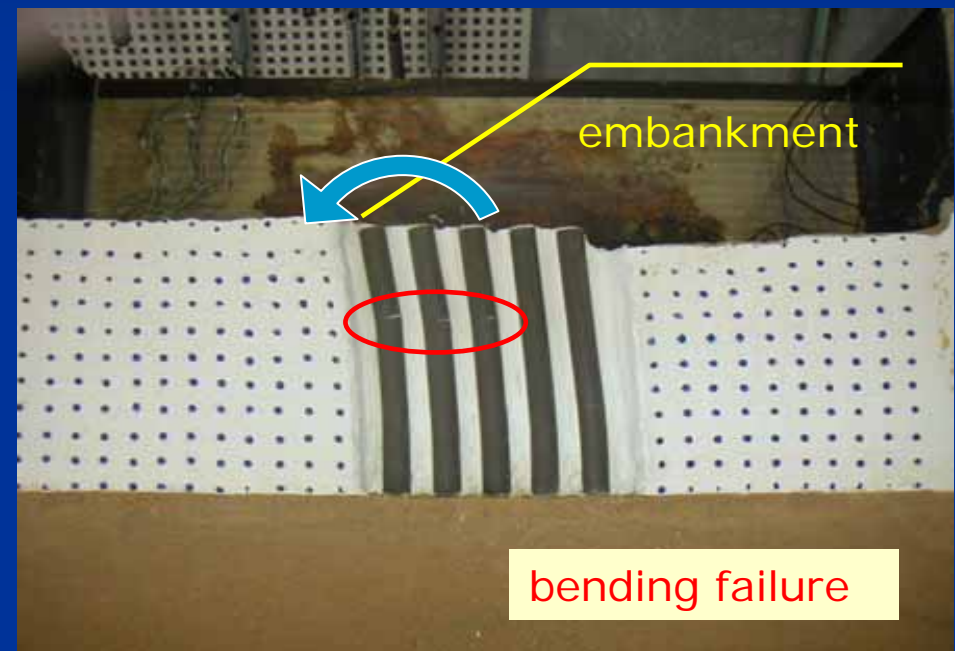
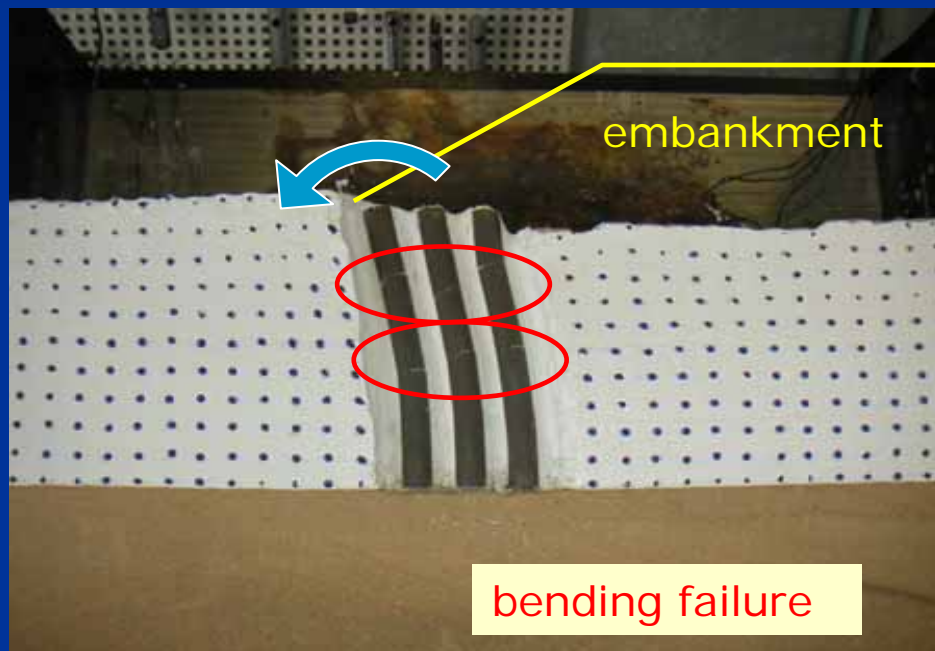
5 piles

