



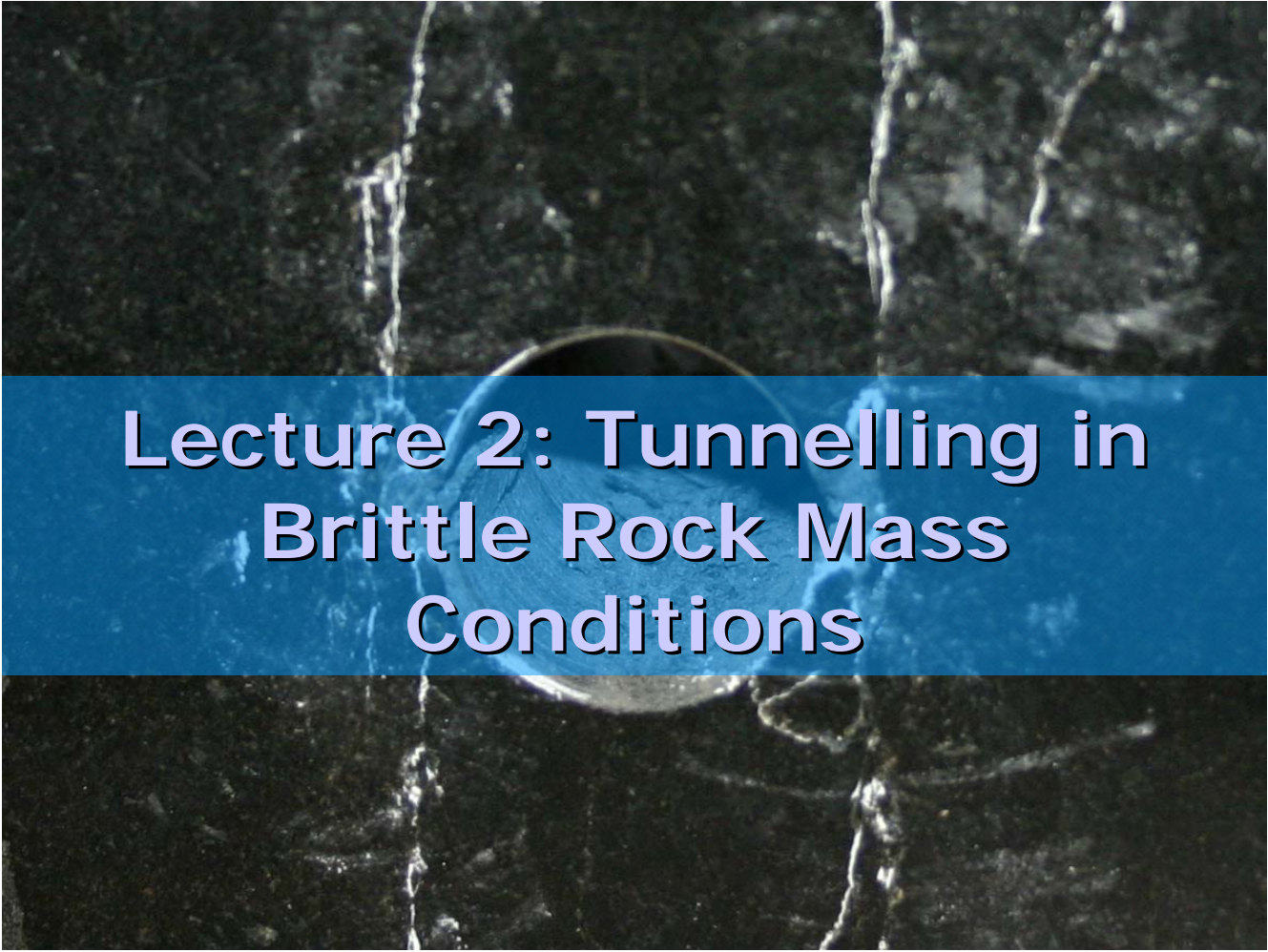
Tunnels Underground Excavations

Design Analyses
Case Studies and Observed Performance

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Lecture 2: Tunnelling in Brittle Rock Mass Conditions



Lecture Outline

- Introduction
- Laboratory Results
- Field Evidence
- Modelling Brittle Failure
- Case Study
- Conclusions

BRITTLE FAILURE

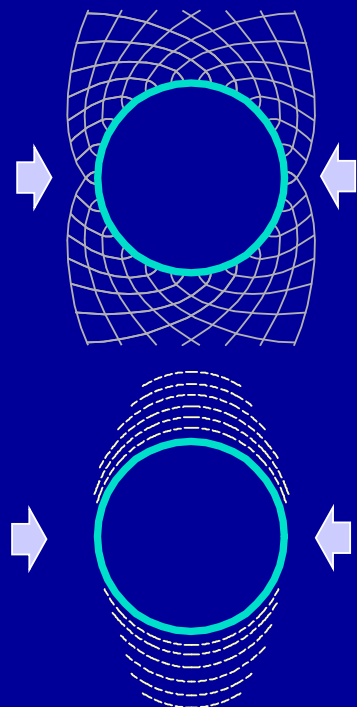
BRITTLE FAILURE takes place around underground openings in massive to moderately jointed rock masses subjected to high in situ stresses. It manifests itself in the form of **spalling** resulting in a revised stable geometry with the onset of V-shaped notches. The extent and depth of failure is a function of the in situ stress magnitudes relative to the rock mass strength

BRITTLE FAILURE

The onset of wall yield due to boundary compression around an underground opening is one of the primary design issues in hard rock tunnelling at depth by tunnel boring machines or conventional excavation methods. In this lecture we will discuss **spalling instabilities**, although in cases the interest need be centred on dynamically induced tunnel failures such as **rockbursts**

DUCTILE vs BRITTLE BEHAVIOUR

- *Yield in weak rock is controlled by continuum plastic shear slip. This is rarely observed in hard rock underground excavations*
- *Short and medium term strength in hard rock is observed to be the result of extension cracking and spalling*





Spalling Failure

Extension Crack
Propagation
under compression



Sidewall Spalling



Rockbursts

Spalling
+
Rapid Energy Release

*(Photographs: courtesy
of M. Diederichs)*

Rock Susceptibility to SPALLING

- Tensile damage dominates initial yield process
- Low Ratio of Compressive Strength, σ_c to Tensile Strength, σ_t

$\sigma_c / \sigma_t < 6$	= Very Low
$6 < \sigma_c / \sigma_t < 8$	= Low
$8 < \sigma_c / \sigma_t < 10$	= Medium
$10 < \sigma_c / \sigma_t < 15$	= High
$15 < \sigma_c / \sigma_t$	= Very High

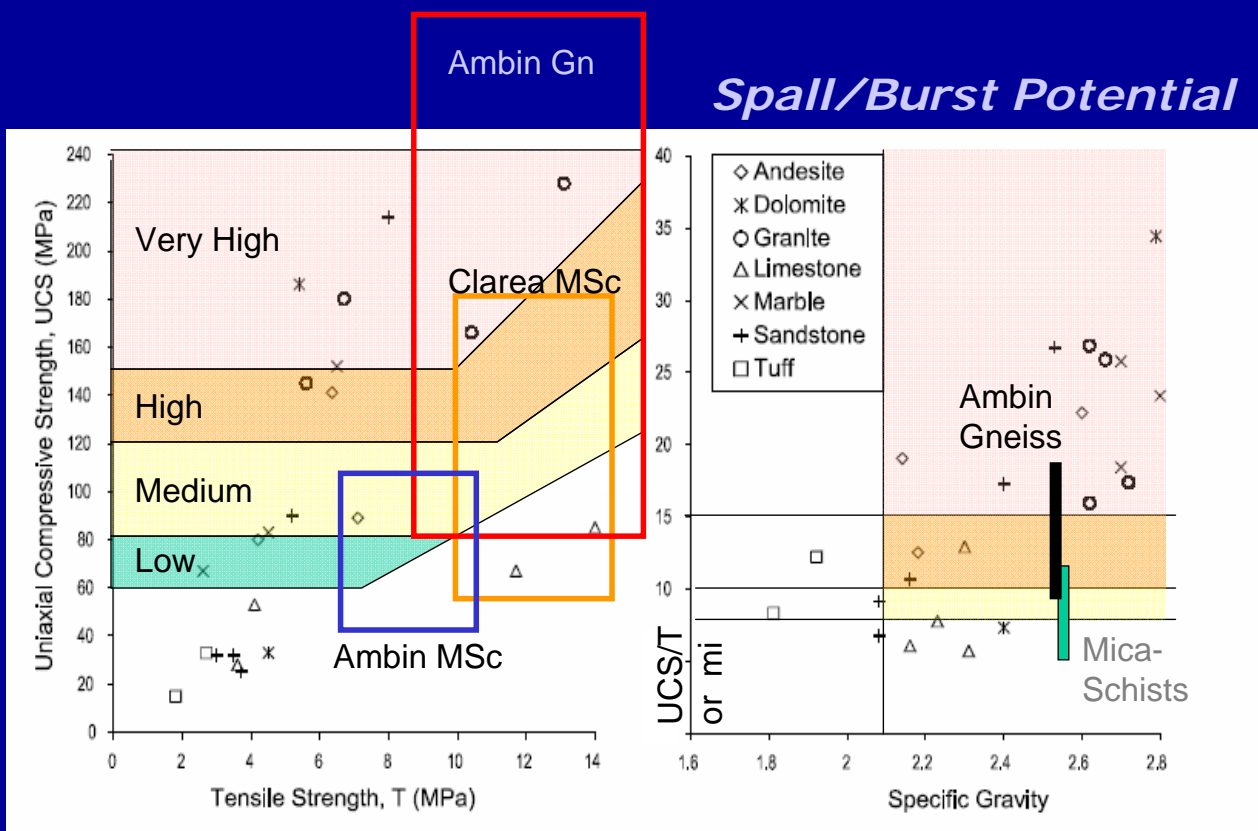
Diederichs 2005

Rock Susceptibility to ROCKBURSTING

- If σ_c / σ_t is medium to very high rockburst potential for rock can be determined from σ_c (rock strength required to store energy)







$\sigma_c < 60$ MPa	= Very Low
$60 < \sigma_c < 80$	= Low
$80 < \sigma_c < 120$	= Medium
$120 < \sigma_c < 150$	= High
$150 < \sigma_c$	= Very High

Diederichs 2005



Porous rocks = No Spalling

Diederichs 2005

GEOLOGICAL STRENGTH INDEX	SURFACE CONDITIONS				
	VERY GOOD	GOOD	FAIR	POOR	VERY POOR
 INTACT/MASSIVE	90	80	NA	NA	NA
 BLOCKY	70	60	50	40	30
 VERY BLOCKY	60	50	40	30	20
 BLOCKY/DISTURBED	50	40	30	20	10
 DISINTEGRATED	40	30	20	10	NA
 FOLIATED/LAMINATED SHEARED	NA	NA	10	NA	NA

Normally Spalling
(and Rockbursts) do not
occur below GSI = 60
Most Likely when GSI > 70



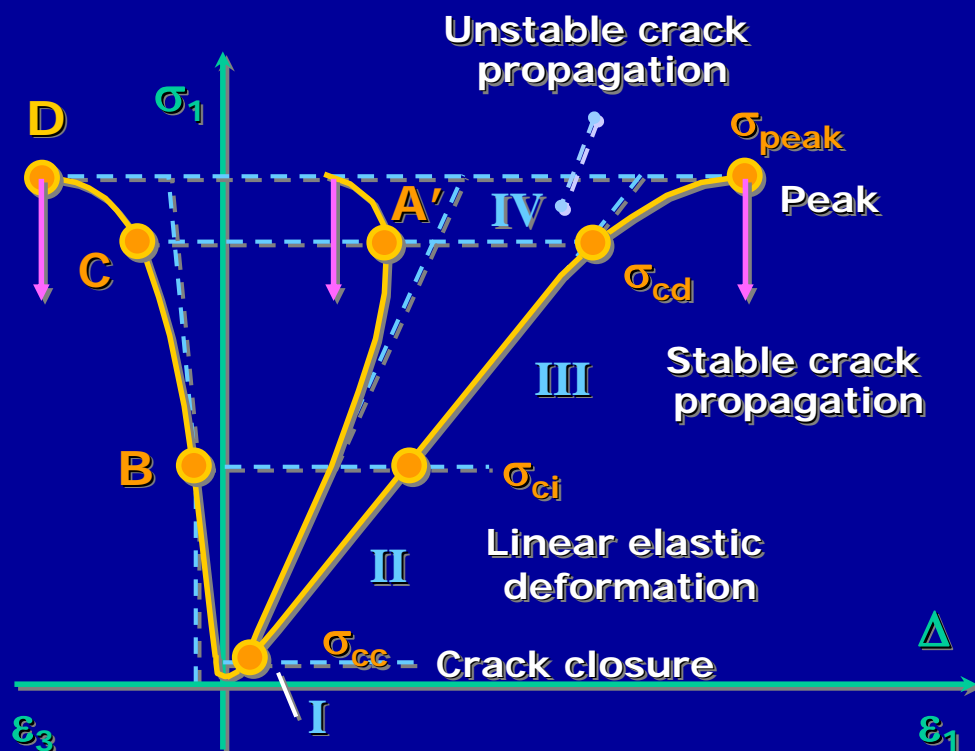
Diederichs 2005

The starting point in the
understanding of this type of
behaviour is to analyse
laboratory test results on
cylindrical samples

It is worth to notice that a
significant contribution to this
understanding has been derived
from recent discrete element
simulations of Lac du Bonnet
granite (Diederichs et al.2004)



Non-linear



Stages of stress-strain and acoustic response in uniaxial testing (Bieniawski 1967, Eberhardt et al. 1998)

Major thresholds within a stress-strain test on rock samples coupled with acoustic emissions monitoring

Crack closure, σ_{cc}

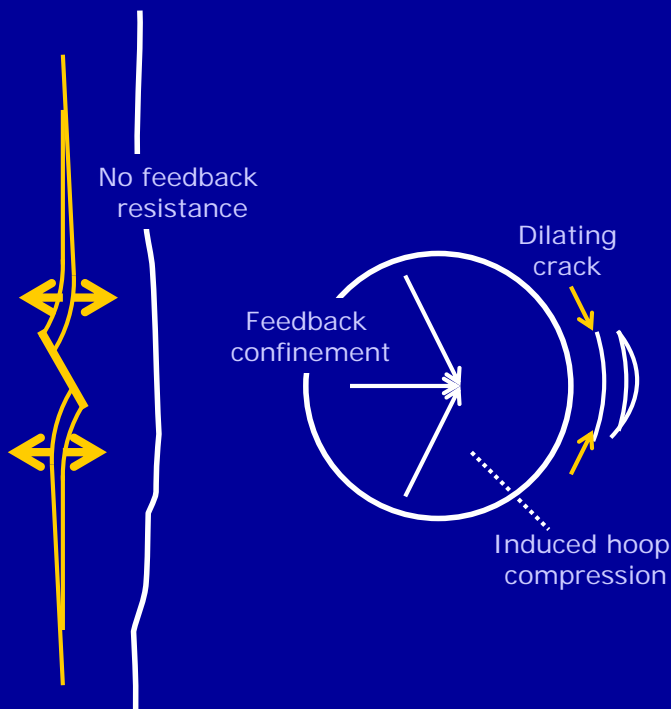
Crack initiation, σ_{ci}

Crack damage, σ_{cd}

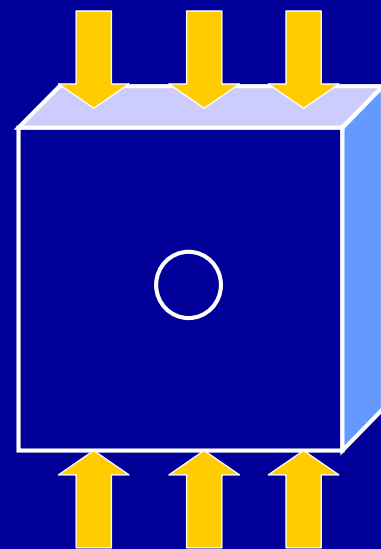
Peak strength, σ_{peak}

Laboratory Testing

Diederichs et al. 2004



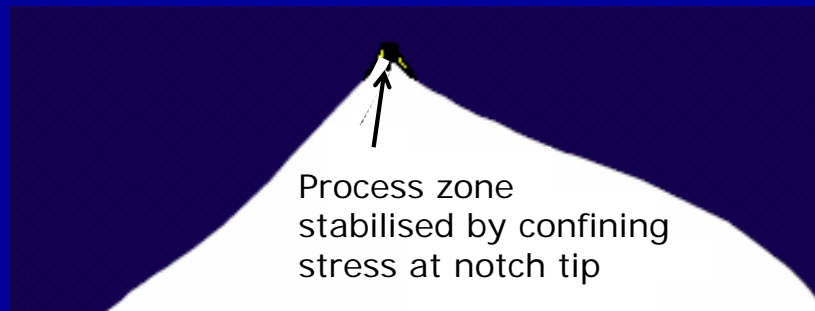
Excavation Boundary



Small hole in plate



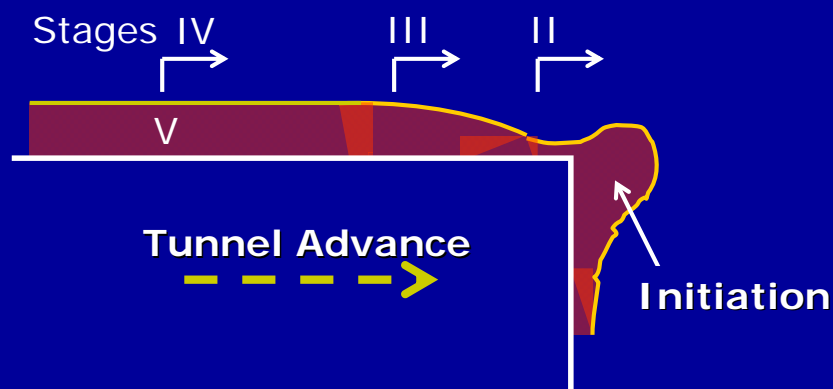
Brittle Failure Field Observations



Stage IV - Stabilization: Development of the notch stops when the notch geometry provides sufficient confinement to stabilize the process zone at the notch tip. This usually means there is a slight "*tear-drop*" like curvature to the notch shape. Alternatively, if the slabs from the notch flanks are held in place by artificial support, notch development will also stop

Martin et al. 1997

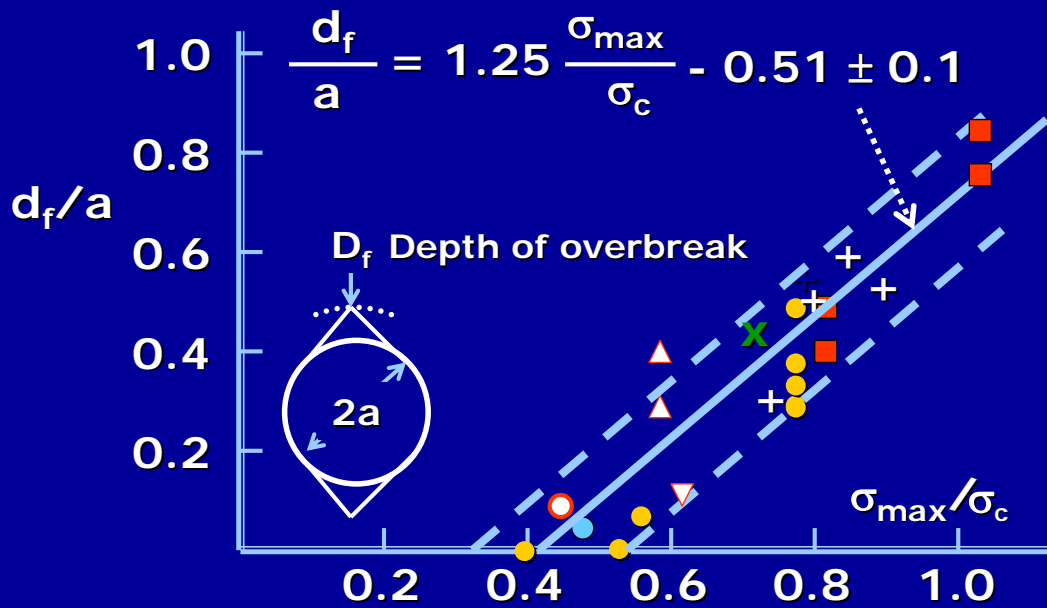
The notch development is a 3D process which is directly linked to the tunnel advance