7 piles



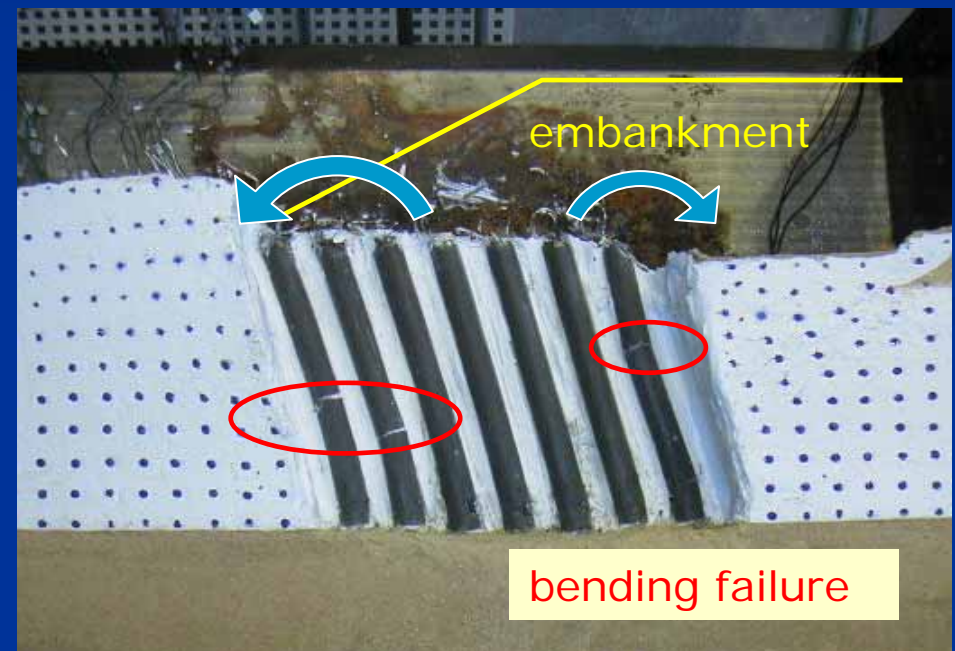
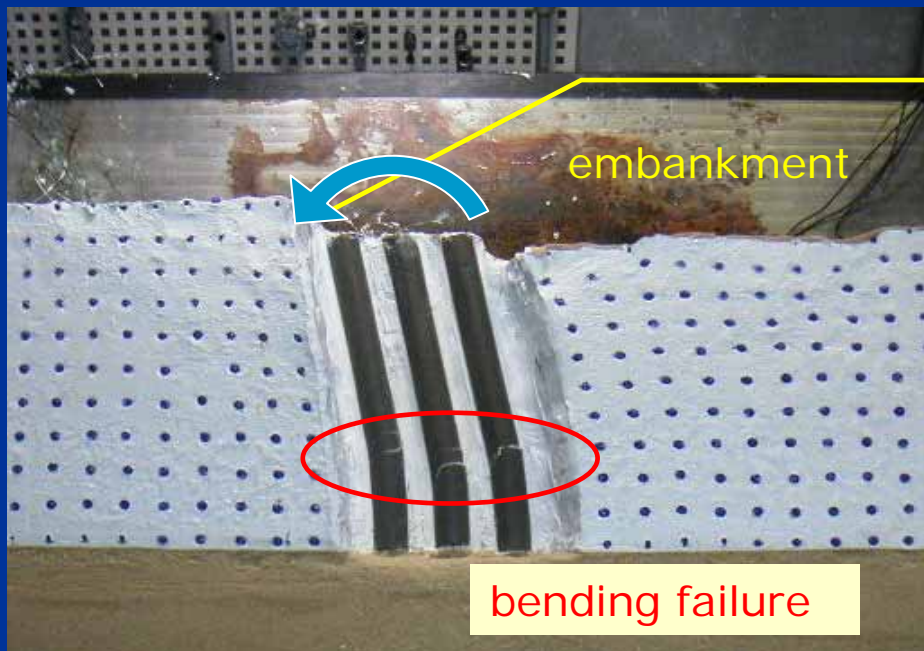
# column failure mode