Tunnel Longitudinal Section

Martin et al. 1997

Brittle Failure Field Observations

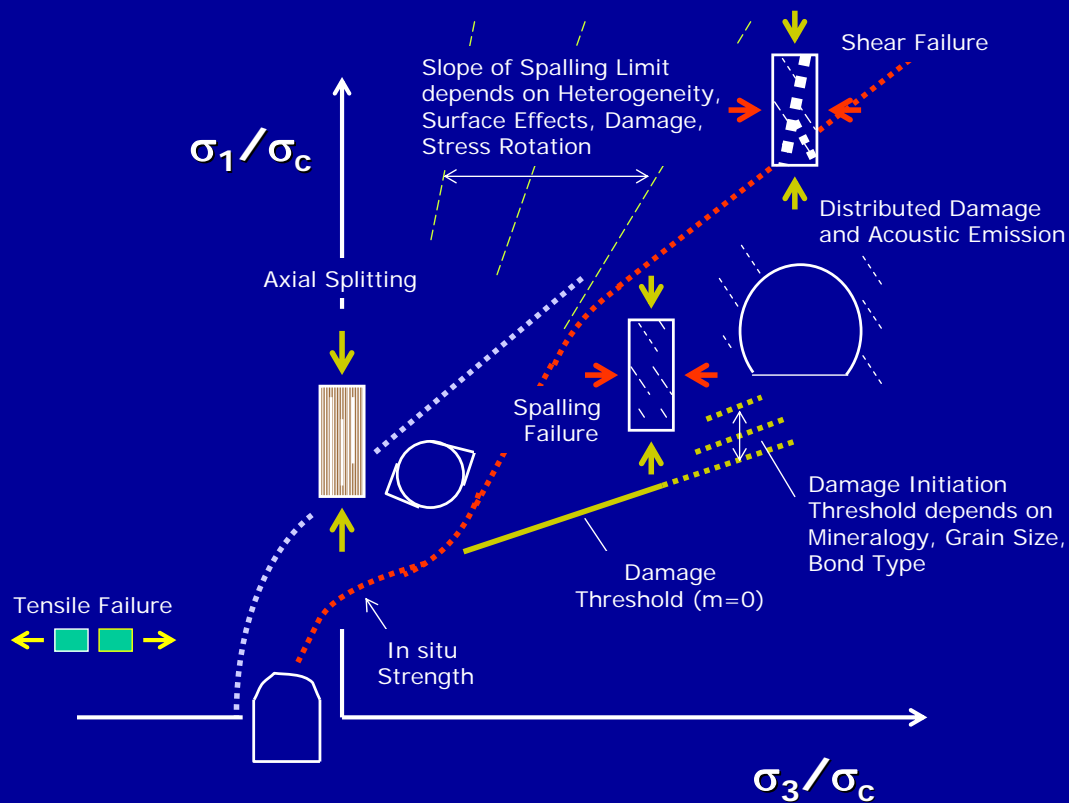


Kaiser et al. 1995

This collection of available tunnel overbreak data shows that

(1) Stress induced fracturing initiates at approximately 0.3-0.5 σ_c and the critical deviatoric stress for yield is essentially independent of confining stress

(2) No overbreak occurs at a maximum boundary stress equivalent to 40% of the compressive strength. This is a lower bound strength as unfailed tunnels are not plotted



Diederichs et al. 2004

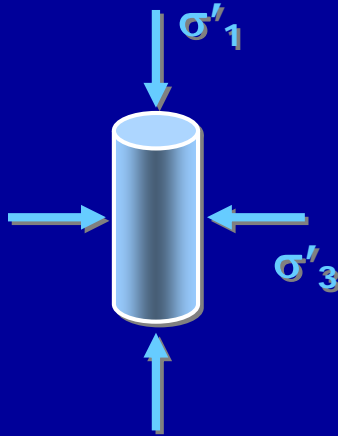
A number of possible approaches

(1) **Phenomenological Models:** use appropriate **constitutive equations** which should describe the brittle failure processes based on back analysis of carefully documented case histories

(2) **Micromechanical Models:** account for microscopic aspects of rock fracture and/or crack propagation mechanisms

We discuss (1) only

One common approach to estimate the yield potential and the depth of disturbance for a tunnel is the Hoek and Brown Criterion for rock mass



$$\sigma'_1 = \sigma'_3 + \sigma_c \left(m_b \frac{\sigma'_3}{\sigma_c} + s \right)^\alpha$$

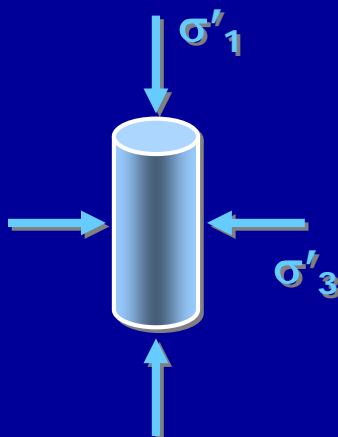
σ_c

Standard uniaxial
compressive
strength

s
 m_b
 α

Costants which
depend upon the
characteristics of
the rock mass

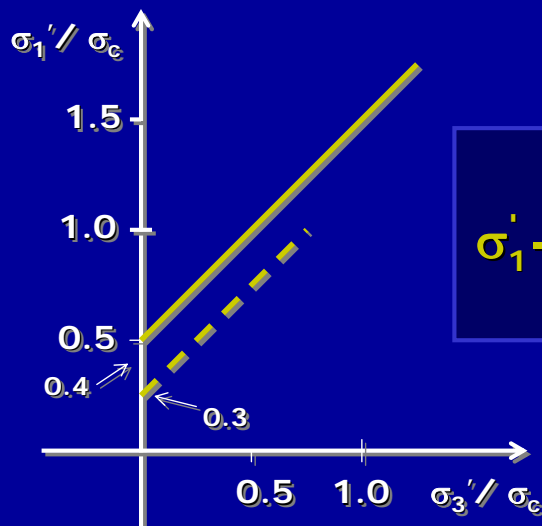
determined using
the GSI index



It is found that this approach
is of limited reliability to
predict brittle failure for rock
masses of good quality,
typically $GSI > 70-75$

$m_b=0$ Model

At low confinement levels, the accumulation of significant rock damage, equivalent to loss of cohesion (i.e. $m_b=0$), occurs when $\sigma'_1 - \sigma'_3 = 1/3$ to $1/2 \sigma_c$ (i.e. when $s = 0.11$ to 0.25)

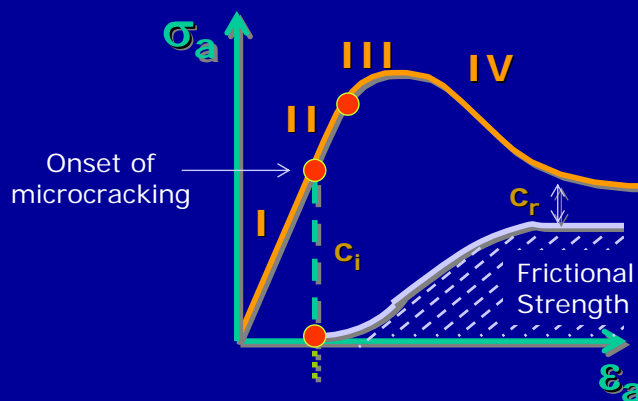


$$\sigma'_1 - \sigma'_3 = \left(s \right)^{1/2} \sigma_c = 0.33 - 0.50 \sigma_c$$

Kaiser et al. 2000

CWFS Model

The **cohesive strength** is gradually destroyed by tensile cracking and crack coalescence. The **frictional strength** can be mobilized only when the cohesive strength is significantly reduced