## - low strength column -



# column failure mode

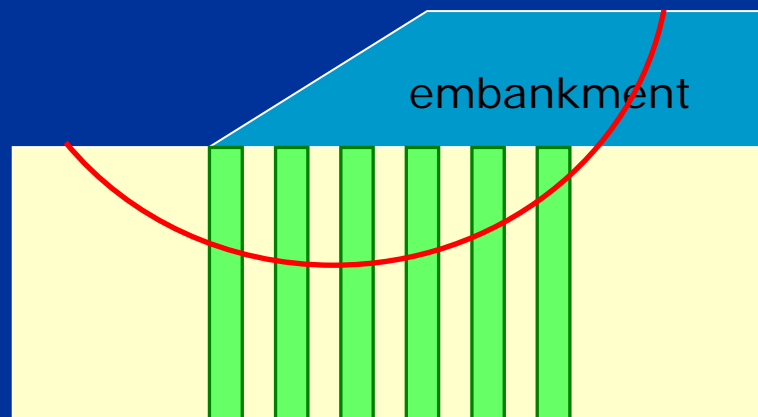
## - high strength column -



# What we found about internal stability

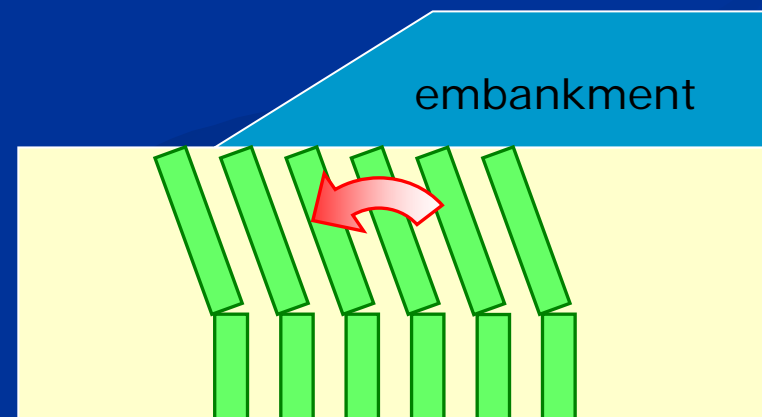
## ■ internal stability

- shear failure mode
- bending failure mode



shear failure mode

**Stable**

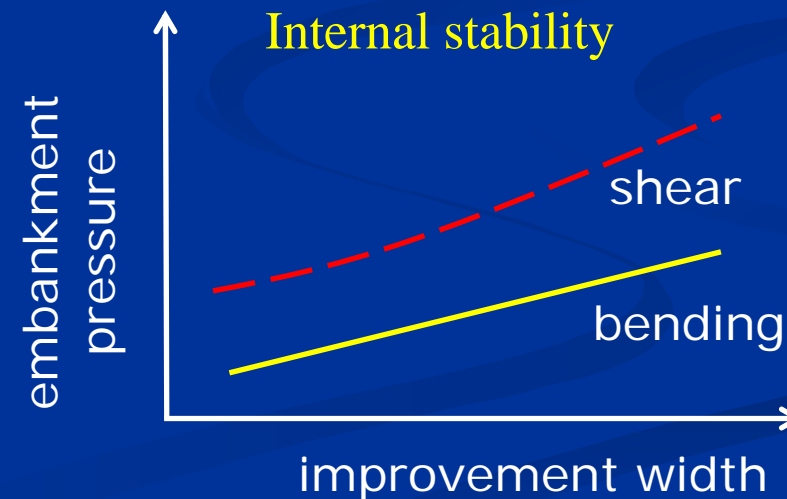
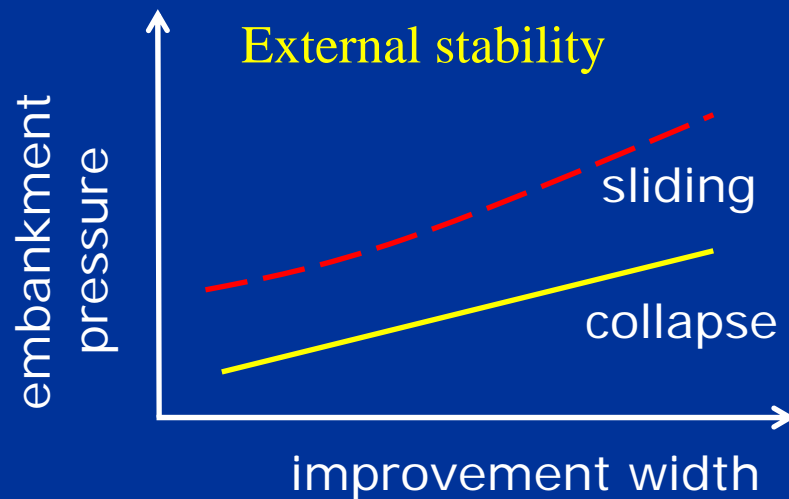