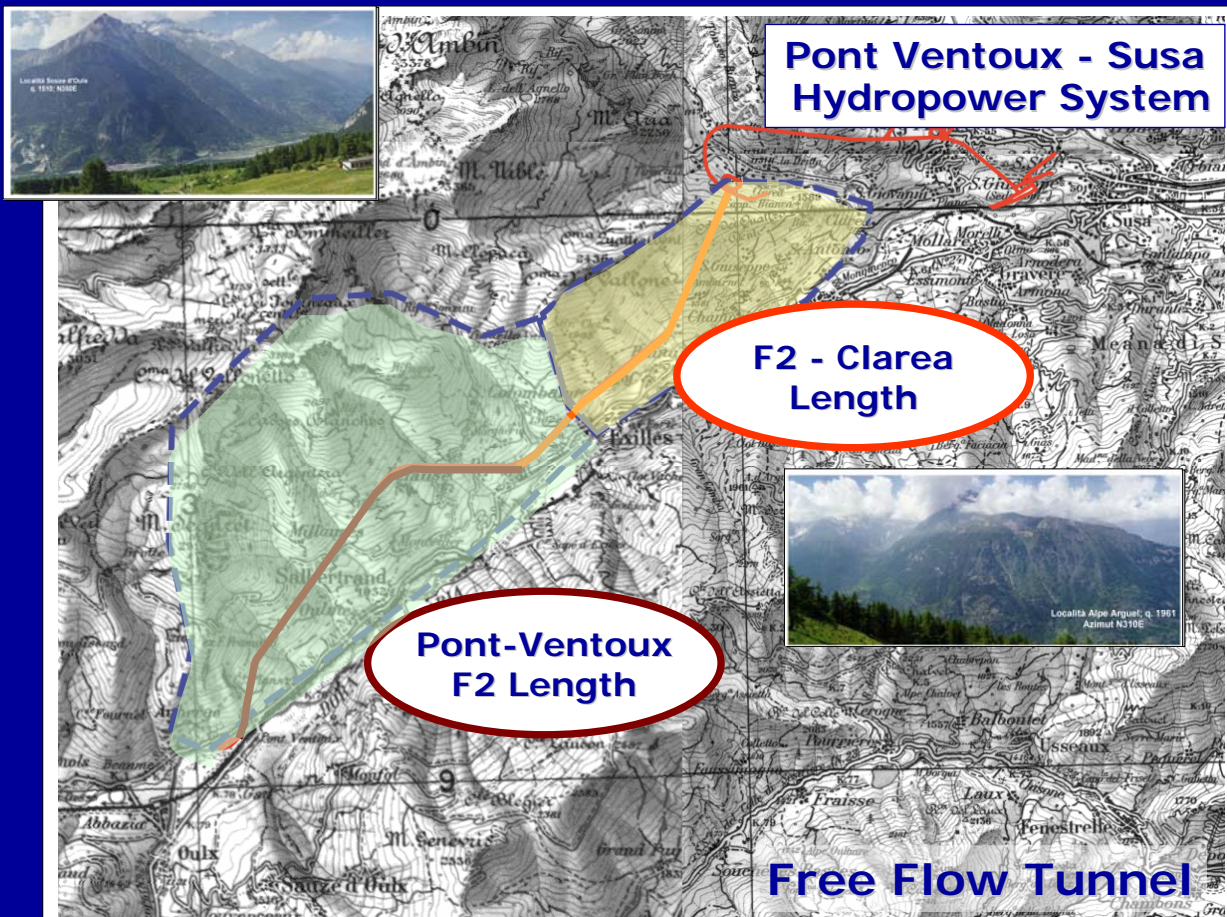


Strength components are strain- dependent

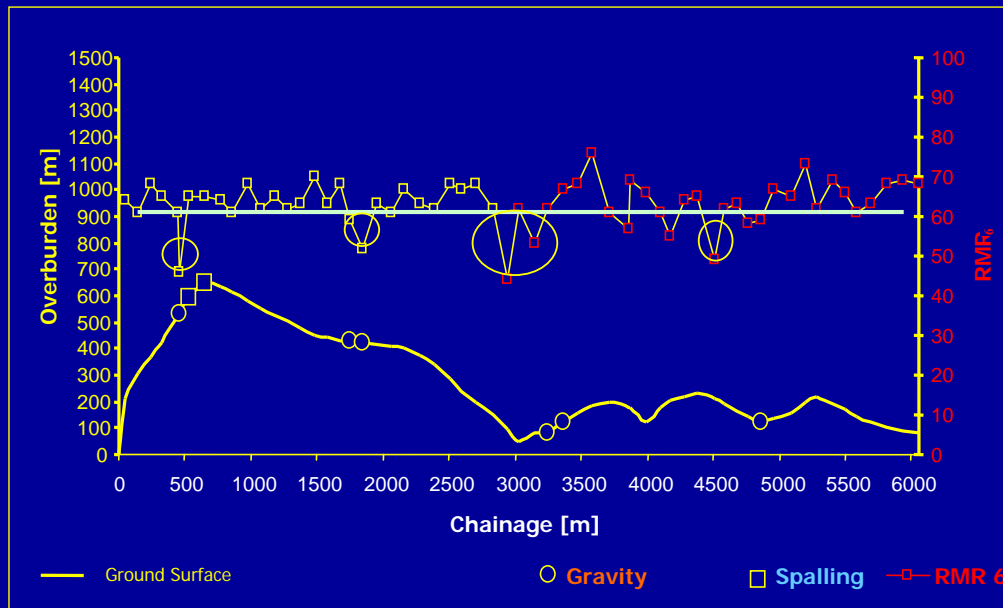
Hajiabdolmajid et al. 2002

Pont Ventoux - Susa Hydropower System

DIAMETER: 4.75 m
TOOLS: 35 cutting disks
MAXIMUM THRUST: 6950 kN
TOTAL POWER: 895 kW



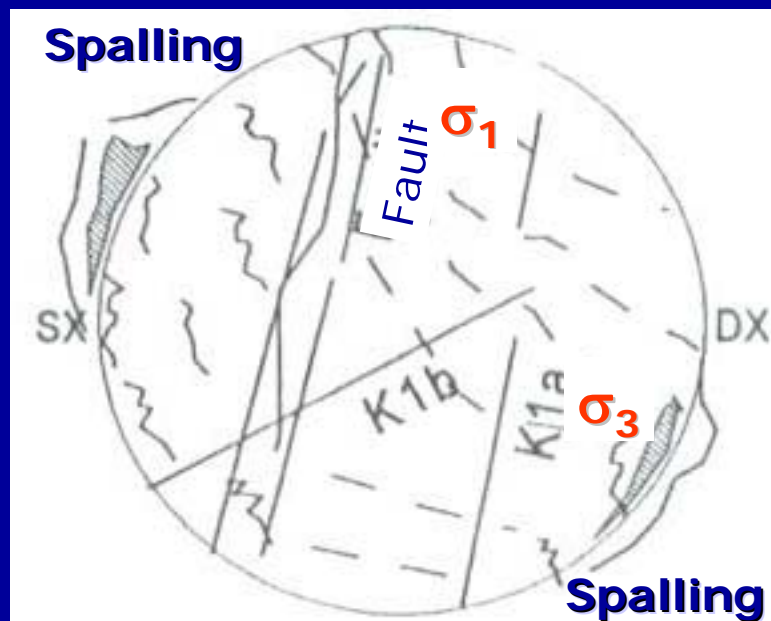
Val Clarea – F2 LENGTH



Instability of rock wedges occurs with Rock Mass Quality Index $RMR < 55$

Spalling instability is observed to take place when the overburden is greater than 500-600 m and $RMR > 65$

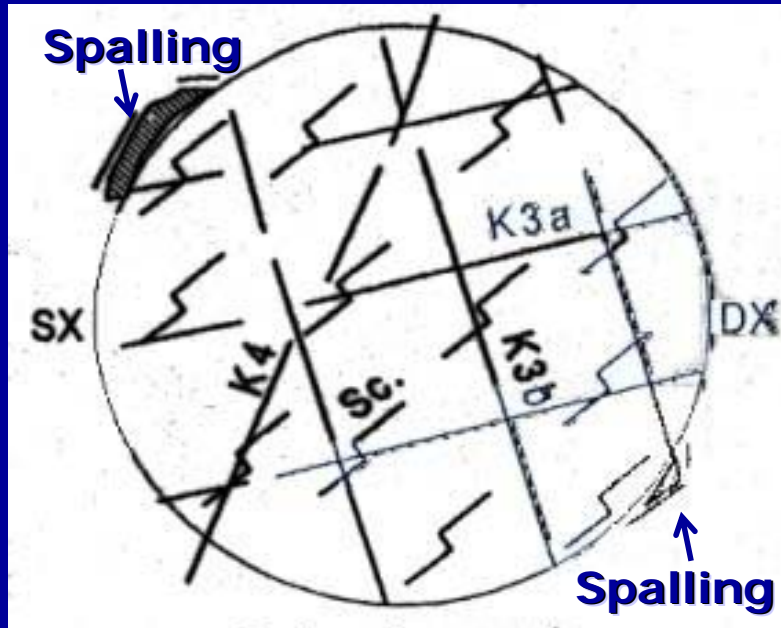
SECTION 1 (530-545 m)



The overbreak zones give the directions of σ_1 and σ_3 . From Flat Jack measurements the Stress

Ratio is in the range 0.25 to 0.50

SECTION 2 (550-565 m)

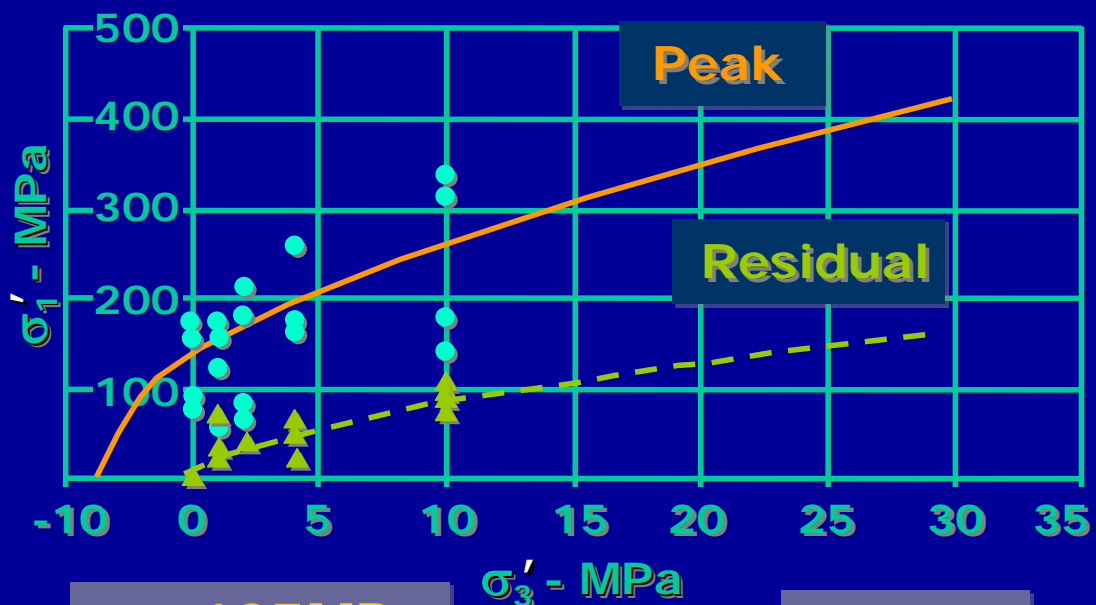


The overbreak zones give the directions of σ_1 and σ_3 . From Flat Jack measurements the Stress

Ratio is in the range 0.25 to 0.50

**Intact Rock
(Ambin Formation)**

Gneiss

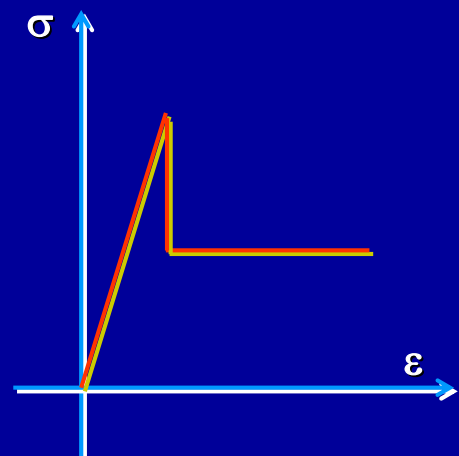
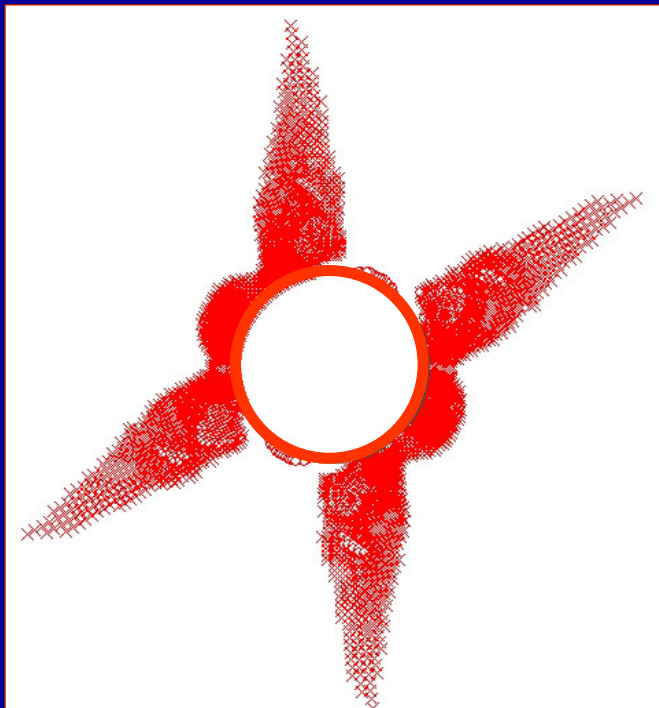
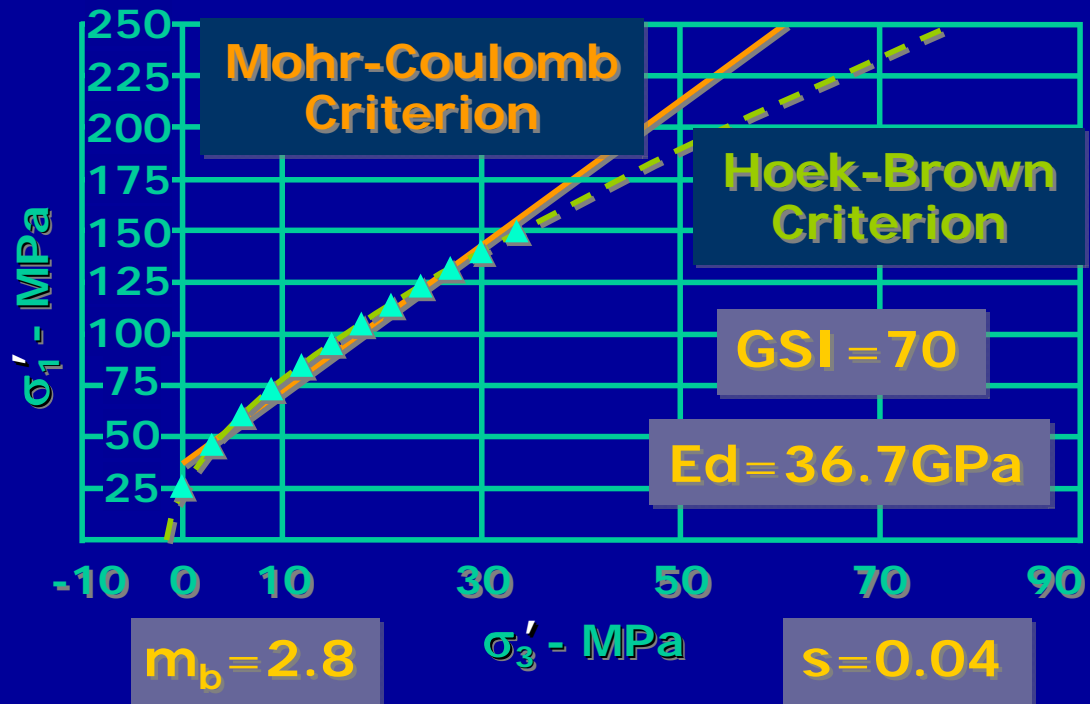