bending failure mode

**Less stable**

# What we found

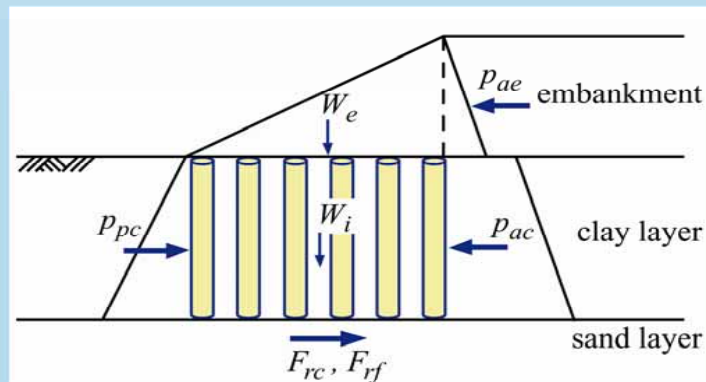
- Failure modes assumed in the current design, sliding and slip circle failure, are not observed in the tests.
- Collapse failure and bending failure modes are observed.
- The current design may overestimates the stability.



# Evaluation

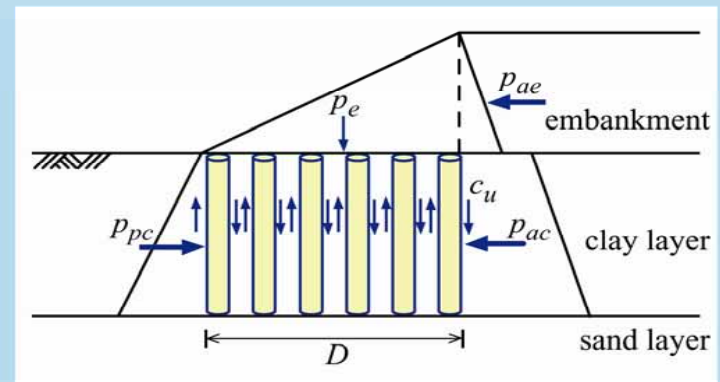
## - External stability -

### sliding failure



$$F_S = \frac{P_{pc} + F_{rf} + F_{rc}}{P_{ae} + P_{ac}}$$

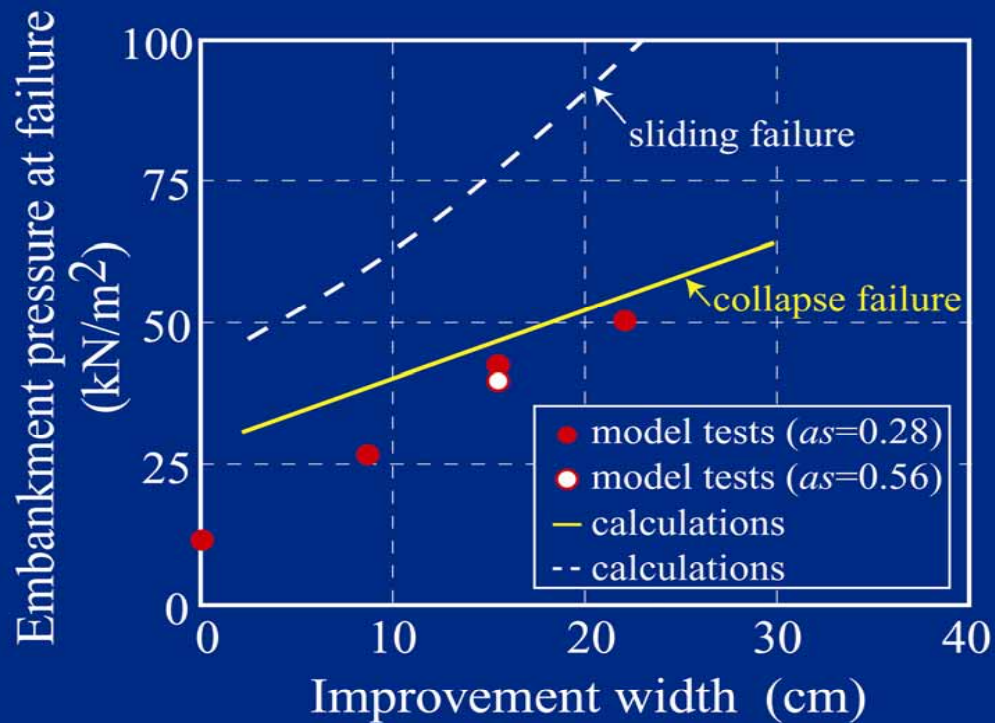
### collapse failure



$$F_S = \frac{M_{sc} + M_{rc} + M_{rt} + M_{re} + M_{pc}}{M_{ae} + M_{ac}}$$

# Evaluation

## - External stability -



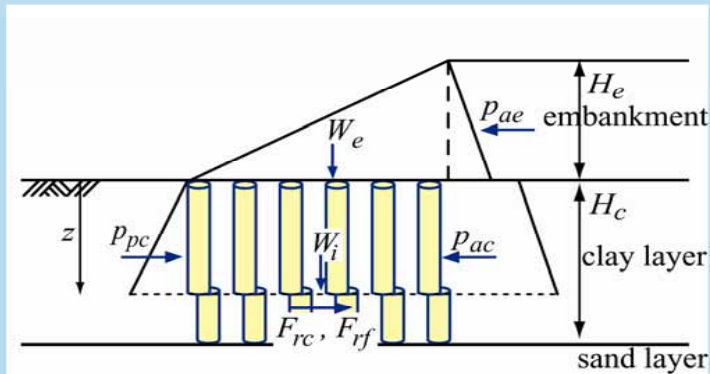
The calculation incorporating collapse failure gives reasonable estimation of the model tests.