$\sigma_{ci} = 135 \text{ MPa}$

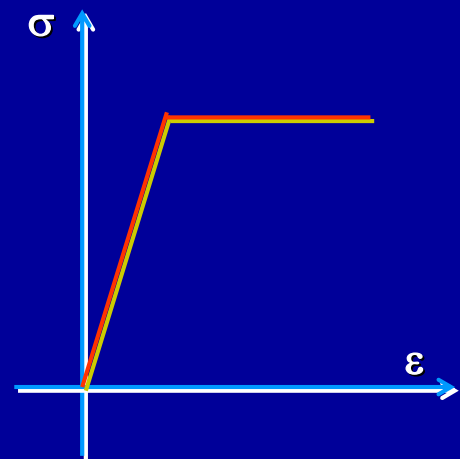
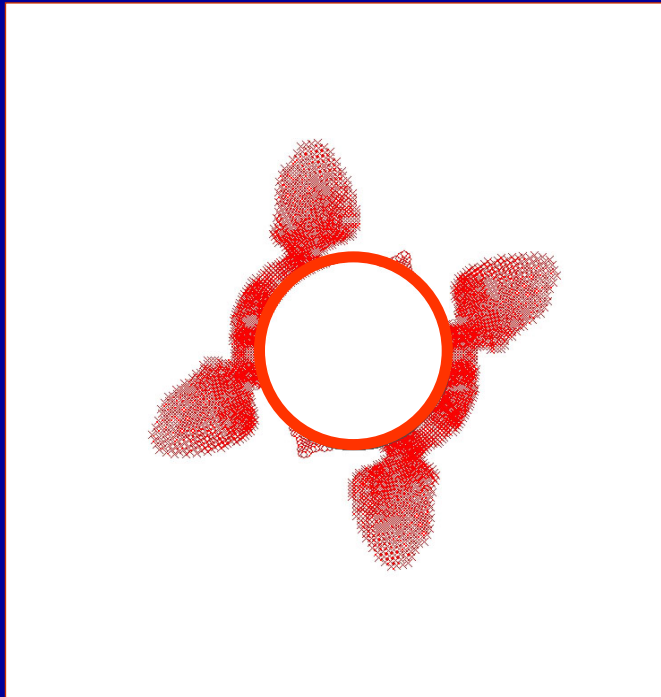
$m_i = 8.1$

Rock Mass (Ambin Formation)

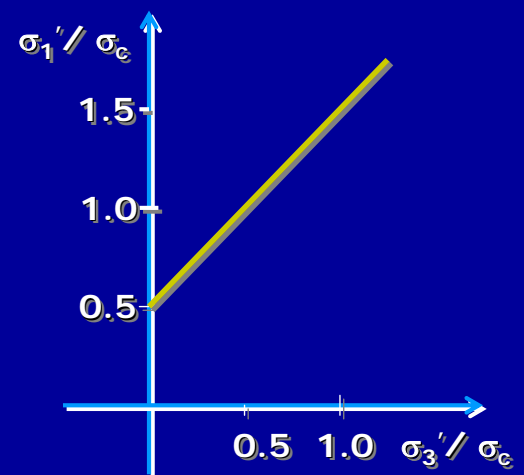
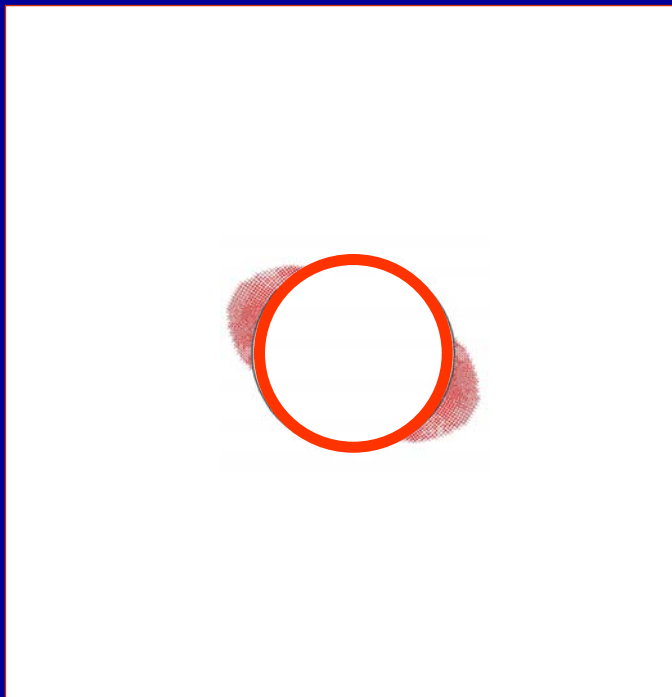
Gneiss



Elasto-Plastic
Ideally Brittle

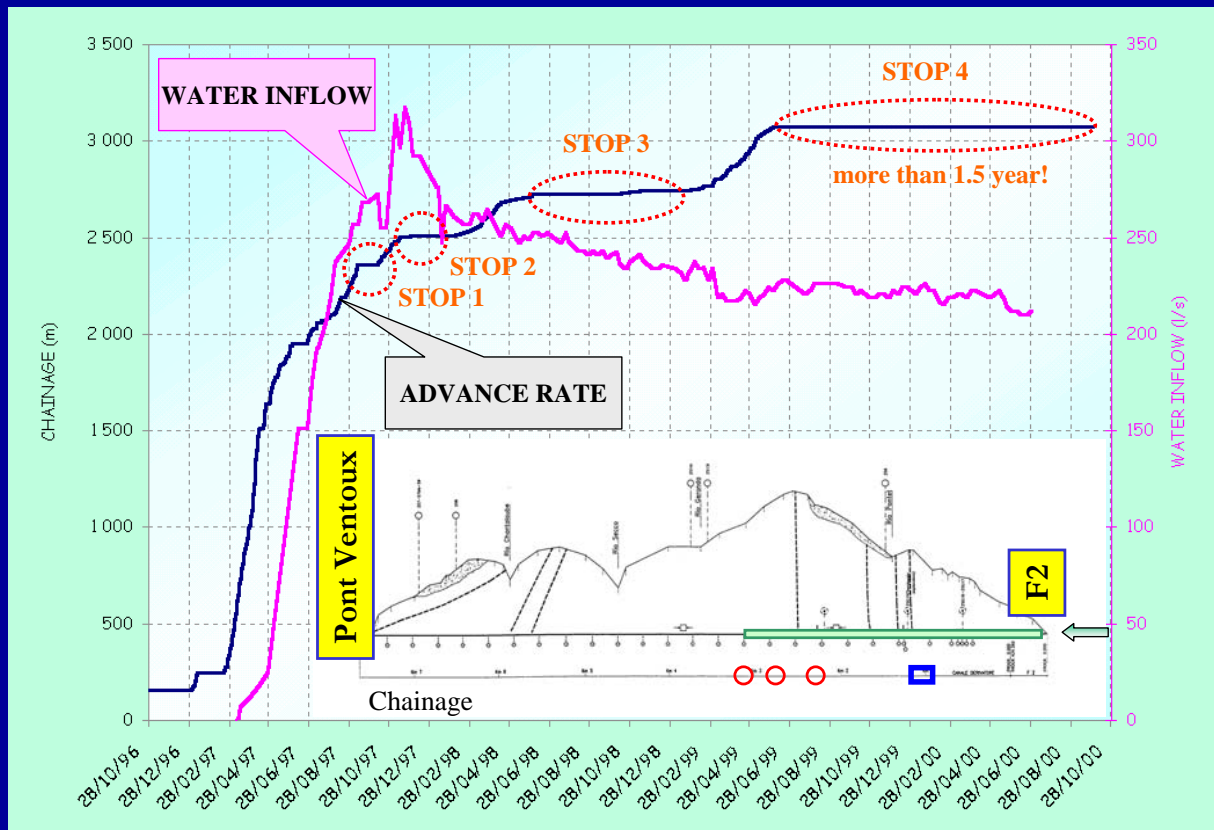


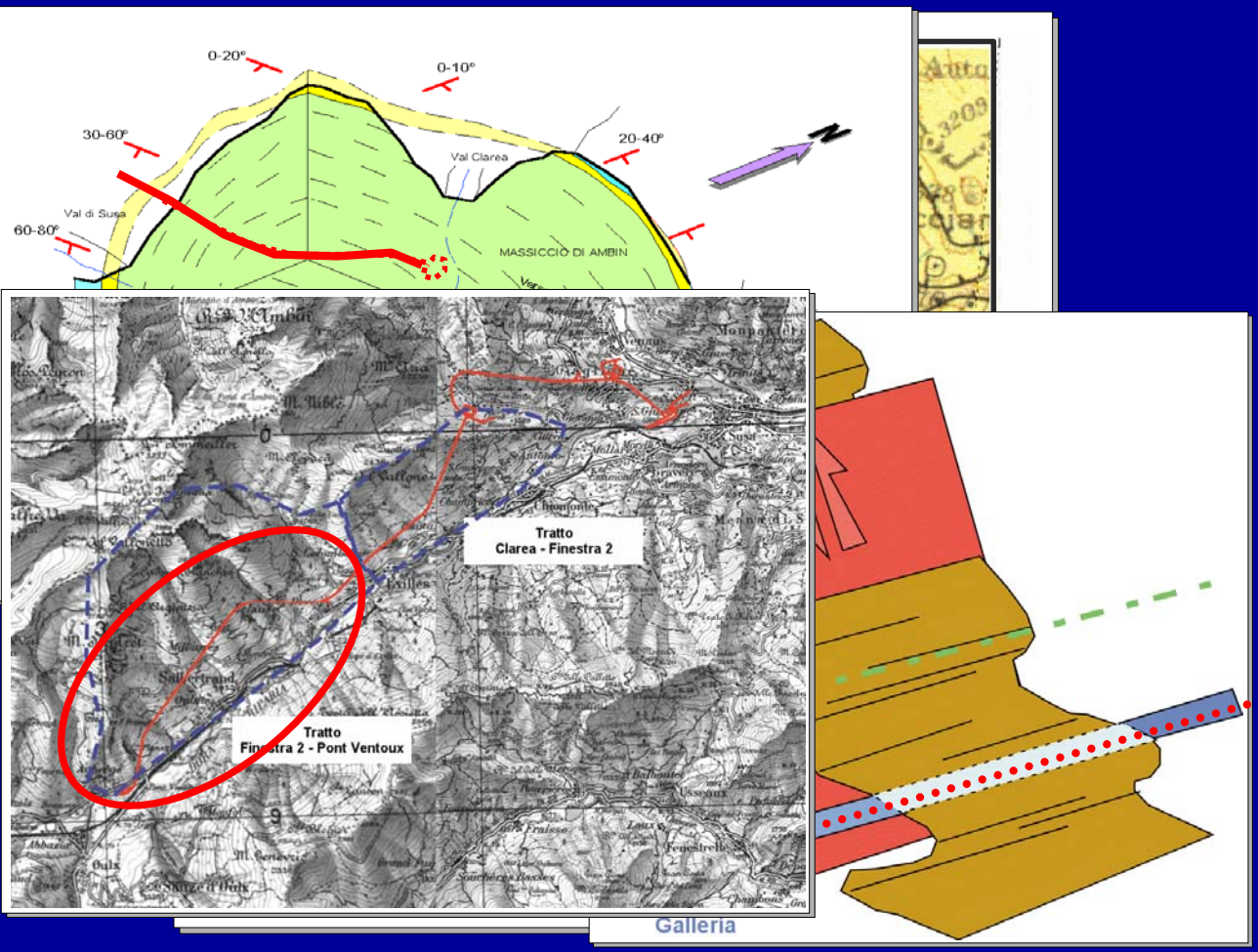
Elastic
Ideally Plastic



$m=0$ and CWFS
Models
 $s_b=0.25$, $\sigma_c=80\text{MPa}$

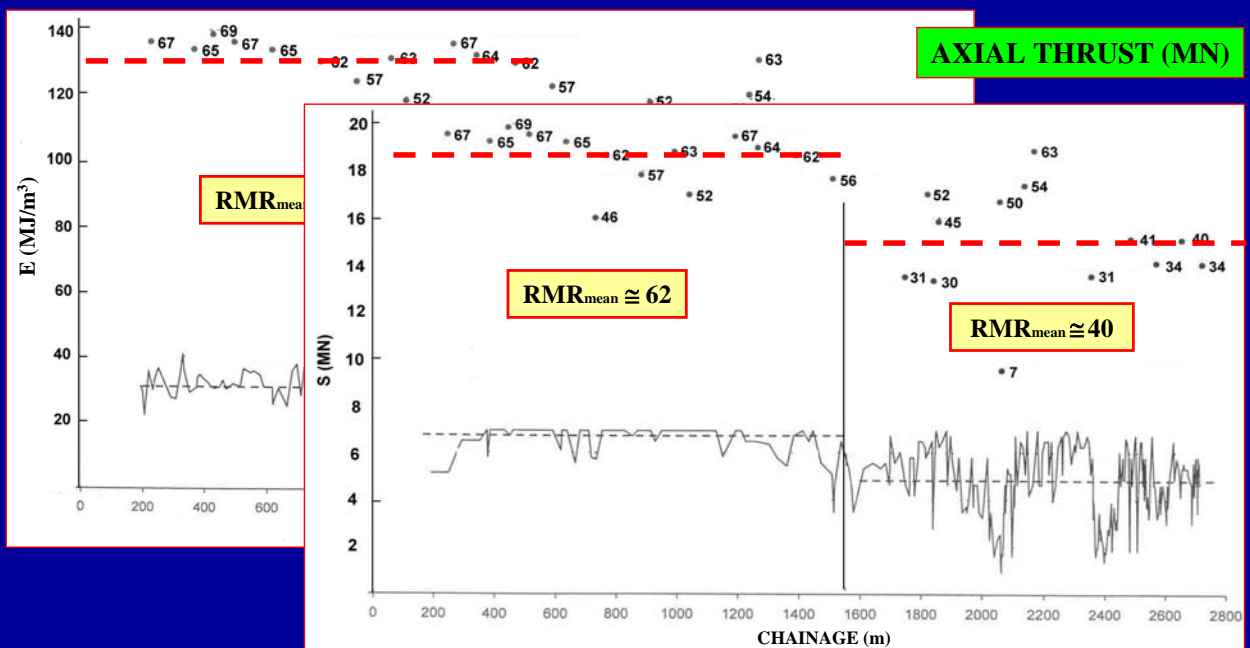
F2 - Val Clarea LENGTH





TBM's PERFORMANCE FOR THE FIRST 3070 m TUNNEL LENGTH

SPECIFIC ENERGY (MJ/m³)





Hydroelectric System
Pont Ventoux - Susa
Chainage 0-1500 m



LEFT

PONT VENTOUX - CLAREA F2
TUNNEL
CH 2320

Hydroelectric System
Pont Ventoux - Susa

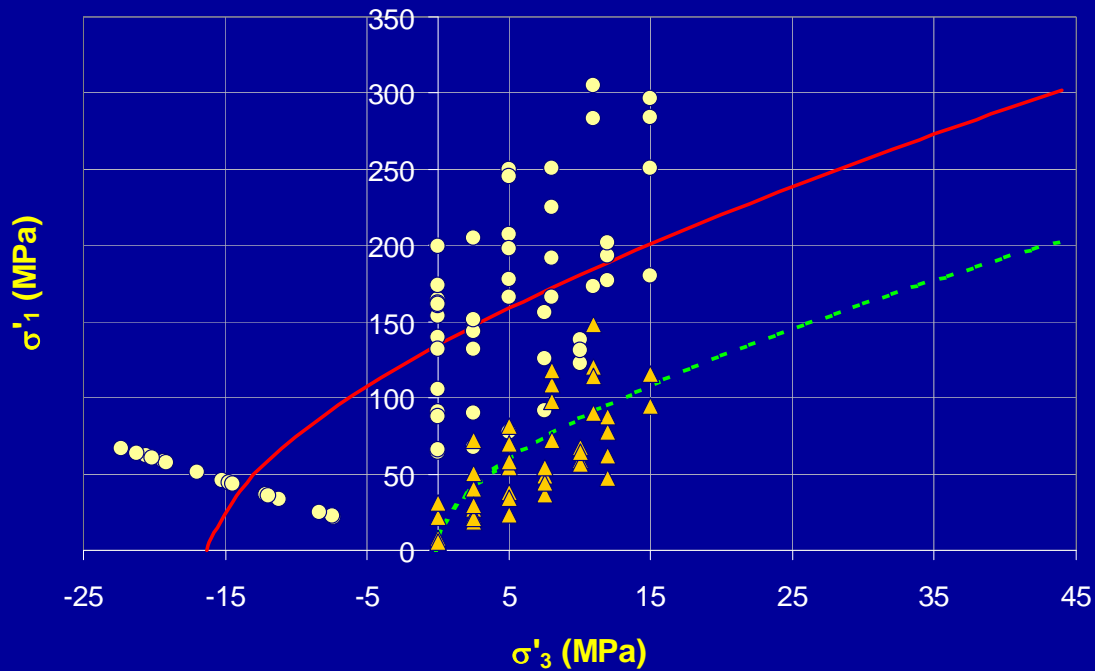
RIGHT



INTACT ROCK

Uniaxial compressive strength (peak value)
 Uniaxial compressive strength (residual value)
 Hoek-Brown constant (peak)
 Hoek-Brown constant (residual)

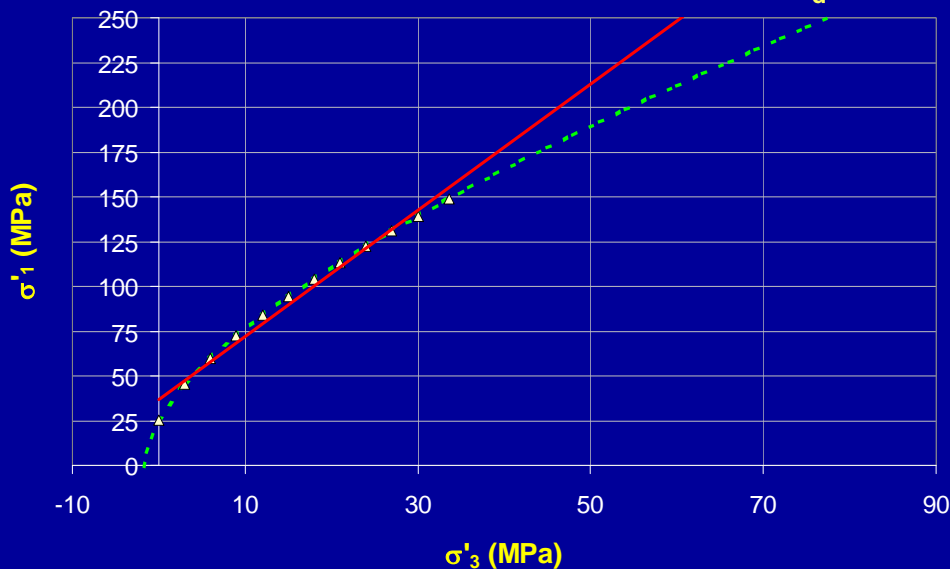
$\sigma_{c,p} = 135 \text{ MPa}$
 $\sigma_{c,r} = 10 \text{ MPa}$
 $m_{i,p} = 8.1$
 $m_{i,r} = 56.1$