# Evaluation

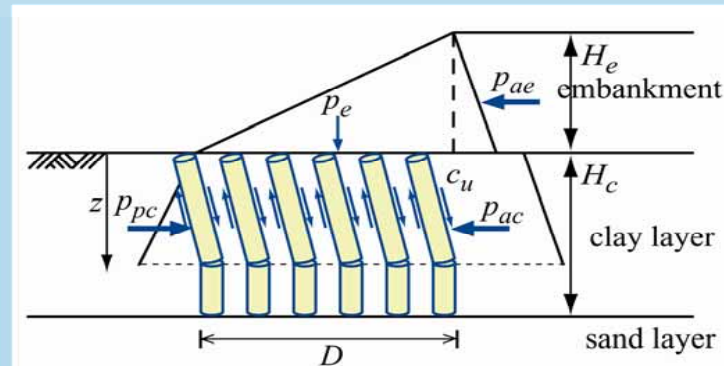
## - Internal stability -

shear failure



$$F_S = \frac{P_{pc} + F_{rf} + F_{rc}}{P_{ae} + P_{ac}}$$

bending failure

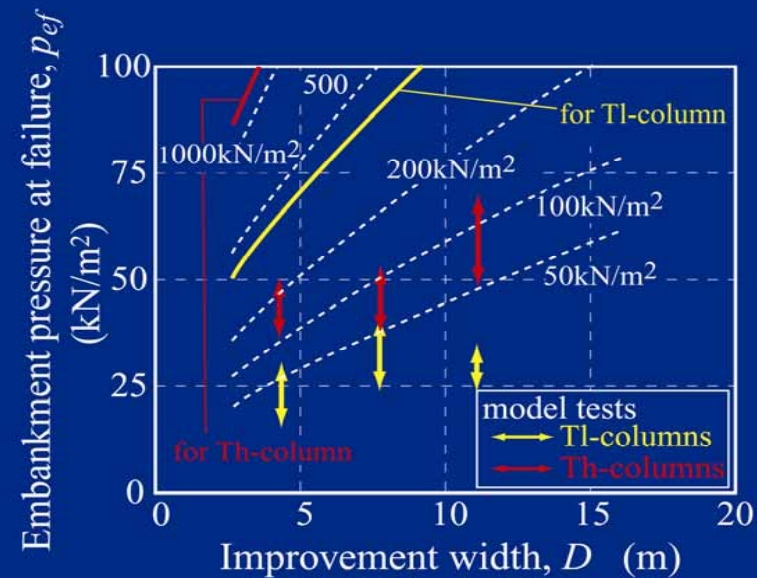
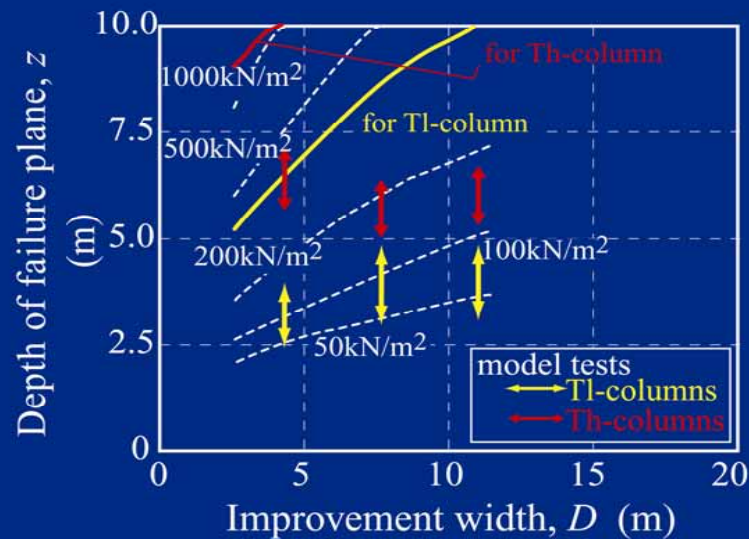


$$F_S = \frac{M_{sc} + M_{rc} + M_{rt} + M_{re} + M_{pc} + M_{pb}}{M_{ae} + M_{ac}}$$



# Evaluation

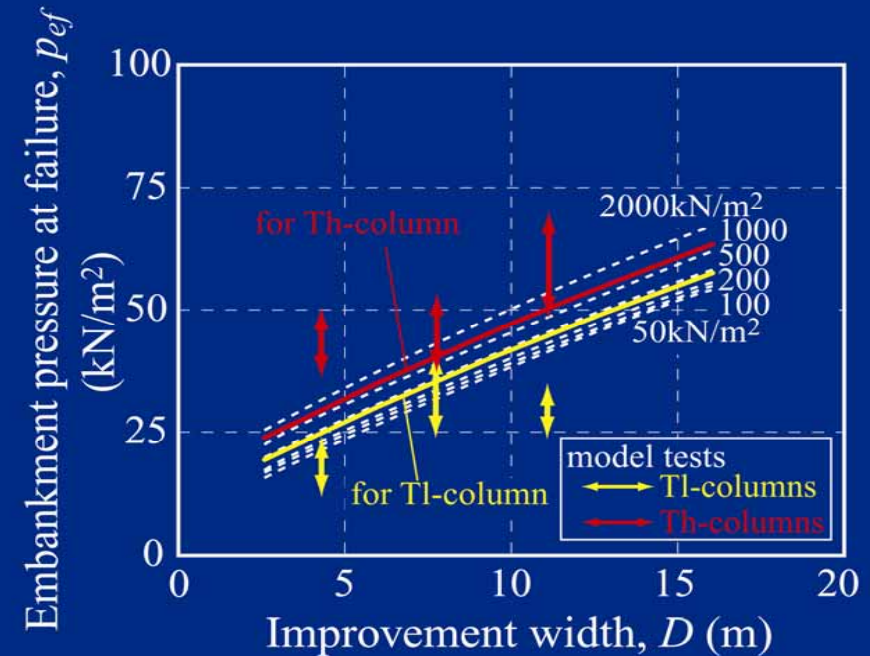
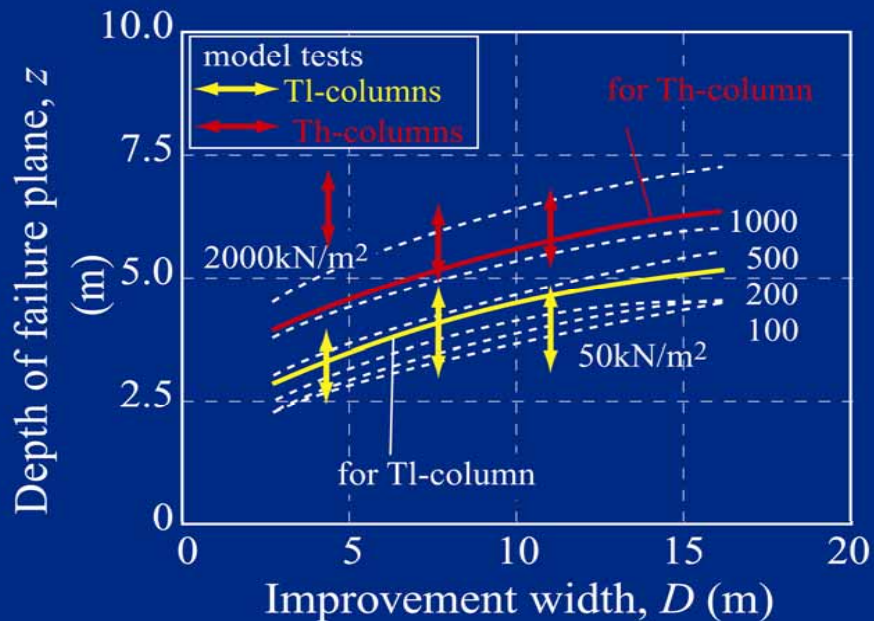
## - shear failure mode -