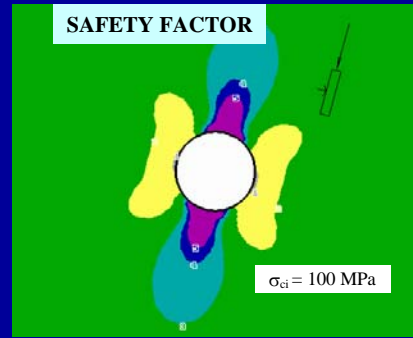


EQUIVALENT-CONTINUUM MODEL

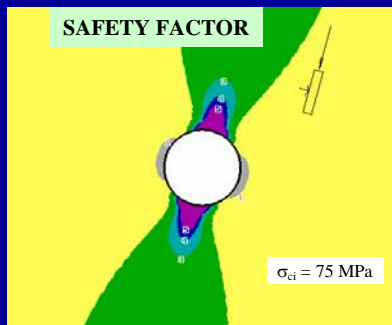
Intact rock uniaxial compressive strength
 Hoek-Brown constant (ir)
 Geological Strength Index
 Hoek-Brown constant (rm)
 Hoek-Brown constant (rm)
 Rock mass uniaxial compressive strength
 Deformation modulus

$\sigma_{ci} = 135 \text{ MPa}$
 $m_i = 8.1$
 $GSI = 70$
 $m_b = 2.8$
 $s = 0.04$
 $\sigma_{cm} = 36.7 \text{ MPa}$
 $E_d = 35 \text{ GPa}$





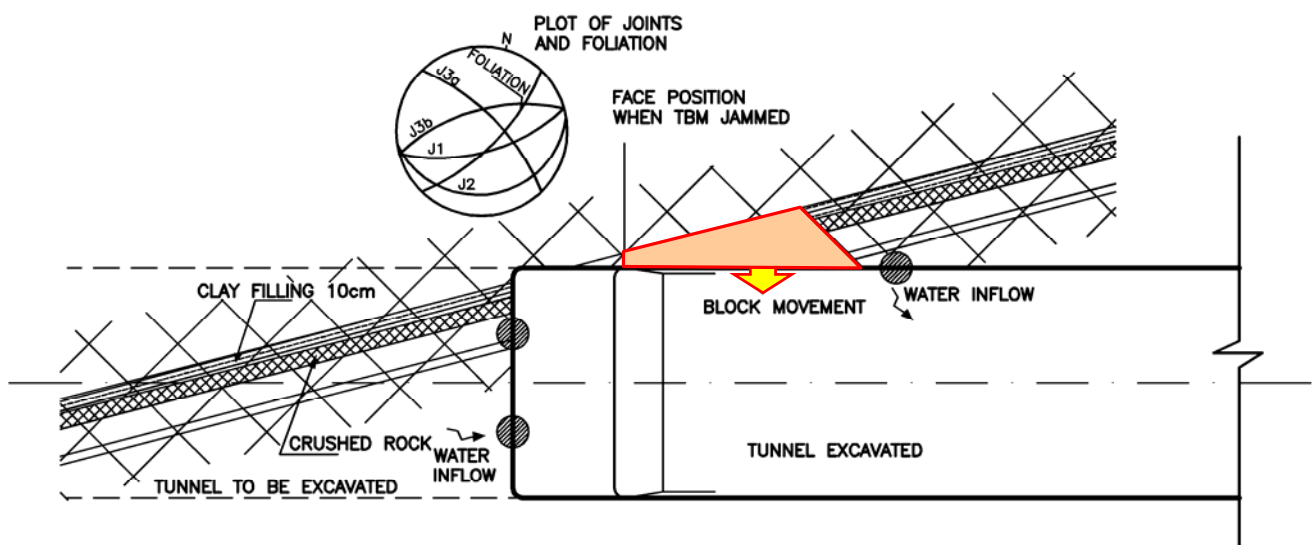
$m=0$ approach, $s=0.25$



$m=0$ approach, $s=0.25$



FAULT ZONE AT CH 2359 m



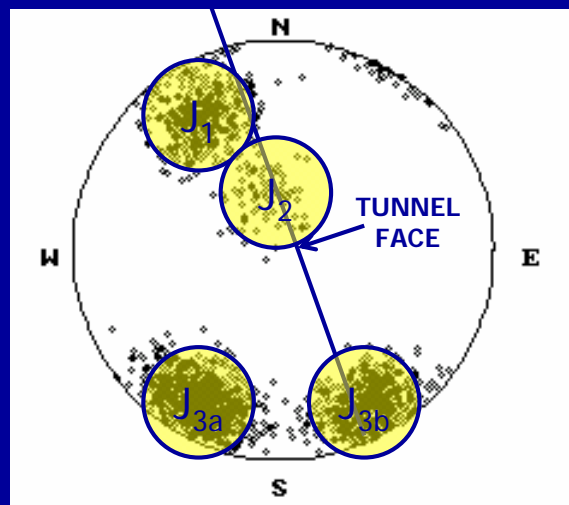
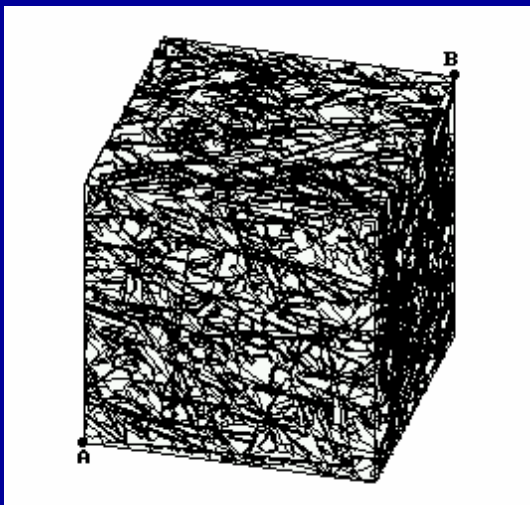
BLOCK MOVEMENT ON LEFT WALL

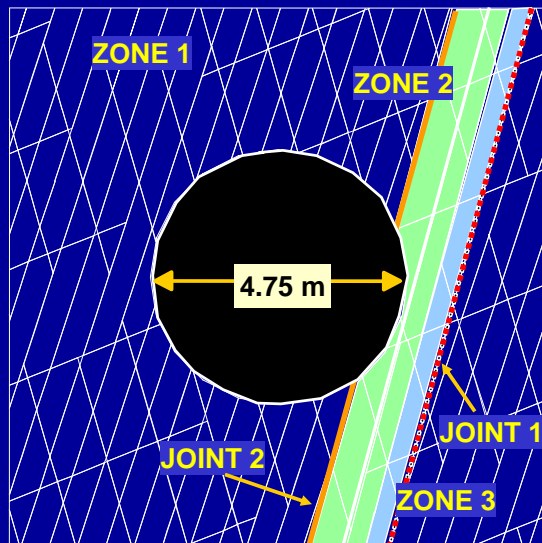
FAULT ZONE AT CH 2359 m



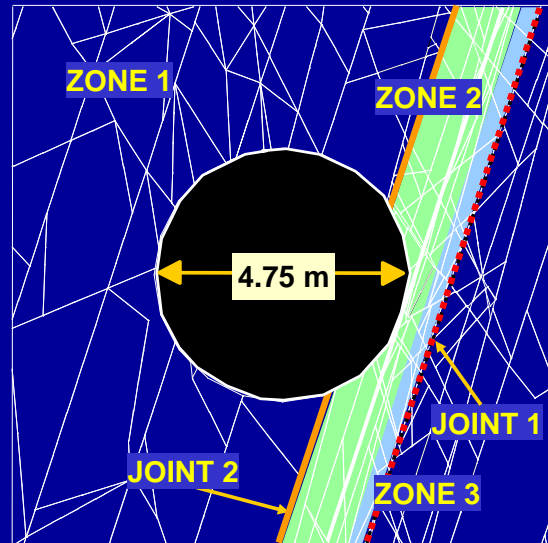
WATER FLOW AT THE TUNNEL WALL

3D Discrete Fracture Network model created by the Fracman code with plot of joint sets. This is typical of rock conditions on the right wall





Detail of deterministic model

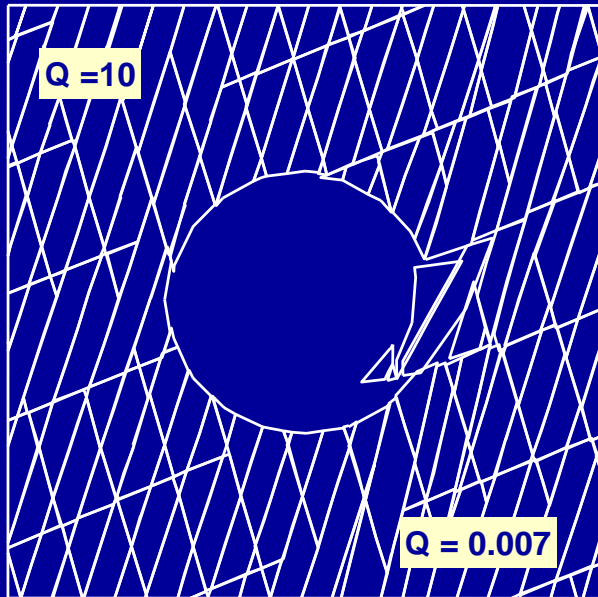


Detail of DFN model

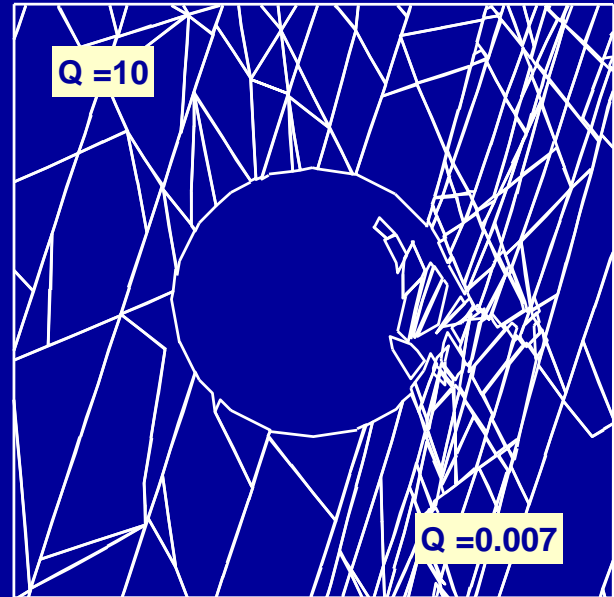
PROPERTIES

Material		Zone		
Properties		1	2	3
E_m	[GPa]	60	30	10
ν_m	[-]	0.25	0.35	0.35
c	[MPa]	34	6.0	2.8
ϕ	[°]	38	36	34

Joint Properties		Zone			Joint
		1	2	3	1 - 2
K_n	[GPa/m]	40	$5 \cdot 10^{-3}$	$10 \cdot 10^{-3}$	$1.25 \cdot 10^{-3}$
K_s	[GPa/m]	4	$5 \cdot 10^{-4}$	$10 \cdot 10^{-4}$	$1.25 \cdot 10^{-4}$
c	[MPa]	0.1	0	0	0
ϕ	[°]	33	22	22	22

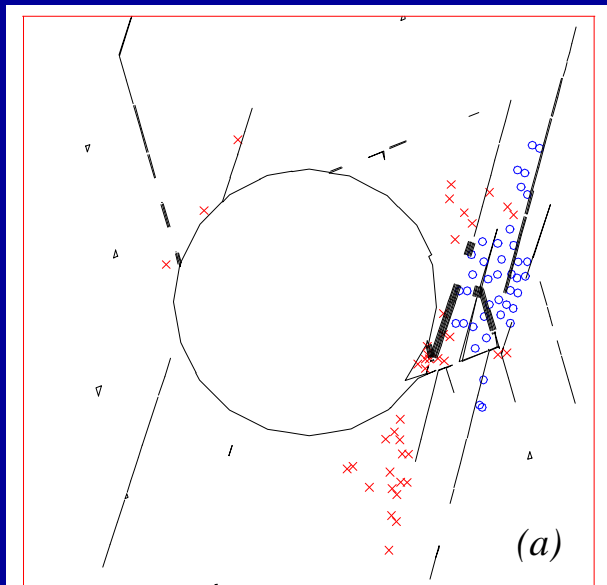


Detail of deterministic model

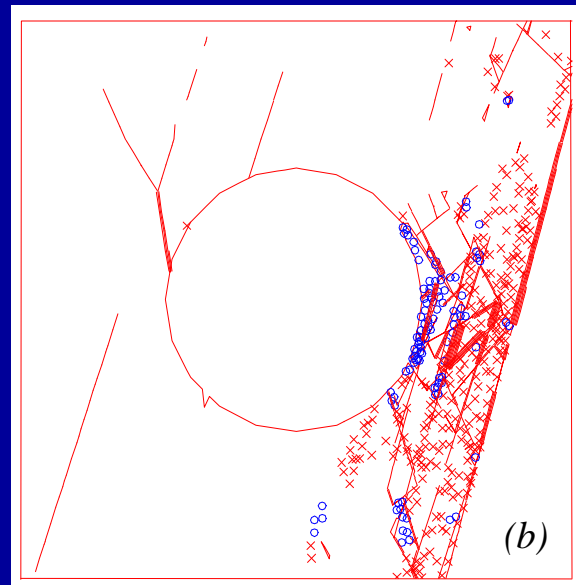


Detail of DFN model

BLOCK MOVEMENTS AROUND THE TUNNEL

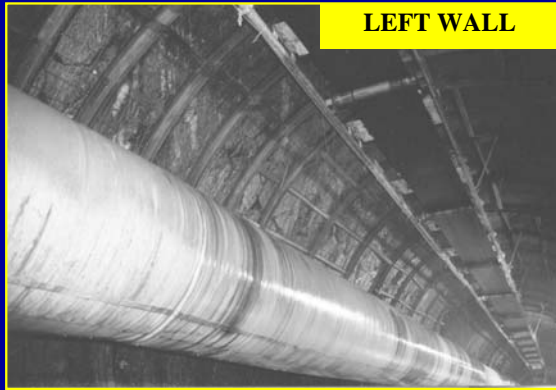


Detail of deterministic model

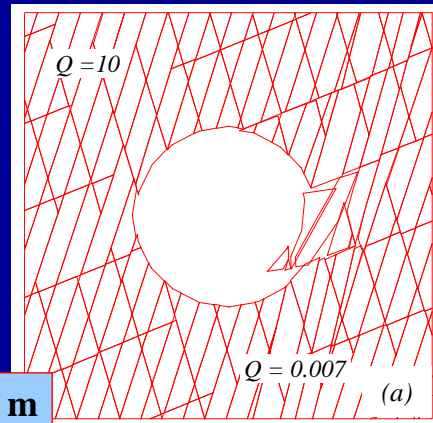


Detail of DFN model

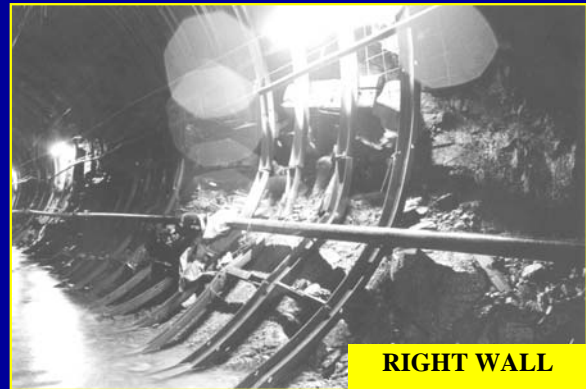
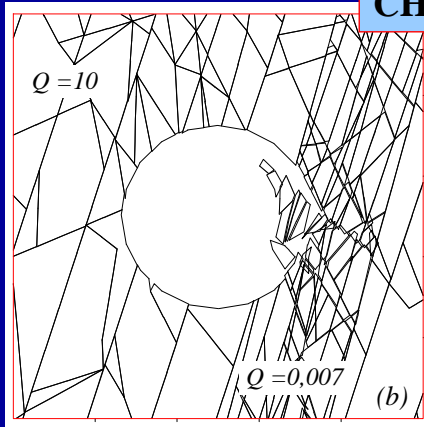
YIELDED BLOCKS AND SHEAR DISPLACEMENTS AROUND THE TUNNEL



LEFT WALL



CH 2359 m

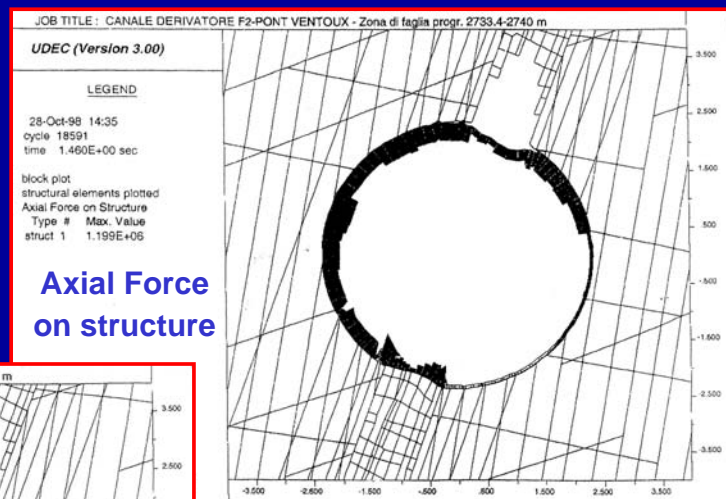


RIGHT WALL

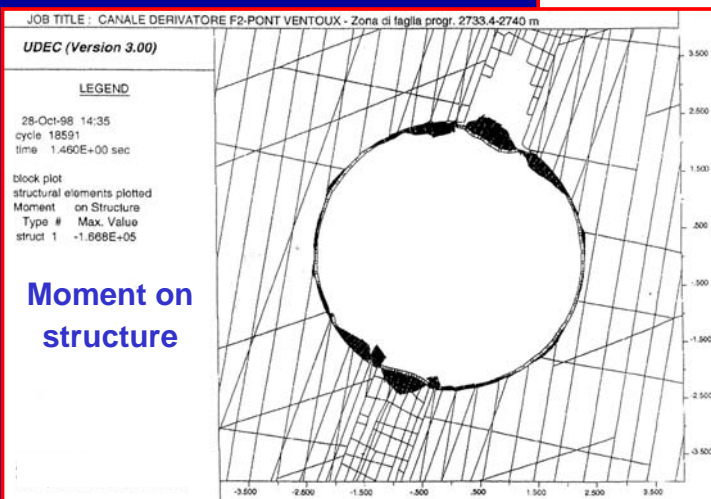
CHAINAGE 2742 m



**FAULT
LEFT WALL**



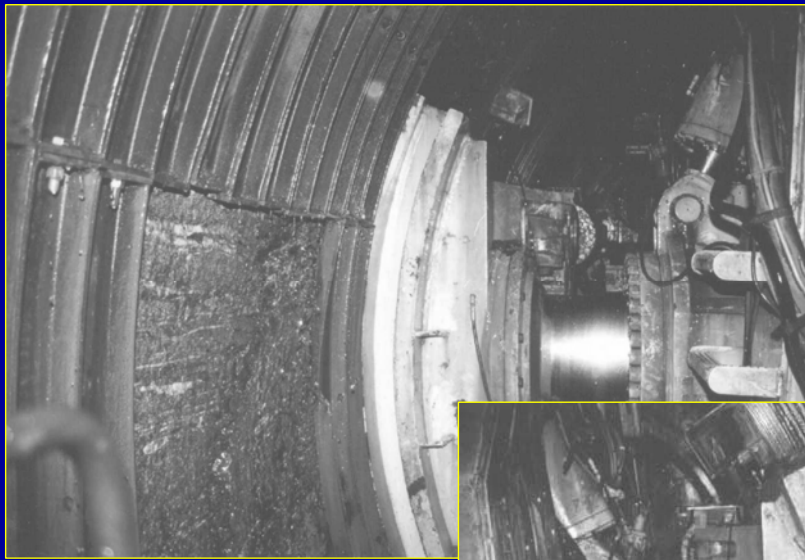
**Axial Force
on structure**



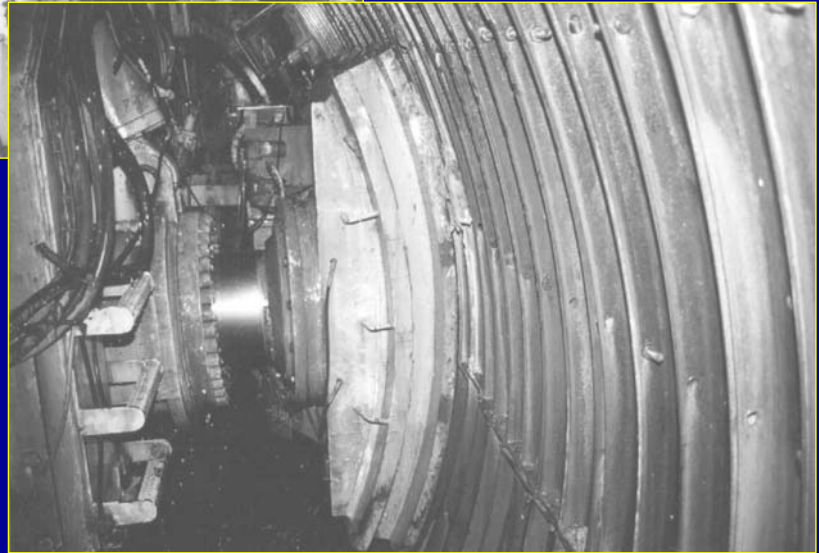
**Moment on
structure**



**FAULT
RIGHT WALL**



Conditions becoming
difficult to require
continuous placement
of liner plates



Tunnels Underground Excavations

Design Analyses
Case Studies and Observed Performance

Giovanni Barla



Department of Structural and Geotechnical Engineering