The calculation based on shear failure mode overestimates the depth of failure plane and failure pressure.

# Evaluation

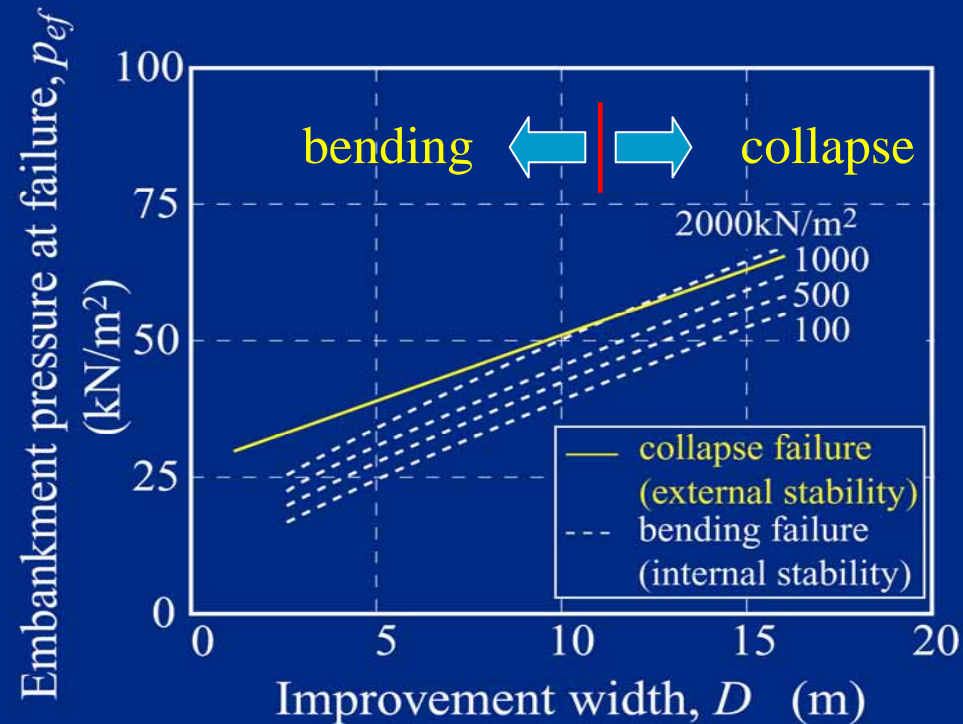
## - bending failure mode -



The calculation based on bending failure mode gives reasonable estimation of the depth of failure plane and failure pressure.

# Combined failure criteria

improved ground should fail by one of the failure modes that gives a minimum capacity.



# Concluding remarks

## ■ for external stability

- The collapse failure mode instead of the sliding failure mode is observed in the model tests.
- The calculation based on the collapse failure mode can gives reasonable evaluation for the external stability.

## ■ for internal stability

- The DM columns do not fail simultaneously but one by one with bending failure mode.
- The calculation based on the bending failure mode of column can gives reasonable evaluation for the internal stability.

# Thank you for your attention

- Physical Experiment is the best teacher
- Physical Experience is also the best teacher

